



- High speed steel and cobalt
- Split point
- 6" overall length
- 12" overall length

\* Sizes smaller than 1/16" are not split

■ AIRCRAFT EXTENSION DRILLS										
Size	Dec. Equiv.	Flute Length	HSS				Cobalt			
			6" O/A Length Code No.	Price \$	12" O/A Length Code No.	Price \$	6" O/A Length Code No.	Price \$	12" O/A Length Code No.	Price \$
60	0.0400	11/16	117-300	11.10	117-405	17.90	117-521	14.60	-	-
59	0.0410	11/16	117-301	11.30	117-406	17.90	-	-	-	-
58	0.0420	11/16	117-302	11.30	117-407	18.50	-	-	-	-
57	0.0430	3/4	117-303	11.10	117-408	15.90	-	-	-	-
56	0.0465	3/4	117-304	9.20	117-409	15.90	117-522	14.60	-	-
3/64	0.0469	3/4	117-305	9.60	117-410	17.70	-	-	-	-
55	0.0520	7/8	117-306	9.20	117-411	15.90	115-605	14.10	-	-
54	0.0550	7/8	117-307	9.20	117-412	15.90	-	-	-	-
53	0.0595	7/8	117-308	9.20	117-413	15.90	117-523	14.60	-	-
1/16	0.0625	7/8	117-309	4.90	117-414	14.30	117-524	6.60	117-582	19.40
52	0.0635	7/8	117-310	4.90	117-415	15.70	115-608	6.50	115-683	19.50
51	0.0670	1	117-311	4.90	117-416	15.70	115-609	6.50	115-684	19.50
50	0.0700	1	117-312	4.90	117-417	16.80	117-525	6.70	117-583	19.50
49	0.0730	1	117-313	4.90	117-418	16.80	115-611	6.30	115-686	19.50
48	0.0760	1	117-314	4.80	117-419	16.80	115-612	6.30	115-687	19.50
5/64	0.0781	1	117-315	4.80	117-420	14.30	117-526	6.90	117-584	19.40
47	0.0785	1	117-316	4.60	117-421	16.80	115-614	6.70	115-689	20.10
46	0.0810	1-1/8	117-317	4.90	117-422	16.80	115-615	6.70	115-690	19.50
45	0.0820	1-1/8	117-318	4.90	117-423	16.80	115-616	6.70	115-691	19.50
44	0.0860	1-1/8	117-319	4.90	117-424	16.80	117-527	6.90	115-692	19.50
43	0.0890	1-1/4	117-320	4.90	117-425	16.80	117-528	6.90	115-693	19.50
42	0.0935	1-1/4	117-321	3.80	117-426	13.20	115-619	5.40	115-694	19.50
3/32	0.0938	1-1/4	117-322	3.70	117-427	14.30	117-529	5.20	117-585	16.50
41	0.0960	1-3/8	117-323	3.80	117-428	13.00	117-530	5.60	115-696	19.50
40	0.0980	1-3/8	117-324	3.70	117-429	13.00	117-531	5.30	117-586	18.70
39	0.0995	1-3/8	117-325	4.20	117-430	13.00	115-623	5.70	115-698	18.70
38	0.1015	1-7/16	117-326	4.20	117-431	13.00	115-624	5.70	115-699	18.70
37	0.1040	1-7/16	117-327	4.20	117-432	13.00	115-625	5.90	115-700	18.70
36	0.1065	1-7/16	117-328	4.20	117-433	13.00	117-532	5.90	115-701	18.70
7/64	0.1094	1-1/2	117-329	4.20	117-434	11.20	117-533	6.00	117-587	17.10
35	0.1100	1-1/2	117-330	4.20	117-435	13.00	117-534	5.90	115-703	18.70
34	0.1110	1-1/2	117-331	3.30	117-436	13.00	117-535	5.90	115-704	18.70
33	0.1130	1-1/2	117-332	4.20	117-437	13.00	117-536	5.90	115-705	18.70
32	0.1160	1-5/8	117-333	4.20	117-438	10.40	117-537	5.90	115-706	18.70
31	0.1200	1-5/8	117-334	4.00	117-439	13.00	117-538	5.90	115-707	18.70
1/8	0.1250	1-5/8	117-335	3.90	117-440	11.00	117-539	5.60	117-588	17.30
30	0.1285	1-5/8	117-336	4.00	117-441	13.00	117-540	5.70	117-589	18.00
29	0.1360	1-3/4	117-337	5.10	117-442	13.00	117-541	6.90	115-710	18.80
28	0.1405	1-3/4	117-338	5.10	117-443	13.00	117-542	7.30	115-711	19.40
9/64	0.1406	1-3/4	117-339	4.80	117-444	11.00	117-543	6.90	117-590	19.40
27	0.1440	1-7/8	117-340	5.10	117-445	13.00	117-544	7.30	115-713	19.40
26	0.1470	1-7/8	117-341	5.10	117-446	13.00	117-545	7.30	115-714	17.70
25	0.1495	1-7/8	117-342	5.10	117-447	13.00	117-546	7.00	115-715	17.70
24	0.1520	2	117-343	5.10	117-448	13.00	117-547	7.30	115-716	17.70
23	0.1540	2	117-344	5.10	117-449	13.00	117-548	7.30	115-717	17.70
5/32	0.1562	2	117-345	4.90	117-450	11.00	117-549	6.60	117-591	17.70
22	0.1570	2	117-346	5.10	117-451	13.00	117-550	7.30	115-719	18.00
21	0.1590	2-1/8	117-347	5.10	117-452	13.00	117-551	7.10	117-592	18.00
20	0.1610	2-1/8	117-348	5.10	117-453	13.00	117-552	7.10	117-593	17.90
19	0.1660	2-1/8	117-349	5.70	117-454	14.00	117-553	8.00	117-594	20.50
18	0.1695	2-1/8	117-350	5.70	117-455	14.00	117-554	8.00	115-723	18.60

# AIRCRAFT EXTENSION DRILLS



\* Sizes smaller than 1/16" are not split

## STM AIRCRAFT EXTENSION DRILLS



Size	Dec. Equiv.	Flute Length	6" O/A Length 906 Code No.	HSS Price \$	12" O/A Length 912 Code No.	HSS Price \$	6" O/A Length 906 Code No.	Cobalt Price \$	12" O/A Length 912C Code No.	Cobalt Price \$
11/64	0.1719	2-1/8	117-351	5.30	117-456	12.40	117-555	7.50	117-595	19.30
17	0.1730	2-3/16	117-352	5.70	117-457	14.00	117-556	8.00	115-725	18.60
16	0.1770	2-3/16	117-353	5.70	117-458	14.00	117-557	8.00	115-726	20.50
15	0.1800	2-3/16	117-354	5.70	117-459	14.00	117-558	8.00	115-727	18.60
14	0.1820	2-3/16	117-355	5.50	117-460	14.00	117-559	8.00	115-728	18.60
13	0.1850	2-5/16	117-356	5.70	117-461	14.00	117-560	8.00	115-729	18.60
3/16	0.1875	2-5/16	117-357	5.20	117-462	12.40	117-561	7.30	117-596	18.70
12	0.1890	2-5/16	117-358	5.70	117-463	14.00	117-562	8.00	115-731	18.60
11	0.1910	2-5/16	117-359	5.70	117-464	14.00	117-563	8.00	115-732	19.60
10	0.1935	2-7/16	117-360	6.10	117-465	14.00	117-564	8.30	117-597	19.60
9	0.1960	2-7/16	117-361	6.50	117-466	14.00	117-565	9.20	115-734	20.40
8	0.1990	2-7/16	117-362	6.70	117-467	15.60	117-566	9.20	115-735	20.80
7	0.2010	2-7/16	117-363	6.50	117-468	15.60	117-567	9.60	115-736	20.80
13/64	0.2031	2-7/16	117-364	6.60	117-469	14.30	117-568	9.30	117-598	24.40
6	0.2040	2-1/2	117-365	6.70	117-470	15.60	117-569	9.60	115-738	24.40
5	0.2055	2-1/2	117-366	6.70	117-471	15.60	117-570	9.60	115-739	24.40
4	0.2090	2-1/2	117-367	6.70	117-472	15.60	117-571	9.60	115-740	24.40
3	0.2130	2-1/2	117-368	6.70	117-473	15.60	117-572	9.60	115-741	24.40
7/32	0.2188	2-1/2	117-369	6.50	117-474	14.30	117-573	8.90	117-599	22.00
2	0.2210	2-5/8	117-370	7.50	117-475	15.60	117-574	10.50	115-743	24.60
1	0.2280	2-5/8	117-371	7.50	117-476	16.80	117-575	10.20	117-600	24.60
A	0.2340	2-5/8	117-372	10.00	117-477	19.70	—	—	—	—
15/64	0.2344	2-5/8	117-373	7.10	117-478	15.60	117-576	10.00	117-601	25.40
B	0.2380	2-3/4	117-374	10.00	117-479	19.70	—	—	—	—
C	0.2420	2-3/4	117-375	10.00	117-480	19.70	117-577	16.00	—	—
D	0.2460	2-3/4	117-376	10.00	117-481	19.70	117-578	16.00	—	—
1/4	0.2500	2-3/4	117-377	6.70	117-482	15.20	117-579	10.90	117-602	22.50
E	0.2500	2-3/4	117-378	6.90	117-483	15.20	117-580	11.40	117-603	22.50
F	0.2570	2-7/8	117-379	11.10	117-484	23.40	117-581	15.80	—	—
G	0.2610	2-7/8	117-380	16.80	117-485	23.50	—	—	—	—
17/64	0.2656	2-7/8	117-381	14.70	117-486	18.50	115-676	24.90	115-748	34.60
H	0.2660	2-7/8	117-382	18.20	117-487	23.50	—	—	—	—
I	0.2720	2-7/8	117-383	18.20	117-488	23.50	—	—	—	—
J	0.2770	2-7/8	117-384	18.20	117-489	23.50	—	—	—	—
K	0.2810	2-5/16	117-385	17.60	117-490	23.50	115-677	29.40	—	—
9/32	0.2812	2-5/16	117-386	15.30	117-491	18.90	115-678	26.50	117-604	40.70
L	0.2900	2-5/16	117-387	20.60	117-492	24.70	—	—	—	—
M	0.2950	3-1/16	117-388	20.60	117-493	24.70	—	—	—	—
19/64	0.2969	3-1/16	117-389	17.90	117-494	22.30	115-679	31.10	117-605	40.70
N	0.3020	3-1/16	117-390	23.10	117-495	26.90	—	—	—	—
5/16	0.3125	3-3/16	117-391	18.80	117-496	24.60	115-680	33.60	117-606	44.00
O	0.3160	3-3/16	117-392	24.20	117-497	28.90	—	—	—	—
P	0.3230	3-5/16	115-463	23.40	117-498	28.90	—	—	—	—
21/64	0.3281	3-5/16	117-393	20.40	117-499	26.20	—	—	115-752	42.70
Q	0.3320	3-7/16	115-465	23.60	117-500	30.20	—	—	—	—
R	0.3390	3-7/16	115-466	23.60	117-501	31.50	—	—	—	—
11/32	0.3438	3-7/16	117-394	20.20	117-502	26.20	—	—	117-607	54.20
S	0.3480	3-1/2	115-468	26.00	117-503	33.00	—	—	—	—
T	0.3580	3-1/2	115-469	26.00	117-504	33.00	—	—	—	—
23/64	0.3594	3-1/2	117-395	23.50	117-505	29.00	115-681	40.70	117-608	55.00
U	0.3680	3-5/8	115-471	27.50	117-506	33.00	—	—	—	—
3/8	0.3750	3-5/8	117-396	23.90	117-507	30.10	—	—	117-609	55.00
V	0.3770	3-5/8	115-473	28.90	117-508	35.00	—	—	—	—
W	0.3860	3-3/4	115-474	28.90	117-509	35.00	—	—	—	—
25/64	0.3906	3-3/4	117-397	26.60	117-510	33.00	—	—	—	—
X	0.3970	3-3/4	115-476	28.90	117-511	37.00	—	—	115-756	63.00
Y	0.4040	3-7/8	115-477	28.90	117-512	37.00	—	—	—	—
13/32	0.4062	3-7/8	117-398	25.70	117-513	31.90	—	—	117-610	58.50
Z	0.4130	3-7/8	115-479	31.00	117-514	39.10	—	—	—	—
27/64	0.4219	3-15/16	117-399	28.60	117-515	35.20	—	—	—	—
7/16	0.4375	4-1/16	117-400	28.90	117-516	35.20	—	—	117-611	67.70
29/64	0.4531	4-3/16	117-401	30.60	117-517	39.20	—	—	115-759	70.60
15/32	0.4688	4-5/16	117-402	32.70	117-518	40.60	—	—	115-760	70.60
31/64	0.4844	4-3/8	117-403	32.90	117-519	41.90	—	—	115-761	72.80
1/2	0.5000	4-1/2	117-404	34.60	117-520	42.70	—	—	117-612	72.80