



These Premium HSS drills can be used in a variety of applications. Their surface treatment increases abrasion resistance, which reduces the amount of chip welding and improves chip flow.

Size	Decimal Equiv.	Flute Length	Overall Length	Code No.	Price \$
60	.0400	11/16	1-5/8	128-189	1.50
59	.0410	11/16	1-5/8	128-188	1.50
58	.0420	11/16	1-5/8	128-187	1.50
57	.0430	3/4	1-3/4	128-186	1.50
56	.0465	3/4	1-3/4	128-185	1.50
55	.0520	7/8	1-7/8	128-184	1.50
54	.0540	7/8	1-7/8	128-183	1.50
53	.0595	7/8	1-7/8	128-182	1.50
1/16	.0625	7/8	1-7/8	128-001	1.30
52	.0635	7/8	1-7/8	128-181	1.50
51	.0670	1	2	128-180	1.50
50	.0700	1	2	128-179	1.50
49	.0730	1	2	128-178	1.50
48	.0760	1	2	128-177	1.50
5/64	.0781	1	2	128-002	1.30
47	.0785	1	2	128-176	1.50
46	.0810	1-1/8	2-1/8	128-175	1.50
45	.0820	1-1/8	2-1/8	128-174	1.50
44	.0860	1-1/8	2-1/8	128-173	1.50
43	.0890	1-1/4	2-1/4	128-172	1.50
42	.0935	1-1/4	2-1/4	128-171	1.50
3/32	.0938	1-1/4	2-1/4	128-003	1.30
41	.0960	1-3/8	2-3/8	128-170	1.50
40	.0980	1-3/8	2-3/8	128-169	1.50
39	.0995	1-3/8	2-3/8	128-168	1.50
38	.1015	1-7/16	2-1/2	128-167	1.50
37	.1040	1-7/16	2-1/2	128-166	1.50
36	.1065	1-7/16	2-1/2	128-165	1.50
7/64	.1094	1-1/2	2-5/8	128-004	1.50
35	.1100	1-1/2	2-5/8	128-164	1.50
34	.1110	1-1/2	2-5/8	128-163	1.50
33	.1130	1-1/2	2-5/8	128-162	1.50
32	.1160	1-5/8	2-3/4	128-161	1.50
31	.1200	1-5/8	2-3/4	128-160	1.50
1/8	.1250	1-5/8	2-3/4	128-005	1.50
30	.1285	1-5/8	2-3/4	128-159	1.50
29	.1360	1-3/4	2-7/8	128-158	1.50
28	.1405	1-3/4	2-7/8	128-157	1.50
9/64	.1406	1-3/4	2-7/8	128-006	1.60
27	.1440	1-7/8	3	128-156	1.60
26	.1470	1-7/8	3	128-155	1.60
25	.1495	1-7/8	3	128-154	1.60
24	.1520	2	3-1/8	128-153	1.60
23	.1540	2	3-1/8	128-152	1.60
5/32	.1562	2	3-1/8	128-007	1.60
22	.1570	2	3-1/8	128-151	1.60
21	.1590	2-1/8	3-1/4	128-150	1.50
20	.1610	2-1/8	3-1/4	128-149	1.70
19	.1660	2-1/8	3-1/4	128-148	1.70
18	.1695	2-1/8	3-1/4	128-147	1.70
11/64	.1719	2-1/8	3-1/4	128-008	1.60
17	.1730	2-3/16	3-3/8	128-146	2.00
16	.1770	2-3/16	3-3/8	128-145	2.00
15	.1800	2-3/16	3-3/8	128-144	2.00
14	.1820	2-3/16	3-3/8	128-143	2.00
13	.1850	2-5/16	3-1/2	128-142	2.00
3/16	.1875	2-5/16	3-1/2	128-009	1.90
12	.1890	2-5/16	3-1/2	128-141	2.00

Size	Decimal Equiv.	Flute Length	Overall Length	Code No.	Price \$
11	.1910	2-5/16	3-1/2	128-140	2.00
10	.1935	2-7/16	3-5/8	128-139	2.30
9	.1960	2-7/16	3-5/8	128-138	2.30
8	.1991	2-7/16	3-5/8	128-137	2.30
7	.2010	2-7/16	3-5/8	128-136	2.30
13/64	.2031	2-7/16	3-5/8	128-010	2.00
6	.2040	2-1/2	3-3/4	128-135	2.60
5	.2055	2-1/2	3-3/4	128-134	2.60
4	.2090	2-1/2	3-3/4	128-133	2.60
3	.2130	2-1/2	3-3/4	128-132	2.60
7/32	.2188	2-1/2	3-3/4	128-011	2.40
2	.2210	2-5/8	3-7/8	128-131	2.70
1	.2280	2-5/8	3-7/8	128-130	2.70
A	.2340	2-5/8	3-7/8	128-250	2.70
15/64	.2344	2-5/8	3-7/8	128-012	2.60
B	.2380	2-3/4	4	128-251	2.80
C	.2420	2-3/4	4	128-252	2.80
D	.2460	2-3/4	4	128-253	2.90
1/4	.2500	2-3/4	4	128-013	2.70
E	.2500	2-3/4	4	128-254	2.90
F	.2570	2-7/8	4-1/8	128-255	4.00
G	.2610	2-7/8	4-1/8	128-256	3.90
17/64	.2656	2-7/8	4-1/8	128-014	3.30
H	.2660	2-7/8	4-1/8	128-257	3.90
I	.2720	2-7/8	4-1/8	128-258	4.00
J	.2770	2-7/8	4-1/8	128-259	4.20
K	.2810	2-15/16	4-1/4	128-260	4.20
9/32	.2812	2-15/16	4-1/4	128-015	3.30
L	.2900	2-15/16	4-1/4	128-261	4.50
M	.2950	3-1/16	4-3/8	128-262	4.80
19/64	.2969	3-1/16	4-3/8	128-016	3.90
N	.3020	3-1/16	4-3/8	128-263	4.90
5/16	.3125	3-3/16	4-1/2	128-017	4.10
O	.3160	3-3/16	4-1/2	128-264	5.20
P	.3230	3-5/16	4-5/8	128-265	5.60
21/64	.3281	3-5/16	4-5/8	128-018	4.70
Q	.3320	3-7/16	4-3/4	128-266	5.80
R	.3390	3-7/16	4-3/4	128-267	6.00
11/32	.3438	3-7/16	4-3/4	128-019	5.10
S	.3480	3-1/2	4-7/8	128-268	6.30
T	.3580	3-1/2	4-7/8	128-269	6.70
23/64	.3594	3-1/2	4-7/8	128-020	5.80
U	.3680	3-5/8	5	128-270	7.30
3/8	.3750	3-5/8	5	128-021	5.90
V	.3770	3-5/8	5	128-271	7.40
W	.3860	3-3/4	5-1/8	128-272	8.00
25/64	.3906	3-3/4	5-1/8	128-022	6.80
X	.3970	3-3/4	5-1/8	128-273	8.40
Y	.4040	3-7/8	5-1/4	128-274	8.90
13/32	.4062	3-7/8	5-1/4	128-023	6.90
Z	.4130	3-7/8	5-1/4	128-275	9.00
27/64	.4219	3-15/16	5-3/8	128-024	7.90
7/16	.4375	4-1/16	5-1/2	128-025	8.00
29/64	.4531	4-3/16	5-5/8	128-026	9.20
15/32	.4688	4-5/16	5-3/4	128-027	9.50
31/64	.4844	4-3/8	5-7/8	128-028	10.20
1/2	.5000	4-1/2	6	128-029	10.10