

# GENERAL PURPOSE PREMIUM HSS DRILLS STUB LENGTH



These Premium HSS drills can be used in a variety of applications. Their surface treatment increases abrasion resistance, which reduces the amount of chip welding and improves chip flow.

PREMIUM HSS STUB DRILLS						PREMIUM HSS STUB DRILLS					
Size	Dec. Equiv.	Flute Length	Overall Length	Code No	Price \$	Size	Dec. Equiv.	Flute Length	Overall Length	Code No	Price \$
60	.0400	1/2	1-3/8	128-399	1.50	22	.1570	1-1/16	2-1/8	128-361	1.50
59	.0410	1/2	1-3/8	128-398	1.50	21	.1590	1-1/16	2-1/8	128-360	1.50
58	.0420	1/2	1-3/8	128-397	1.50	20	.1610	1-1/16	2-1/8	128-359	1.60
57	.0430	1/2	1-3/8	128-396	1.50	19	.1660	1-1/16	2-1/8	128-358	1.60
56	.0465	1/2	1-3/8	128-395	1.50	18	.1695	1-1/16	2-1/8	128-357	1.60
55	.0520	5/8	1-5/8	128-394	1.50	11/64	.1719	1-1/16	2-1/8	128-317	1.80
54	.0540	5/8	1-5/8	128-393	1.50	17	.1730	1-1/8	2-3/16	128-356	1.80
53	.0595	5/8	1-5/8	128-392	1.50	16	.1770	1-1/8	2-3/16	128-355	1.80
1/16	.0625	5/8	1-5/8	128-310	1.50	15	.1800	1-1/8	2-3/16	128-354	1.80
52	.0635	11-16	1-11/16	128-391	1.50	14	.1820	1-1/8	2-3/16	128-353	1.80
51	.0670	11-16	1-11/16	128-390	1.50	13	.1850	1-1/8	2-3/16	128-352	1.80
50	.0700	11-16	1-11/16	128-389	1.50	3/16	.1875	1-1/8	2-3/16	128-318	1.90
49	.0730	11-16	1-11/16	128-388	1.50	12	.1890	1-3/16	2-1/4	128-351	1.80
48	.0760	11-16	1-11/16	128-387	1.50	11	.1910	1-3/16	2-1/4	128-350	1.80
5/64	.0781	11-16	1-11/16	128-311	1.50	10	.1935	1-3/16	2-1/4	128-349	1.80
47	.0785	11-16	1-11/16	128-386	1.50	9	.1960	1-3/16	2-1/4	128-348	1.80
46	.0810	3/4	1-3/4	128-385	1.50	8	.1991	1-3/16	2-1/4	128-347	1.80
45	.0820	3/4	1-3/4	128-384	1.50	7	.2010	1-3/16	2-1/4	128-346	1.80
44	.0860	3/4	1-3/4	128-383	1.50	13/64	.2031	1-3/16	2-1/4	128-319	2.30
43	.0890	3/4	1-3/4	128-382	1.50	6	.2040	1-1/4	2-3/8	128-345	2.30
42	.0935	3/4	1-3/4	128-381	1.50	5	.2055	1-1/4	2-3/8	128-344	2.30
3/32	.0938	3/4	1-3/4	128-312	1.50	4	.2090	1-1/4	2-3/8	128-343	2.30
41	.0960	13/16	1-13/16	128-380	1.50	3	.2130	1-1/4	2-3/8	128-342	2.30
40	.0980	13/16	1-13/16	128-379	1.40	7/32	.2188	1-1/4	2-3/8	128-320	2.30
39	.0995	13/16	1-13/16	128-378	1.40	2	.2210	1-5/16	2-7/16	128-341	2.50
38	.1015	13/16	1-13/16	128-377	1.40	1	.2280	1-5/16	2-7/16	128-340	2.50
37	.1040	13/16	1-13/16	128-376	1.40	A	.2340	1-5/16	2-7/16	128-410	2.30
36	.1065	13/16	1-13/16	128-375	1.40	15/64	.2344	1-5/16	2-7/16	128-321	2.40
7/64	.1094	13/16	1-13/16	128-313	1.50	B	.2380	1-3/8	2-1/2	128-411	2.30
35	.1100	7/8	1-7/8	128-374	1.40	C	.2420	1-3/8	2-1/2	128-412	2.30
34	.1110	7/8	1-7/8	128-373	1.40	D	.2460	1-3/8	2-1/2	128-413	2.40
33	.1130	7/8	1-7/8	128-372	1.40	1/4	.2500	1-3/8	2-1/2	128-322	2.40
32	.1160	7/8	1-7/8	128-371	1.40	E	.2500	1-3/8	2-1/2	128-414	2.40
31	.1200	7/8	1-7/8	128-370	1.40	F	.2570	1-7/16	2-5/8	128-415	3.00
1/8	.1250	7/8	1-7/8	128-314	1.50	G	.2610	1-7/16	2-5/8	128-416	3.20
30	.1285	15/16	1-15/16	128-369	1.40	17/64	.2656	1-7/16	2-5/8	128-323	3.10
29	.1360	15/16	1-15/16	128-368	1.40	H	.2660	1-1/2	2-11/16	128-417	3.30
28	.1405	15/16	1-15/16	128-367	1.40	I	.2720	1-1/2	2-11/16	128-418	3.30
9/64	.1406	15/16	1-15/16	128-315	1.60	J	.2770	1-1/2	2-11/16	128-419	3.30
27	.1440	1	2-1/16	128-366	1.50	K	.2810	1-1/2	2-11/16	128-420	3.40
26	.1470	1	2-1/16	128-365	1.50	9/32	.2812	1-1/2	2-11/16	128-324	3.30
25	.1495	1	2-1/16	128-364	1.50	L	.2900	1-9/16	2-3/4	128-421	3.50
24	.1520	1	2-1/16	128-363	1.50	M	.2950	1-9/16	2-3/4	128-422	3.60
23	.1540	1	2-1/16	128-362	1.50	19/64	.2969	1-9/16	2-3/4	128-325	3.50
5/32	.1562	1	2-1/16	128-316	1.70						