

METRIC JOBBER LENGTH DRILLS



- High speed steel
- General purpose
- 118° Point
- Super cobalt
- Heavy duty
- 135° Split Point



JOBBER LENGTH DRILLS								cobalt							
Size (mm)	Dec. Equiv. (in)	Flute Length	Overall Length	H.S.S. Code No.	Price \$	Cobalt Code No.	Price \$	Size (mm)	Dec. Equiv. (in)	Flute Length	Overall Length	H.S.S. Code No.	Price \$	Cobalt Code No.	Price \$
0.15	0.0059	3/64	3/4	143-340	9.40	—	—	1.90	0.0748	1	2	144-045A	1.90	143-363	3.40
0.16	0.0063	3/64	3/4	143-341	9.30	—	—	1.95	0.0768	1	2	144-045B	2.00	143-364	3.40
0.17	0.0067	1/16	3/4	143-342	8.40	—	—	2.00	0.0787	1	2-1/8	144-046	1.70	143-365	3.00
0.18	0.0071	1/16	3/4	143-343	8.40	—	—	2.05	0.0807	1-1/8	2-1/8	144-047	2.70	—	—
0.19	0.0075	1/16	3/4	143-344	6.80	—	—	2.10	0.0827	1-1/8	2-1/8	144-048	1.90	143-366	3.40
0.20	0.0079	1/16	3/4	143-345	6.80	—	—	2.15	0.0846	1-1/8	2-1/8	144-049	2.00	143-367	3.40
0.22	0.0087	1/16	3/4	143-346	6.80	—	—	2.20	0.0866	1-1/4	2-1/4	144-050	1.90	143-368	3.40
0.25	0.0098	5/64	3/4	143-347	5.40	—	—	2.25	0.0886	1-1/4	2-1/4	144-051	1.90	—	—
0.26	0.0102	5/64	3/4	143-348	5.40	—	—	2.30	0.0906	1-1/4	2-1/4	144-052	1.90	—	—
0.27	0.0106	5/64	3/4	143-349	4.90	—	—	2.35	0.0925	1-1/4	2-1/4	144-053	2.00	143-369	3.40
0.28	0.0110	5/64	3/4	143-350	4.90	—	—	2.40	0.0945	1-3/8	2-3/8	144-054	2.00	143-370	3.50
0.29	0.0114	5/64	3/4	143-351	4.90	—	—	2.45	0.0965	1-3/8	2-3/8	144-055	2.70	—	—
0.30	0.0118	3/32	3/4	144-001	4.70	—	—	2.50	0.0984	1-3/8	2-3/8	144-056	1.80	143-371	3.10
0.32	0.0126	3/32	3/4	144-002	4.10	—	—	2.55	0.1003	1-3/8	2-3/8	—	—	—	—
0.35	0.0138	1/8	3/4	144-003	2.70	—	—	2.60	0.1024	1-7/16	2-1/2	144-058	2.00	143-372	3.50
0.38	0.0150	3/16	3/4	144-004	3.00	—	—	2.65	0.1043	1-7/16	2-1/2	—	—	—	—
0.40	0.0158	3/16	7/8	144-005	3.00	—	—	2.70	0.1063	1-7/16	2-1/2	144-060	2.00	143-373	3.50
0.42	0.0165	3/16	7/8	144-006	3.00	—	—	2.75	0.1083	1-1/2	2-5/8	144-061	2.10	—	—
0.44	0.0173	3/16	7/8	143-352	3.00	—	—	2.80	0.1102	1-1/2	2-5/8	144-062	2.70	143-374	3.60
0.45	0.0177	3/16	7/8	144-007	3.00	—	—	2.85	0.1122	1-1/2	2-5/8	—	—	—	—
0.48	0.0189	3/16	7/8	144-008	3.00	—	—	2.90	0.1142	1-5/8	2-3/4	144-064	2.10	143-375	4.20
0.50	0.0197	3/16	7/8	144-009	3.00	—	—	2.95	0.1161	1-5/8	2-3/4	—	—	—	—
0.52	0.0204	3/16	7/8	—	—	—	—	3.00	0.1181	1-5/8	2-3/4	144-066	1.80	143-376	4.20
0.55	0.0217	1/4	1	144-011	3.00	—	—	3.10	0.1220	1-5/8	2-3/4	144-067	2.10	143-377	3.70
0.58	0.0228	5/16	1-1/8	—	—	—	—	3.15	0.1240	1-5/8	2-3/4	—	—	—	—
0.60	0.0236	5/16	1-1/8	144-013	3.00	—	—	3.20	0.1260	1-5/8	2-3/4	144-069	2.00	143-378	4.10
0.62	0.044	5/16	1-1/8	—	—	—	—	3.25	0.1280	1-5/8	2-3/4	143-353	2.10	—	—
0.65	0.0256	3/8	1-1/4	144-015	3.00	—	—	3.30	0.1299	1-3/4	2-7/8	144-070	2.00	143-379	3.90
0.68	0.0267	3/8	1-1/4	—	—	—	—	3.40	0.1339	1-3/4	2-7/8	144-071	2.10	143-380	3.80
0.70	0.0295	3/8	1-1/4	144-017	2.40	—	—	3.50	0.1378	1-3/4	2-7/8	144-072	2.00	143-381	4.00
0.72	0.0283	3/8	1-1/4	—	—	—	—	3.55	0.1397	1-3/4	2-7/8	—	—	—	—
0.75	0.0296	1/2	1-3/8	144-019	2.10	—	—	3.60	0.1417	1-7/8	3	144-074	2.40	143-382	3.80
0.78	0.0308	1/2	1-3/8	—	—	—	—	3.70	0.1457	1-7/8	3	144-075	2.40	—	—
0.80	0.0315	1/2	1-3/8	144-021	2.00	—	—	3.75	0.1476	1-7/8	3	144-076	2.90	—	—
0.82	0.0322	1/2	1-3/8	—	—	—	—	3.80	0.1496	1-7/8	3	144-077	2.90	143-383	4.90
0.85	0.0335	5/8	1-1/2	144-023	2.00	—	—	3.90	0.1535	2	3-1/8	144-078	3.30	—	—
0.88	0.0346	5/8	1-1/2	—	—	—	—	4.00	0.1575	2-1/8	3-1/4	144-079	2.30	143-389	4.80
0.90	0.0355	5/8	1-1/2	144-025	2.00	—	—	4.10	0.1614	2-1/8	3-1/4	144-080	2.50	—	—
0.92	0.0362	5/8	1-1/2	—	—	—	—	4.20	0.1654	2-1/8	3-1/4	144-081	2.30	143-390	5.00
0.95	0.0374	5/8	1-1/2	144-027	2.00	—	—	4.25	0.1673	2-1/8	3-1/4	143-384	3.00	—	—
0.98	0.0386	5/8	1-1/2	—	—	—	—	4.30	0.1693	2-1/8	3-1/4	144-082	2.50	—	—
1.00	0.0394	11/16	1-5/8	144-029	1.70	143-354	3.20	4.40	0.1732	2-3/16	3-3/8	144-083	2.80	143-391	5.10
1.05	0.0413	11/16	1-5/8	144-030	2.00	—	—	4.50	0.1772	2-3/16	3-3/8	144-084	2.50	143-392	5.60
1.10	0.0433	3/4	1-3/4	144-031	1.80	143-355	3.50	4.60	0.1811	2-3/16	3-3/8	144-085	2.80	143-393	5.00
1.15	0.0453	3/4	1-3/4	144-032	1.90	143-356	3.60	4.70	0.1850	2-5/16	3-1/2	144-086	3.50	—	—
1.20	0.0472	7/8	1-7/8	144-033	1.90	143-357	3.40	4.75	0.1870	2-5/16	3-1/2	143-385	3.50	—	—
1.25	0.0492	7/8	1-7/8	144-034	1.90	—	—	4.80	0.1890	2-5/16	3-1/2	144-087	2.90	143-394	5.70
1.30	0.0512	7/8	1-7/8	144-035	1.90	—	—	4.90	0.1929	2-7/16	3-5/8	144-088	3.00	—	—
1.35	0.0531	7/8	1-7/8	144-036	2.00	—	—	5.00	0.1968	2-7/16	3-5/8	144-089	2.80	143-395	6.80
1.40	0.0551	7/8	1-7/8	144-037	1.90	—	—	5.10	0.2008	2-7/16	3-5/8	144-090	3.10	—	—
1.45	0.0571	7/8	1-7/8	144-037A	2.00	143-358	3.40	5.20	0.2047	2-1/2	3-3/4	144-091	3.40	143-396	6.80
1.50	0.0591	7/8	1-7/8	144-038	1.80	143-359	3.10	5.25	0.2067	2-1/2	3-3/4	144-092	3.50	—	—
1.55	0.0610	7/8	1-7/8	144-039	2.00	—	—	5.30	0.2087	2-1/2	3-3/4	144-093	3.40	143-397	7.50
1.60	0.0630	7/8	1-7/8	144-040	1.90	—	—	5.40	0.2126	2-1/2	3-3/4	144-094	3.40	—	—
1.65	0.0650	1	2	144-041	2.00	143-360	3.40	5.50	0.2165	2-1/2	3-3/4	144-095	3.00	143-398	7.40
1.70	0.0669	1	2	144-042	1.90	—	—	5.60	0.2205	2-5/8	3-7/8	144-096	3.60	143-399	6.50
1.75	0.0689	1	2	144-043	2.00	—	—	5.70	0.2244	2-5/8	3-7/8	144-097	3.60	143-400	7.80
1.80	0.0709	1	2	144-044	1.90	143-361	3.40	5.75	0.2264	2-5/8	3-7/8	144-098	3.80	—	—
1.85	0.0728	1	2	144-045	2.50	143-362	3.40	5.80	0.2283	2-5/8	3-7/8	144-099	3.60	143-401	8.00



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Size (mm)	Dec. Equiv. (in)	Flute Length	Overall Length	H.S.S. Code No.	Price \$	Cobalt Code No.	Price \$	Size (mm)	Dec. Equiv. (in)	Flute Length	Overall Length	H.S.S. Code No.	Price \$	Cobalt Code No.	Price \$
5.90	0.2323	2-5/8	3-7/8	144-100	4.40			11.00	0.4331	4-1/16	5-1/2	144-154	10.40	143-419	21.00
6.00	0.2362	2-3/4	4	144-101	3.50	143-402	7.80	11.10	0.4370	4-1/16	5-1/2	-	-	-	-
6.10	0.2402	2-3/4	4	144-102	3.90			11.20	0.4409	4-3/16	5-5/8	144-156	13.60		
6.20	0.2441	2-3/4	4	144-103	3.60			11.25	0.4429	4-3/16	5-5/8	143-616	14.00		
6.25	0.2461	2-3/4	4	-	-			11.30	0.4449	4-3/16	5-5/8	-	-		
6.30	0.2480	2-3/4	4	144-105	3.60			11.40	0.4488	4-3/16	5-5/8	-	-		
6.40	0.2520	2-7/8	4-1/8	144-106	4.20	143-403	7.70	11.50	0.4528	4-3/16	5-5/8	144-159	11.70	143-420	25.20
6.50	0.2559	2-7/8	4-1/8	144-107	4.10	143-404	8.70	11.60	0.4567	4-3/16	5-5/8	-	-		
6.60	0.2598	2-7/8	4-1/8	144-108	4.70			11.70	0.4606	4-3/16	5-5/8	-	-		
6.70	0.2638	2-7/8	4-1/8	144-109	4.20			11.80	0.4646	4-3/8	5-7/8	144-162	14.40		
6.75	0.2657	2-7/8	4-1/8	143-386	5.00			11.90	0.4685	4-3/8	5-7/8	-	-		
6.80	0.2677	2-7/8	4-1/8	144-110	4.40			12.00	0.4724	4-3/8	5-7/8	144-164	13.00	143-421	26.50
6.90	0.2717	2-7/8	4-1/8	144-111	5.70			12.10	0.4764	4-3/8	5-7/8	-	-		
7.00	0.2756	2-7/8	4-1/8	144-112	4.20	143-405	9.90	12.20	0.4803	4-3/8	5-7/8	144-166	15.20		
7.10	0.2795	2-15/16	4-1/4	144-113	5.70			12.25	0.4823	4-3/8	5-7/8	-	-		
7.20	0.2835	2-15/16	4-1/4	144-114	5.10			12.30	0.4843	4-1/2	5-7/8	-	-		
7.25	0.2854	2-15/16	4-1/4	144-115	5.70			12.40	0.4882	4-1/2	6	-	-		
7.30	0.2874	2-15/16	4-1/4	144-116	5.50			12.50	0.4921	4-1/2	6	144-170	13.20	143-422	26.90
7.40	0.2913	3-1/16	4-3/8	144-117	5.50			12.60	0.4961	4-1/2	6	-	-		
7.50	0.2953	3-1/16	4-3/8	144-118	5.10	143-406	12.00	12.70	0.5000	4-1/2	6	-	-		
7.60	0.2992	3-1/16	4-3/8	144-119	6.10			12.75	0.5020	4-1/2	6	143-617	22.80		
7.70	0.3031	3-3/16	4-1/2	144-120	6.30	143-407	12.90	12.80	0.5039	4-1/2	6	144-173	14.90		
7.75	0.3051	3-3/16	4-1/2	143-387	6.90			12.90	0.5070	4-1/2	6	-	-		
7.80	0.3071	3-3/16	4-1/2	144-121	6.20	143-408	13.10	13.00	0.5118	4-1/2	6	144-175	23.00		
7.90	0.3110	3-3/16	4-1/2	144-122	6.00	143-409	12.90	13.10	0.5157	4-1/2	6	-	-		
8.00	0.3150	3-3/16	4-1/2	144-123	6.00	143-410	12.90	13.20	0.5197	4-1/2	6	144-177	18.50		
8.10	0.3189	3-5/16	4-5/8	144-123A	6.90	143-411	12.50	13.30	0.5236	4-1/2	6	-	-		
8.20	0.3228	3-5/16	4-5/8	144-124	6.90			13.40	0.5376	4-13/16	6-5/8	-	-		
8.25	0.3248	3-5/16	4-5/8	144-125	7.10			13.50	0.5315	4-13/16	6-5/8	144-180	29.20		
8.30	0.3268	3-5/16	4-5/8	144-126	7.30			13.60	0.5354	4-13/16	6-5/8	-	-		
8.40	0.3307	3-7/16	4-3/4	144-127	7.70			13.70	0.5394	4-13/16	6-5/8	-	-		
8.50	0.3346	3-7/16	4-3/4	144-128	6.80	143-412	13.70	13.75	0.5413	4-13/16	6-5/8	-	-		
8.60	0.3386	3-7/16	4-3/4	144-129	7.70	143-413	15.50	13.80	0.5433	4-13/16	6-5/8	144-193	29.20		
8.70	0.3425	3-7/16	4-3/4	144-130	7.70			13.90	0.5472	4-13/16	6-5/8	-	-		
8.75	0.3445	3-1/2	4-7/8	143-388	8.80			14.00	0.5512	4-13/16	6-5/8	144-195	27.30		
8.80	0.3465	3-1/2	4-7/8	144-131	8.70			14.25	0.5610	4-13/16	6-5/8	144-196	23.10		
8.90	0.3504	3-1/2	4-7/8	144-132	8.70			14.50	0.5709	4-13/16	6-5/8	-	-		
9.00	0.3543	3-1/2	4-7/8	144-133	7.60	143-414	15.70	14.75	0.5709	5-3/16	7-1/8	144-197	24.90		
9.10	0.3583	3-1/2	4-7/8	144-134	8.70			15.00	0.5906	5-3/16	7-1/8	144-197A	30.20		
9.20	0.3622	3-5/8	5	144-135	9.00			15.25	0.6004	5-3/16	7-1/8	144-197B	38.10		
9.25	0.3642	3-5/8	5	-	-			15.50	0.6102	5-3/16	7-1/8	144-198	40.70		
9.30	0.3661	3-5/8	5	144-137	9.00			15.75	0.6201	5-5/16	7-1/8	144-199	28.40		
9.40	0.3701	3-5/8	5	144-138	9.00			16.00	0.6299	5-3/16	7-1/8	144-200	40.70		
9.50	0.3740	3-5/8	5	144-139	8.00	143-415	16.10	16.25	0.6398	5-3/16	7-1/8	144-201	36.80		
9.60	0.3780	3-3/4	5-1/8	144-140	10.10			16.50	0.6490	5-3/16	7-1/8	144-202	40.70		
9.70	0.3819	3-3/4	5-1/8	144-141	10.10			16.75	0.6594	5-3/16	7-1/8	144-203	43.20		
9.75	0.3839	3-3/4	5-1/8	143-615	10.30			17.00	0.6693	5-5/8	7-5/8	144-204	40.90		
9.80	0.3858	3-3/4	5-1/8	144-142	10.10	143-416	20.20	17.25	0.6791	5-5/8	7-5/8	144-205	40.90		
9.90	0.3898	3-3/4	5-1/8	144-142A	10.10			17.50	0.6890	5-5/8	7-5/8	144-206	40.90		
10.00	0.3937	3-3/4	5-1/8	144-143	9.10	143-417	18.60	17.75	0.6988	5-5/8	7-5/8	-	-		
10.10	0.3976	3-7/8	5-1/4	-	-			18.00	0.7087	5-5/8	7-5/8	144-208	35.40		
10.20	0.4016	3-7/8	5-1/4	144-145	9.70			18.25	0.7185	5-5/8	7-5/8	144-209	38.40		
10.25	0.4035	3-7/8	5-1/4	-	-			18.50	0.7283	5-5/8	7-5/8	144-210	38.40		
10.30	0.4055	3-7/8	5-1/4	-	-			18.75	0.7382	5-5/8	7-5/8	144-211	38.40		
10.40	0.4094	3-15/16	5-3/8	-	-			19.00	0.7480	5-5/8	7-5/8	144-212	38.40		
10.50	0.4134	3-15/16	5-3/8	144-149	10.00	143-418	20.60	19.25	0.7579	5-5/8	7-5/8	144-213	42.50		
10.60	0.4173	3-15/16	5-3/8	-	-			19.50	0.7677	5-5/8	7-5/8	144-214	42.50		
10.70	0.4213	3-15/16	5-1/2	-	-			19.75	0.7776	5-5/8	7-5/8	144-215	42.50		
10.80	0.4252	4-1/16	5-1/2	144-152	12.20			20.00	0.7874	5-5/8	7-5/8	144-216	42.50		
10.90	0.4370	4-1/16	5-1/2	-	-										