


ACCU-TAPPER REVERSING TYPE

Designed with Reversing Mechanism for Use on Non-reversing Spindles

Features:

- Equipped with safety clutch to prevent tap breakage in case of overload; provides smooth transition and rapid change from forward to reverse
- Axial float assures smooth tapping and guards against breakage and cross tapping
- Guaranteed depth control to $\pm 0.1\text{mm}$ ($\pm 0.004''$)
- JACOBS RUBBER FLEX COLLETS are standard accessory.


ACCU-TAPPER Specifications:

D ϕ	d ϕ	E1	E2	L
2.17"	.91"	3.46"	1.65"	5.12"
2.95"	1.10"	3.82"	2.32"	6.14"
3.58"	1.57"	4.72"	3.31"	8.03"

Reversing Type

■ ACCU-TAPPER REVERSING TYPE									
Model	Mount Jacobs Taper No.	Tapping Capacity in Steel	Standard Collet	Rec. Max. Speed	Gear Ratio	Clockwise Compression (A)	Expansion (B)	BIG Code No.	Price \$
M207	J-6	No. 0- 1/4 "	355-940 (No.0-10)	1,500 rpm	1:1.6	.197"	.14"	355-921	746.00
			355-942 (No.10- 1/4)						
			355-944 (No.8- 1/4)						
M412	J-6	No.8- 1/2 "	355-946 (No.8- 1/4)	1,000 rpm	1:1.75	.197"	.16"	355-924	984.80
			355-948 (1/4 - 1/2)						
			355-948 (5/16 - 3/4)						
M820	M20	M8-M20	355-950 (5/16 - 5/8)	600 rpm	1:1.7	.236"	.24"	355-926	1,318.00
			355-950 (9/16 - 3/4)						

■ CLAMP BOLT AND NUT ASSEMBLIES		
Part No.	Code No.	Price \$
#412	355-925	78.30
#820	355-927	91.30



■ RUBBER FLEX COLLET		
Capacity	STM Code No.	Price \$
No. 0-10	354-032	38.40
No. 10-1/4	354-034	38.40
No. 4-1/4	354-036	38.40
1/4 - 1/2	354-038	38.40
5/16 - 5/8	354-042	38.40
9/16 - 3/4	354-044	38.40

INTERNAL CONSTRUCTION
