



- General Purpose
- 118° & 135° points
- High Speed Steel & Cobalt

JOBBER DRILLS											
Size	Decimal Equiv.	Flute Length	Overall Length	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$	General Purpose Tin Coated 118° Code No.	Price \$	General Purpose Cobalt 135° Code No.	Price \$
FRACTIONAL SIZES											
1/64	.0156	3/16	3/4	117-995	2.80	—	—	—	—	117-985	4.80
1/32	.0312	1/2	1-3/8	117-996	1.70	—	—	—	—	117-986	3.80
3/64	.0469	3/4	1-3/4	117-997	1.60	—	—	—	—	117-987	2.80
1/16	.0625	7/8	1-7/8	118-001	1.30	118-030	1.50	118-090	3.70	118-060	2.00
5/64	.0781	1	2	118-002	1.30	118-031	1.50	118-091	3.80	118-061	2.00
3/32	.0938	1-1/4	2-1/4	118-003	1.30	118-032	1.50	118-092	3.60	118-062	2.00
7/64	.1094	1-1/2	2-5/8	118-004	1.30	118-033	1.70	118-093	3.70	118-063	2.00
1/8	.1250	1-5/8	2-3/4	118-005	1.30	118-034	1.70	118-094	3.80	118-064	2.50
9/64	.1406	1-3/4	2-7/8	118-006	1.40	118-035	1.80	118-095	3.90	118-065	2.70
5/32	.1562	2	3-1/8	118-007	1.60	118-036	1.80	118-096	4.40	118-066	2.80
11/64	.1719	2-1/8	3-1/4	118-008	1.80	118-037	1.90	118-097	4.40	118-067	2.80
3/16	.1875	2-5/16	3-1/2	118-009	1.90	118-038	2.10	118-098	4.70	118-068	3.40
13/64	.2031	2-7/16	3-5/8	118-010	2.10	118-039	2.40	118-099	7.10	118-069	4.00
7/32	.2188	2-1/2	3-3/4	118-011	2.40	118-040	2.80	118-100	7.30	118-070	4.20
15/64	.2344	2-5/8	3-7/8	118-012	2.50	118-041	3.00	118-101	7.50	118-071	4.80
1/4	.2500	2-3/4	4	118-013	2.50	118-042	3.10	118-102	7.80	118-072	4.90
17/64	.2656	2-7/8	4-1/8	118-014	2.90	118-043	3.80	118-103	11.40	118-073	5.60
9/32	.2812	2-15/16	4-1/4	118-015	3.40	118-044	3.80	118-104	11.70	118-074	5.90
19/64	.2969	3-1/16	4-3/8	118-016	4.00	118-045	4.60	118-105	12.10	118-075	7.30
5/16	.3125	3-3/16	4-1/2	118-017	4.50	118-046	4.80	118-106	12.30	118-076	7.70
21/64	.3281	3-5/16	4-5/8	118-018	4.90	118-047	5.40	118-107	14.20	118-077	8.70
11/32	.3438	3-7/16	4-3/4	118-019	5.40	118-048	5.80	118-108	14.70	118-078	9.50
23/64	.3594	3-1/2	4-7/8	118-020	5.90	118-049	6.70	118-109	15.30	118-079	9.60
3/8	.3750	3-5/8	5	118-021	6.00	118-050	6.80	118-110	15.70	118-080	9.60
25/64	.3906	3-3/4	5-1/8	118-022	7.20	118-051	7.80	118-111	17.70	118-081	11.50
13/32	.4062	3-7/8	5-1/4	118-023	7.30	118-052	8.00	118-112	18.40	118-082	12.90
27/64	.4219	3-15/16	5-3/8	118-024	8.10	118-053	9.10	118-113	19.10	118-083	14.50
7/16	.4375	4-1/16	5-1/2	118-025	8.40	118-054	9.30	118-114	19.80	118-084	14.90
29/64	.4531	4-3/16	5-5/8	118-026	9.70	118-055	10.70	118-115	21.90	118-085	17.00
15/32	.4688	4-5/16	5-3/4	118-027	10.30	118-056	11.10	118-116	22.80	118-086	17.50
31/64	.4844	4-3/8	5-7/8	118-028	10.70	118-057	11.80	118-117	23.50	118-087	18.50
1/2	.5000	4-1/2	6	118-029	10.80	118-058	11.80	118-118	24.10	118-088	18.70
33/64	.5156	4-13/16	6-5/8	117-970	22.50	—	—	—	—	117-988	44.40
17/32	.5312	4-13/16	6-5/8	117-971	23.10	—	—	—	—	117-989	46.70
35/64	.5469	4-13/16	6-5/8	117-972	25.60	—	—	—	—	117-990	50.60
9/16	.5625	4-13/16	6-5/8	117-973	26.20	—	—	—	—	117-991	52.90
37/64	.5781	4-13/16	6-5/8	117-974	26.80	—	—	—	—	117-992	53.10
19/32	.5938	5-3/16	7-1/8	117-975	27.60	—	—	—	—	117-993	54.40
39/64	.6094	5-3/16	7-1/8	117-976	29.60	—	—	—	—	117-994	58.30
5/8	.6250	5-3/16	7-1/8	117-977	28.90	—	—	—	—	117-998	58.30
41/64	.6406	5-3/16	7-1/8	117-978	31.70	—	—	—	—	117-999	62.40
21/32	.6562	5-3/16	7-1/8	117-979	33.10	—	—	—	—	117-983	65.50
43/64	.6719	5-5/8	7-5/8	117-980	35.90	—	—	—	—	117-984	70.80
11/16	.6875	5-5/8	7-5/8	117-981	35.90	—	—	—	—	117-969	70.80
3/4	.7500	5-5/8	7-5/8	117-982	47.00	—	—	—	—	—	—

A-Z JOBBER LENGTH DRILLS



- General Purpose
- 118° & 135° points
- High Speed Steel

■ JOBBER DRILLS

Size	Dec. Equiv.	Flute Length	Overall Length	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$
LETTER SIZES							
A	.234	2-5/8	3-7/8	118-250	2.90	118-280	3.10
B	.238	2-3/4	4	118-251	3.00	118-281	3.30
C	.242	2-3/4	4	118-252	3.00	118-282	3.30
D	.246	2-3/4	4	118-253	3.00	118-283	3.40
E	.250	2-3/4	4	118-254	3.10	118-284	3.40
F	.257	2-7/8	4-1/8	118-255	4.20	118-285	4.10
G	.261	2-7/8	4-1/8	118-256	4.00	118-286	4.50
H	.266	2-7/8	4-1/8	118-257	4.10	118-287	4.60
I	.272	2-7/8	4-1/8	118-258	4.40	118-288	4.80
J	.277	2-7/8	4-1/8	118-259	4.40	118-289	4.90
K	.281	2-15/16	4-1/4	118-260	4.50	118-290	4.90
L	.290	2-15/16	4-1/4	118-261	4.70	118-291	5.10
M	.295	3-1/16	4-3/8	118-262	5.00	118-292	5.40
N	.302	3-1/16	4-3/8	118-263	5.10	118-293	5.60
O	.316	3-3/16	4-1/2	118-264	5.40	118-294	5.90
P	.323	3-5/16	4-5/8	118-265	5.90	118-295	6.50
Q	.332	3-7/16	4-3/4	118-266	6.10	118-296	6.70
R	.339	3-7/16	4-3/4	118-267	6.50	118-297	7.00
S	.348	3-1/2	4-7/8	118-268	6.70	118-298	7.30
T	.358	3-1/2	4-7/8	118-269	7.00	118-299	7.70
U	.368	3-5/8	5	118-270	7.60	118-300	8.30
V	.377	3-5/8	5	118-271	7.80	118-301	8.70
W	.386	3-3/4	5-1/8	118-272	8.30	118-302	9.20
X	.397	3-3/4	5-1/8	118-273	8.90	118-303	9.70
Y	.404	3-7/8	5-1/4	118-274	9.30	118-304	10.20
Z	.413	3-7/8	5-1/4	118-275	9.40	118-305	10.40



- General Purpose
- 118° & 135° points
- High Speed Steel

STRAIGHT SHANK TWIST DRILLS								STRAIGHT SHANK TWIST DRILLS							
Size	Dec. Equiv.	Flute Length	Overall Length	General Purpose 118°		HD Split Point 135°		Size	Dec. Equiv.	Flute Length	Overall Length	General Purpose 118°		HD Split Point 135°	
				Code No.	Price \$	Code No.	Price \$					Code No.	Price \$	Code No.	Price \$
WIRE GAUGE SIZES								WIRE GAUGE SIZES							
1	.2280	2-5/8	3-7/8	118-130	2.70	118-200	3.20	31	.1200	1-5/8	2-3/4	118-160	1.40	118-230	1.60
2	.2210	2-5/8	3-7/8	118-131	2.70	118-201	3.20	32	.1160	1-5/8	2-3/4	118-161	1.40	118-231	1.60
3	.2130	2-1/2	3-3/4	118-132	2.50	118-202	3.00	33	.1130	1-1/2	2-5/8	118-162	1.40	118-232	1.60
4	.2090	2-1/2	3-3/4	118-133	2.50	118-203	3.00	34	.1110	1-1/2	2-5/8	118-163	1.40	118-233	1.60
5	.2055	2-1/2	3-3/4	118-134	2.50	118-204	2.90	35	.1100	1-1/2	2-5/8	118-164	1.40	118-234	1.60
6	.2040	2-1/2	3-3/4	118-135	2.50	118-205	2.90	36	.1065	1-7/16	2-1/2	118-165	1.40	118-235	1.60
7	.2010	2-7/16	3-5/8	118-136	2.30	118-206	2.60	37	.1040	1-7/16	2-1/2	118-166	1.40	118-236	1.60
8	.1990	2-7/16	3-5/8	118-137	2.30	118-207	2.60	38	.1015	1-7/16	2-1/2	118-167	1.40	118-237	1.60
9	.1960	2-7/16	3-5/8	118-138	2.30	118-208	2.60	39	.0995	1-3/8	2-3/8	118-168	1.40	118-238	1.60
10	.1935	2-7/16	3-5/8	118-139	2.30	118-209	2.60	40	.0980	1-3/8	2-3/8	118-169	1.40	118-239	1.60
11	.1910	2-5/16	3-1/2	118-140	2.00	118-210	2.50	41	.0960	1-3/8	2-3/8	118-170	1.40	-	-
12	.1890	2-5/16	3-1/2	118-141	2.00	118-211	2.50	42	.0935	1-1/4	2-1/4	118-171	1.40	-	-
13	.1850	2-5/16	3-1/2	118-142	2.00	118-212	2.50	43	.0890	1-1/4	2-1/4	118-172	1.40	-	-
14	.1820	2-3/16	3-3/8	118-143	2.00	118-213	2.50	44	.0860	1-1/8	2-1/8	118-173	1.40	-	-
15	.1800	2-3/16	3-3/8	118-144	2.00	118-214	2.50	45	.0820	1-1/8	2-1/8	118-174	1.40	-	-
16	.1770	2-3/16	3-3/8	118-145	2.00	118-215	2.50	46	.0810	1-1/8	2-1/8	118-175	1.40	-	-
17	.1730	2-3/16	3-3/8	118-146	2.00	118-216	2.50	47	.0785	1	2	118-176	1.40	-	-
18	.1695	2-1/8	3-1/4	118-147	1.70	118-217	2.00	48	.0760	1	2	118-177	1.40	-	-
19	.1660	2-1/8	3-1/4	118-148	1.70	118-218	2.00	49	.0730	1	2	118-178	1.40	-	-
20	.1610	2-1/8	3-1/4	118-149	1.70	118-219	1.90	50	.0700	1	2	118-179	1.40	-	-
21	.1590	2-1/8	3-1/4	118-150	1.50	118-220	1.80	51	.0670	1	2	118-180	1.40	-	-
22	.1570	2	3-1/8	118-151	1.50	118-221	1.80	52	.0635	7/8	1-7/8	118-181	1.40	-	-
23	.1540	2	3-1/8	118-152	1.50	118-222	1.80	53	.0595	7/8	1-7/8	118-182	1.40	-	-
24	.1520	2	3-1/8	118-153	1.50	118-223	1.80	54	.0550	7/8	1-7/8	118-183	1.40	-	-
25	.1495	1-7/8	3	118-154	1.50	118-224	1.80	55	.0520	7/8	1-7/8	118-184	1.40	-	-
26	.1470	1-7/8	3	118-155	1.50	118-225	1.80	56	.0465	3/4	1-3/4	118-185	1.40	-	-
27	.1440	1-7/8	3	118-156	1.50	118-226	1.80	57	.0430	3/4	1-3/4	118-186	1.40	-	-
28	.1405	1-3/4	2-7/8	118-157	1.40	118-227	1.60	58	.0420	11/16	1-5/8	118-166	1.40	-	-
29	.1360	1-3/4	2-7/8	118-158	1.40	118-228	1.60	59	.0410	11/16	1-5/8	118-188	1.40	-	-
30	.1285	1-5/8	2-3/4	118-159	1.40	118-229	1.60	60	.0400	11/16	1-5/8	118-189	1.40	-	-



- General Purpose
- 118° point
- High Speed Steel

STRAIGHT SHANK TWIST DRILLS						STRAIGHT SHANK TWIST DRILLS					
Size	Dec. Equiv.	Flute Length	Overall Length	Code No.	Price \$	Size	Dec. Equiv.	Flute Length	Overall Length	Code No.	Price \$
61	.0390	11/16	1-5/8	105-705	1.50	71	.0260	3/8	1-1/4	105-755	1.80
62	.0380	5/8	1-1/2	105-710	1.50	72	.0250	5/16	1-1/8	105-760	1.80
63	.0370	5/8	1-1/2	105-715	1.50	73	.0240	5/16	1-1/8	105-765	1.80
64	.0360	5/8	1-1/2	105-720	1.50	74	.0225	1/4	1	105-770	1.80
65	.0350	5/8	1-1/2	105-725	1.50	75	.0210	1/4	1	105-775	2.00
66	.0330	1/2	1-3/8	105-730	1.50	76	.0200	3/16	7/8	105-780	2.00
67	.0320	1/2	1-3/8	105-735	1.50	77	.0180	3/16	7/8	105-785	2.00
68	.0310	1/2	1-3/8	105-740	1.60	78	.0160	3/16	7/8	105-790	2.00
69	.0292	1/2	1-3/8	105-745	1.80	79	.0145	1/8	3/4	105-795	2.00
70	.0280	3/8	1-1/4	105-750	1.80	80	.0135	1/8	3/4	105-800	2.00

**QUALITY
IMPORT**



- General purpose

JOBBER LENGTH						JOBBER LENGTH					
Size	Decimal Equiv.	Flute Length	Overall Length	Jobbers Length 118° Code No.	Price \$	Size	Decimal Equiv.	Flute Length	Overall Length	Jobbers Length 118° Code No.	Price \$
1/64	.0156	3/16	3/4	105-105	1.20	3/8	.3750	3-5/8	5	105-220	5.00
1/32	.0312	1/2	1-3/8	105-110	1.20	25/64	.3906	3-3/4	5-1/8	105-225	6.10
3/64	.0469	3/4	1-3/4	105-115	1.20	13/32	.4062	3-7/8	5-1/4	105-230	5.50
1/16	.0625	7/8	1-7/8	105-120	1.00	27/64	.4219	3-15/16	5-3/8	105-235	6.00
5/64	.0781	1	2	105-125	1.00	7/16	.4375	4-1/16	5-1/2	105-240	6.30
3/32	.0938	1-1/4	2-1/4	105-130	1.40	29/64	.4531	4-3/16	5-5/8	105-245	6.30
7/64	.1094	1-1/2	2-5/8	105-135	1.00	15/32	.4688	4-5/16	5-3/4	105-250	6.90
1/8	.1250	1-5/8	2-3/4	105-140	1.10	31/64	.4844	4-3/8	5-7/8	105-255	7.50
9/64	.1406	1-3/4	2-7/8	105-145	1.30	1/2	.5000	4-1/2	6	105-260	8.60
5/32	.1562	2	3-1/8	105-150	1.60	33/64	.5156	4-13/16	6-5/8	105-265	12.90
11/64	.1719	2-1/8	3-1/4	105-155	1.30	17/32	.5312	4-13/16	6-5/8	105-270	13.60
3/16	.1875	2-5/16	3-1/2	105-160	1.50	35/64	.5469	4-13/16	6-5/8	105-275	14.60
13/64	.2031	2-7/16	3-5/8	105-165	1.60	9/16	.5625	4-13/16	6-5/8	105-280	15.30
7/32	.2188	2-1/2	3-3/4	105-170	1.90	37/64	.5781	4-13/16	6-5/8	105-285	15.40
15/64	.2344	2-5/8	3-7/8	105-175	1.90	19/32	.5938	5-3/16	7-1/8	105-290	15.70
1/4	.2500	2-3/4	4	105-180	2.00	39/64	.6094	5-3/16	7-1/8	105-295	17.30
17/64	.2656	2-7/8	4-1/8	105-185	2.10	5/8	.6250	5-3/16	7-1/8	105-300	16.80
9/32	.2812	2-15/16	4-1/4	105-190	2.80	41/64	.6406	5-3/16	7-1/8	105-305	18.10
19/64	.2969	3-1/16	4-3/8	105-195	2.80	21/32	.6562	5-3/16	7-1/8	105-310	17.90
5/16	.3125	3-3/16	4-1/2	105-200	3.20	43/64	.6719	5-5/8	7-5/8	105-315	20.90
21/64	.3281	3-5/16	4-5/8	105-205	3.90	11/16	.6875	5-5/8	7-5/8	105-320	20.50
11/32	.3438	3-7/16	4-3/4	105-210	4.40	3/4	.7500	5-5/8	7-5/8	105-325	24.30
23/64	.3594	3-1/2	4-7/8	105-215	4.70	25/32	.7812	5-7/8	8-1/8	105-330	23.40

ROLL FORGED JOBBER DRILLS



ROLL FORGED DRILLS			ROLL FORGED DRILLS			ROLL FORGED DRILLS		
Size	Code No.	Price \$	Size	Code No.	Price \$	Size	Code No.	Price \$
1/64	119-600	0.80	13/64	119-624	1.20	3/8	119-646	3.10
1/32	119-602	0.80	7/32	119-626	1.20	25/64	119-648	3.10
3/64	119-604	0.80	15/64	119-628	1.20	13/32	119-650	3.50
1/16	119-606	0.80	1/4	119-630	1.30	27/64	119-651	3.50
5/64	119-608	0.80	17/64	119-632	1.30	7/16	119-654	3.80
3/32	119-610	0.80	9/32	119-634	1.90	29/64	119-656	3.90
7/64	119-612	0.80	19/64	119-636	2.20	15/32	119-658	3.90
1/8	119-614	1.00	5/16	119-638	2.20	31/64	119-660	3.90
9/64	119-616	1.00	21/64	119-640	2.80	1/2	119-662	5.40
5/32	119-618	1.00	11/32	119-642	2.80	SET (BY 64THS)		
11/64	119-620	1.10	23/64	119-644	3.10	1/16 - 1/2	119-664	44.60
3/16	119-622	1.10				115pc 1/16 - 1/2, A-Z, 1-60	119-670	124.50