



ER 32 COLLETS

Our ER collet system is made of special elastic steel material under excellent heat treatment and precise grinding process, so it has precise accuracy, powerful clamping ability, and is durable. This collet can clamp for a specific standard size and its next size. It can be widely used for boring, milling, drilling and tapping as well as for grinding operation, and is available for all sizes.



REGULAR

SEALED

TAP

ER 32 COLLETS			
Size (in)	Size (mm)	Code No.	Price \$
.078-.118	2-3	337-361	22.70
.098-.137	2.5-3.5	337-359	22.70
.118-.157	3-4	337-362	22.70
.157-.196	4-5	337-363	22.70
.196-.236	5-6	337-364	22.70
.236-.275	6-7	337-365	22.70
.275-.314	7-8	337-366	22.70
.314-.354	8-9	337-367	22.70
.354-.393	9-10	337-368	22.70
.393-.433	10-11	337-369	22.70
.413-.452	10.5-11.5	337-357	22.70
.433-.472	11-12	337-370	22.70
.472-.511	12-13	337-371	22.70
.511-.551	13-14	337-372	22.70
.551-.590	14-15	337-373	22.70
.590-.629	15-16	337-374	22.70
.629-.669	16-17	337-375	22.70
.669-.708	17-18	337-376	22.70
.708-.748	18-19	337-377	22.70
.728-.767	18.5-19.5	337-355	22.70
.748-.787	19-20	337-378	22.70

ER 32 INCH COLLETS		
Size (in)	Code No.	Price \$
1/8	337-703	22.70
5/32	337-704	22.70
3/16	337-706	22.70
7/32	337-707	22.70
1/4	337-708	22.70
9/32	337-709	22.70
5/16	337-711	22.70
11/32	337-712	22.70
3/8	337-713	22.70
13/32	337-714	22.70
7/16	337-716	22.70
15/32	337-717	22.70
1/2	337-718	22.70
17/32	337-719	22.70
9/16	337-721	22.70
19/32	337-722	22.70
5/8	337-723	22.70
21/32	337-724	22.70
11/16	337-725	22.70
23/32	337-726	22.70
3/4	337-727	22.70

ER 32 SEALED COLLETS

- Sealed for coolant-through applications
- Pressure resistance tested to 1000 psi

* See page 697 for Sets

* See page 699 for Dimensional Data

ER 32 SEALED COLLETS		
Size (in)	Inch Sealed	
	Code No.	Price \$
1/8	338-200	35.30
5/32	338-201	24.80
3/16	338-202	24.80
7/32	338-203	35.30
1/4	338-204	24.80
9/32	338-205	35.30
5/16	338-206	35.30
11/32	338-207	35.30
3/8	338-208	24.80
13/32	338-209	35.30
7/16	338-210	24.80
15/32	338-211	35.30
1/2	338-212	24.80
17/32	338-213	35.30
9/16	338-214	24.80
19/32	338-215	35.30
5/8	338-216	24.80
21/32	338-217	35.30
11/16	338-218	24.80
23/32	338-219	35.30
3/4	338-220	24.80

ER 32 SEALED COLLETS		
Size (mm)	Metric Sealed	
	Code No.	Price \$
6.0	338-320	24.80
8.0	338-324	24.80
10.0	338-328	24.80
10.5	338-404	35.30
11.0	338-406	24.80
12.0	338-332	24.80
12.5	338-408	35.30
13.0	338-410	24.80
13.5	338-412	35.30
14.0	338-414	24.80
14.5	338-416	35.30
15.0	338-418	24.80
15.5	338-420	35.30
16.0	338-422	24.80
16.5	338-424	35.30
17.0	338-426	24.80
17.5	338-428	24.80
18.0	338-430	24.80
18.5	338-432	35.30
19.0	338-434	24.80
19.5	338-436	35.30
20.0	338-438	35.30

ER 32 COLLETS



ER 32 TAP COLLETS

- For synchronous, rigid tapping operations using any ER collet chuck
- Collet bore is exact tool diameter with square drive for accuracy and rigidity



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TAP

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ANSI Tap Inch	ANSI Tap Metric	Shank Dia.	Size of Square	Code No.	Price \$
0-6	M1.6-M3.5	.141"	.110"	338-221	51.60
8	M4	.168"	.131"	338-222	51.60
10	M4.5, M5	.194"	.152"	338-223	51.60
12		.220"	.165"	338-224	51.60
1/4	M6, M6.3	.255"	.191"	338-225	51.60
5/16	M7, M8	.318"	.238"	338-226	51.60
3/8	M10	.381"	.286"	338-227	51.60
7/16		.323"	.242"	338-228	51.60
1/2	M12, M12.5	.367"	.275"	338-229	51.60
9/16	M14	.429"	.322"	338-230	51.60
5/8	M16	.480"	.360"	338-231	51.60
11/16	M18	.542"	.406"	338-232	51.60
3/4		.590"	.442"	338-233	51.60
13/16	M20	.652"	.489"	338-234	51.60
NPT					
1/16, 1/8-SS	-	.3125"	.234"	338-235	51.60
1/8-LS	-	.4375"	.328"	338-236	51.60
1/4	-	.5625"	.421"	338-237	51.60