



### Fractional Sizes

- 1/2" shank
- 3" cutting length
- 6" overall length



PRENTICE DRILLS						PRENTICE DRILLS					
Size	Dec. Equiv.	General Purpose Code No.	Price \$	HSCO Cobalt Code No.	Price \$	Size	Dec. Equiv.	General Purpose Code No.	Price \$	HSCO Cobalt Code No.	Price \$
33/64	.5156	118-400	18.90	118-501	51.20	57/64	.8906	118-424	38.80	118-525	103.50
17/32	.5312	118-401	18.40	118-502	51.70	29/32	.9062	118-425	33.80	118-526	103.50
35/64	.5469	118-402	20.10	118-503	53.50	59/64	.9219	118-426	41.40	118-527	104.50
9/16	.5625	118-403	19.60	118-504	53.50	15/16	.9375	118-427	36.20	118-528	103.50
37/64	.5781	118-404	21.60	118-505	57.30	61/64	.9531	118-428	43.80	118-529	115.50
19/32	.5937	118-405	21.00	118-506	57.30	31/32	.9687	118-429	38.20	118-530	115.50
39/64	.6094	118-406	22.60	118-507	60.80	63/64	.9844	118-430	48.80	118-531	125.50
5/8	.6250	118-407	22.00	118-508	60.80	1	1.0000	118-431	45.90	118-532	125.50
41/64	.6406	118-408	24.10	118-509	68.30	1-1/32	1.0312	118-432	51.80	118-534	160.70
21/32	.6562	118-409	23.50	118-510	68.30	1-1/16	1.0625	118-433	49.90	118-536	175.10
43/64	.6719	118-410	25.00	118-511	72.10	1-3/32	1.0937	118-434	55.20	118-538	185.40
11/16	.6875	118-411	24.40	118-512	72.10	1-1/8	1.1250	118-435	56.60	118-540	197.20
45/64	.7031	118-412	25.40	118-513	77.00	1-5/32	1.1562	118-436	58.80	118-542	206.90
23/32	.7187	118-413	24.70	118-514	77.00	1-3/16	1.1875	118-437	62.20	118-544	218.40
47/64	.7344	118-414	27.70	118-515	77.00	1-7/32	1.2187	118-438	69.60	118-546	228.00
3/4	.7500	118-415	26.90	118-516	77.00	1-1/4	1.2500	118-439	68.80	118-548	242.00
49/64	.7656	118-416	29.40	118-517	86.30	1-9/32	1.2812	-	-	118-550	338.30
25/32	.7812	118-417	28.70	118-518	86.30	1-5/16	1.3125	118-441	85.70	118-552	341.60
51/64	.7969	118-418	34.60	118-519	90.20	1-11/32	1.3438	-	-	118-554	343.20
13/16	.8125	118-419	30.20	118-520	90.20	1-3/8	1.3750	118-443	98.00	118-556	343.20
53/64	.8281	118-420	35.70	118-521	99.30	1-13/32	1.4062	-	-	118-558	370.80
27/32	.8437	118-421	31.10	118-522	98.30	1-7/16	1.4375	118-445	107.80	118-560	374.60
55/64	.8594	118-422	37.10	118-523	99.30	1-15/32	1.4688	-	-	118-562	378.30
7/8	.8750	118-423	32.40	118-524	98.10	1-1/2	1.5000	118-447	118.50	118-564	382.00

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- 3" cutting length
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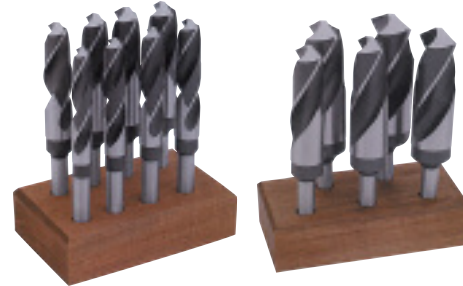
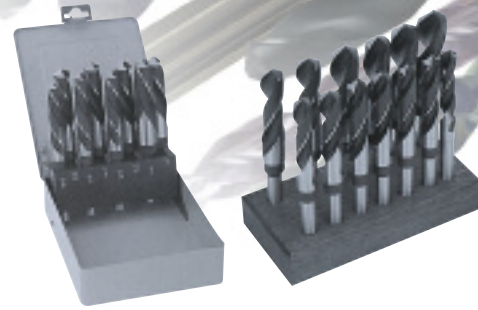
PRENTICE DRILLS				PRENTICE DRILLS				PRENTICE DRILLS			
Size	Dec. Equiv.	STM General Purpose Code No.	Price \$	Size	Dec. Equiv.	STM General Purpose Code No.	Price \$	Size	Dec. Equiv.	STM General Purpose Code No.	Price \$
33/64	.5156	107-500	7.20	55/64	.8594	107-544	13.80	1-3/16	1.1875	107-586	31.00
17/32	.5312	107-502	7.20	7/8	.8750	107-546	15.20	1-13/64	1.2031	107-588	31.00
35/64	.5469	107-504	7.20	57/64	.8906	107-548	15.50	1-7/32	1.2187	107-590	33.40
9/16	.5625	107-506	7.60	29/32	.9062	107-550	15.50	1-15/64	1.2344	107-592	32.20
37/64	.5781	107-508	7.60	59/64	.9219	107-552	16.10	1-1/4	1.2500	107-594	33.40
19/32	.5937	107-510	7.60	15/16	.9375	107-554	16.60	1-17/64	1.2656	107-596	33.40
39/64	.6094	107-512	8.30	61/64	.9531	107-556	16.90	1-9/32	1.2812	107-598	36.90
5/8	.6250	107-514	8.80	31/32	.9687	107-558	17.50	1-19/64	1.2969	107-600	36.90
41/64	.6406	107-516	9.50	63/64	.9844	107-560	18.30	1-5/16	1.3125	107-602	42.40
21/32	.6562	107-518	8.90	1	1.0000	107-562	18.10	1-21/64	1.3281	107-604	42.40
43/64	.6719	107-520	9.50	1-1/64	1.0156	107-564	18.10	1-11/32	1.3437	107-606	47.20
11/16	.6875	107-522	9.60	1-1/32	1.0312	107-566	21.80	1-23/64	1.3594	107-608	56.27
45/64	.7031	107-524	10.00	1-3/64	1.0469	107-568	21.90	1-3/8	1.3750	107-610	49.90
23/32	.7187	107-526	10.20	1-1/16	1.0625	107-570	22.40	1-25/64	1.3906	107-612	51.90
47/64	.7344	107-528	10.70	1-5/64	1.0781	107-572	22.30	1-13/32	1.4062	107-614	51.90
3/4	.7500	107-530	11.50	1-3/32	1.0937	107-574	22.30	1-27/64	1.4219	107-616	52.50
49/64	.7656	107-532	11.00	1-7/64	1.1094	107-576	24.20	1-7/16	1.4375	107-618	54.10
25/32	.7812	107-534	11.00	1-1/8	1.1250	107-578	24.20	1-29/64	1.4531	107-620	54.80
51/64	.7969	107-536	11.50	1-9/64	1.1406	107-580	25.80	1-15/32	1.4687	107-622	58.50
13/16	.8125	107-538	11.60	1-5/32	1.1562	107-582	25.80	1-31/64	1.4844	107-624	58.50
53/64	.8281	107-540	13.80	1-11/64	1.1719	107-584	25.80	1-1/2	1.5000	107-626	58.50
27/32	.8437	107-542	13.80								

# PRENTICE DRILL SETS & TAPER LENGTH DRILLS

## PRENTICE DRILL SETS

Metal and Hardwood Block

**QUALITY  
IMPORT**



PRENTICE DRILL SETS			
Shank Dia. (in.)	Code No.	Price \$	
<b>8 PIECE IN METAL CASE</b>			
9/16; 5/8; 11/16; 3/4; 13/16; 7/8; 15/16; 1	107-225	<b>273.40</b>	
<b>8 PIECE ON WOODEN BLOCK</b>			
9/16; 5/8; 11/16; 3/4; 13/16; 7/8; 15/16; 1	107-226	<b>342.20</b>	
<b>13 PIECE ON WOODEN BLOCK</b>			
17/32; 9/16; 19/32; 5/8; 21/32; 11/16; 23/32; 3/4; 13/16; 7/8; 15/16; 31/32; 1	107-227	<b>519.50</b>	
<b>5 PIECE ON WOODEN BLOCK</b>			
1; 1-1/8; 1-1/4; 1-3/8; 1-1/2	107-228	<b>411.00</b>	



## TAPER LENGTH STRAIGHT SHANK DRILLS

Taper length drills are designed for general purpose drilling where longer length is required.



TAPER LENGTH DRILLS									
Size	Dec. Equiv.	Flute Length	Overall Length	General Purpose Code No.	Price \$	Cobalt 135° Split Point Code No.	Price \$		
1/64	.0156	5/16	1-1/2	116-792	<b>7.20</b>				
1/32	.0312	3/4	2	116-793	<b>5.70</b>				
3/64	.0469	1-1/8	2-1/4	116-794	<b>2.60</b>	115-001	<b>8.10</b>		
1/16	.0625	1-3/4	3	116-795	<b>2.80</b>	115-002	<b>8.40</b>		
5/64	.0781	2	3-3/4	116-796	<b>5.40</b>	115-003	<b>9.80</b>		
3/32	.0938	2-1/4	4-1/4	116-797	<b>3.90</b>	115-004	<b>11.50</b>		
7/64	.1094	2-1/2	4-5/8	116-798	<b>4.90</b>	115-005	<b>14.70</b>		
1/8	.1250	2-3/4	5-1/8	116-799	<b>5.00</b>	115-006	<b>14.70</b>		
9/64	.1406	3	5-3/8	116-800	<b>6.70</b>	115-007	<b>17.80</b>		
5/32	.1562	3	5-3/8	116-801	<b>6.10</b>	115-008	<b>17.80</b>		
11/64	.1719	3-3/8	5-3/4	116-802	<b>7.20</b>	115-009	<b>17.80</b>		
3/16	.1875	3-3/8	5-3/4	116-803	<b>6.10</b>	115-010	<b>17.80</b>		
13/64	.2031	3-5/8	6	116-804	<b>8.10</b>	115-011	<b>20.60</b>		
7/32	.2188	3-5/8	6	116-805	<b>8.70</b>	115-012	<b>20.60</b>		
15/64	.2344	3-3/4	6-1/8	116-806	<b>8.90</b>	115-013	<b>21.50</b>		
1/4	.2500	3-3/4	6-1/8	116-807	<b>7.30</b>	115-014	<b>20.40</b>		
17/64	.2656	3-7/8	6-1/4	116-808	<b>9.30</b>	115-015	<b>26.60</b>		
9/32	.2812	3-7/8	6-1/4	116-809	<b>8.90</b>	115-016	<b>25.10</b>		
19/64	.2969	4	6-3/8	116-810	<b>10.20</b>	115-017	<b>26.60</b>		
5/16	.3125	4	6-3/8	116-811	<b>8.90</b>	115-018	<b>25.10</b>		
21/64	.3281	4-1/8	6-1/2	116-812	<b>10.40</b>	115-019	<b>30.60</b>		
11/32	.3438	4-1/8	6-1/2	116-813	<b>10.20</b>	115-020	<b>29.40</b>		
23/64	.3594	4-1/4	6-3/4	116-814	<b>12.00</b>	115-021	<b>36.20</b>		
3/8	.3750	4-1/4	6-3/4	116-815	<b>12.00</b>	115-022	<b>33.30</b>		
25/64	.3906	4-3/8	7	116-816	<b>12.60</b>	115-023	<b>37.40</b>		
13/32	.4062	4-3/8	7	116-817	<b>12.50</b>	115-024	<b>36.10</b>		
27/64	.4219	4-5/8	7-1/4	116-818	<b>13.50</b>	115-025	<b>40.60</b>		
7/16	.4375	4-5/8	7-1/4	116-819	<b>13.40</b>	115-026	<b>39.10</b>		
29/64	.4531	4-3/4	7-1/2	116-820	<b>15.20</b>	115-027	<b>45.90</b>		
15/32	.4688	4-3/4	7-1/2	116-821	<b>16.20</b>	115-028	<b>45.90</b>		
31/64	.4844	4-3/4	7-3/4	116-822	<b>17.70</b>	115-029	<b>46.70</b>		
1/2	.5000	4-3/4	7-3/4	116-823	<b>16.90</b>	115-030	<b>48.00</b>		
33/64	.5156	4-3/4	8	116-824	<b>24.80</b>	115-031	<b>66.40</b>		
17/32	.5312	4-3/4	8	116-825	<b>24.10</b>	115-032	<b>64.10</b>		
35/64	.5469	4-7/8	8-1/4	116-826	<b>26.90</b>	115-033	<b>71.80</b>		
9/16	.5625	4-7/8	8-1/4	116-827	<b>25.50</b>	115-034	<b>69.20</b>		
37/64	.5781	4-7/8	8-3/4	116-828	<b>29.70</b>	115-035	<b>82.80</b>		
19/32	.5938	4-7/8	8-3/4	116-829	<b>29.70</b>	115-036	<b>80.80</b>		
39/64	.6094	4-7/8	8-3/4	116-830	<b>31.30</b>	115-037	<b>83.80</b>		
5/8	.6250	4-7/8	8-3/4	116-831	<b>29.70</b>	115-038	<b>80.80</b>		
41/64	.6406	5-1/8	9	116-832	<b>35.30</b>	115-039	<b>94.10</b>		
21/32	.6562	5-1/8	9	116-833	<b>34.00</b>	115-040	<b>89.10</b>		
43/64	.6719	5-3/8	9-1/4	116-834	<b>40.00</b>	115-041	<b>108.10</b>		
11/16	.6875	5-3/8	9-1/4	116-835	<b>38.40</b>	115-042	<b>104.20</b>		
45/64	.7031	5-5/8	9-1/2	116-836	<b>42.60</b>	115-043	<b>118.30</b>		
23/32	.7188	5-5/8	9-1/2	116-837	<b>42.00</b>	115-044	<b>114.10</b>		
47/64	.7344	5-7/8	9-3/4	116-838	<b>46.70</b>	115-045	<b>125.20</b>		
3/4	.7500	5-7/8	9-3/4	116-839	<b>44.40</b>	115-046	<b>120.70</b>		
49/64	.7656	6	9-7/8	116-840	<b>49.00</b>	115-047	<b>147.40</b>		
25/32	.7812	6	9-7/8	116-841	<b>49.00</b>	115-048	<b>142.10</b>		
51/64	.7969	6-1/8	10	116-842	<b>52.70</b>	115-049	<b>161.30</b>		
13/16	.8125	6-1/8	10	116-843	<b>51.80</b>	115-050	<b>152.70</b>		
53/64	.8281	6-1/8	10	116-844	<b>54.60</b>	115-051	<b>164.00</b>		
27/32	.8438	6-1/8	10	116-845	<b>54.60</b>	115-052	<b>158.10</b>		
55/64	.8594	6-1/8	10	116-846	<b>57.30</b>	115-053	<b>172.20</b>		
7/8	.8750	6-1/8	10	116-847	<b>56.70</b>	115-054	<b>166.20</b>		
57/64	.8906	6-1/8	10	116-848	<b>59.70</b>	115-055	<b>182.70</b>		
29/32	.9062	6-1/8	10	116-849	<b>59.70</b>	115-056	<b>173.10</b>		
59/64	.9219	6-1/8	10-3/4	116-850	<b>65.50</b>	115-057	<b>198.80</b>		
15/16	.9375	6-1/8	10-3/4	116-851	<b>65.00</b>	115-058	<b>188.30</b>		
61/64	.9531	6-3/8	11	116-852	<b>71.70</b>	115-059	<b>219.50</b>		
31/32	.9688	6-3/8	11	116-853	<b>71.70</b>	115-060	<b>207.80</b>		
63/64	.9844	6-3/8	11	116-854	<b>75.40</b>	115-061	<b>224.60</b>		
1	1.0000	6-3/8	11	116-855	<b>74.70</b>	115-062	<b>216.60</b>		