


**ER 25 COLLETS**

Our ER collet system is made of special elastic steel material under excellent heat treatment and precise grinding process, so it has precise accuracy, powerful clamping ability, and is durable. This collet can clamp for a specific standard size and its next size. It can be widely used for boring, milling, drilling and tapping as well as for grinding operation, and is available for all sizes.



ER 25 COLLETS			
Size (mm)	Size (in)	Code No.	Price \$
1-2	.039-.078	337-330	21.60
2-3	.078-.118	337-332	21.60
2.5-3.5	.098-.137	337-333	21.60
3-4	.118-.157	337-334	21.60
4-5	.157-.196	337-336	21.60
5-6	.196-.236	337-338	21.60
6-7	.236-.275	337-340	21.60
7-8	.275-.314	337-342	21.60
8-9	.314-.354	337-344	21.60
9-10	.354-.393	337-346	21.60
10-11	.393-.433	337-348	21.60
11-11.5	.433-.452	337-349	21.60
11-12	.433-.472	337-350	21.60
12-13	.472-.511	337-352	21.60
13-14	.511-.551	337-354	21.60
14-15	.551-.590	337-356	21.60
15-16	.590-.629	337-358	21.60

ER 25 INCH COLLETS		
Size (in)	Code No.	Price \$
1/8	337-683	21.60
5/32	337-684	21.60
3/16	337-685	21.60
7/32	337-686	21.60
1/4	337-687	21.60
9/32	337-688	21.60
5/16	337-689	21.60
11/32	337-691	21.60
3/8	337-692	21.60
13/32	337-693	21.60
7/16	337-694	21.60
15/32	337-696	21.60
1/2	337-697	21.60
17/32	337-698	21.60
9/16	337-699	21.60
19/32	337-701	21.60
5/8	337-702	21.60

**ER 25 SEALED COLLETS**

- Sealed for coolant-through applications
- Pressure resistance tested to 1000 psi

\* See page 697 for Sets

\* See page 699 for Dimensional Data

ER 25 SEALED COLLETS		
Inch Sealed		
Size (in)	Code No.	Price \$
1/8	337-878	23.80
5/32	337-879	23.80
3/16	337-880	23.80
7/32	337-881	23.80
1/4	337-882	23.80
17/64	338-352	23.80
9/32	337-883	33.30
19/64	338-354	23.80
5/16	337-884	23.80
21/64	338-356	23.80
11/32	337-885	33.30
23/64	338-358	23.80
3/8	337-886	23.80
13/32	337-887	23.80
7/16	337-888	23.80
15/32	337-889	33.30
1/2	337-890	23.80
17/32	337-891	33.30
9/16	337-892	23.80
19/32	337-893	33.30
5/8	337-894	23.80

ER 25 SEALED COLLETS		
Metric Sealed		
Size (mm)	Code No.	Price \$
6.0	338-360	23.80
6.5	338-362	33.30
7.0	338-364	23.80
7.5	338-366	33.30
8.0	338-368	23.80
8.5	338-370	33.30
9.0	338-372	23.80
9.5	338-374	33.30
10.0	338-376	23.80
10.5	338-378	33.30
11.0	338-380	23.80
11.5	338-382	33.30
12.0	338-384	23.80
12.5	338-386	33.30
13.0	338-388	23.80
13.5	338-390	33.30
14.0	338-392	23.80
14.5	338-394	33.30
15.0	338-396	23.80
15.5	338-398	33.30
16.0	338-400	23.80

# ER 25 COLLETS



## ER 25 TAP COLLETS

- For synchronous, rigid tapping operations using any ER collet chuck
- Collet bore is exact tool diameter with square drive for accuracy and rigidity



ER 25 TAP COLLETS					
ANSI Tap Inch	ANSI Tap Metric	Shank Dia.	Size of Square	Code No.	Price \$
0-6	M1.6-M3.5	.141"	.110"	337-895	49.70
8	M4	.168"	.131"	337-896	49.70
10	M4.5, M5	.194"	.152"	337-897	49.70
12		.220"	.165"	337-898	49.70
1/4	M6, M6.3	.255"	.191"	337-899	49.70
5/16	M7, M8	.318"	.238"	337-900	49.70
3/8	M10	.381"	.286"	337-901	49.70
7/16		.323"	.242"	337-902	49.70
1/2	M12, M12.5	.367"	.275"	337-903	49.70
9/16	M14	.429"	.322"	337-904	49.70
5/8	M16	.480"	.360"	337-905	49.70
<b>NPT</b>					
1/16, 1/8-SS	-	.3125"	.234"	337-909	49.70
1/8-LS	-	.4375"	.328"	337-910	49.70