

HSS TAPER SHANK DRILLS & DRILL DRIFTS



**QUALITY
IMPORT**



HSS TAPER SHANK DRILLS

| Flute Dia. | Dec. Equiv. | Flute Length | Overall Length | Taper Shank | Code No. Import | Price \$ |
|------------|-------------|--------------|----------------|-------------|-----------------|----------|
| 1-37/64 | 1.5781 | 9-7/8 | 16-7/8 | 5 | 106-103 | 81.50 |
| 1-19/32 | 1.5938 | 9-7/8 | 16-7/8 | 5 | 106-104 | 81.50 |
| 1-39/64 | 1.6094 | 10 | 17 | 5 | 106-105 | 81.50 |
| 1-5/8 | 1.6250 | 10 | 17 | 5 | 106-106 | 82.60 |
| 1-41/64 | 1.6406 | 10-1/8 | 17-1/8 | 5 | 106-107 | 82.60 |
| 1-21/32 | 1.6562 | 10-1/8 | 17-1/8 | 5 | 106-108 | 85.60 |
| 1-43/64 | 1.6719 | 10-1/8 | 17-1/8 | 5 | 106-109 | 89.00 |
| 1-11/16 | 1.6875 | 10-1/8 | 17-1/8 | 5 | 106-110 | 89.00 |
| 1-45/64 | 1.7031 | 10-1/8 | 17-1/8 | 5 | 106-111 | 92.20 |
| 1-23/32 | 1.7188 | 10-1/8 | 17-1/8 | 5 | 106-112 | 98.90 |
| 1-47/64 | 1.7344 | 10-1/8 | 17-1/8 | 5 | 106-113 | 97.20 |
| 1-3/4 | 1.7500 | 10-1/8 | 17-1/8 | 5 | 106-114 | 97.20 |
| 1-25/32 | 1.7812 | 10-1/8 | 17-1/8 | 5 | 106-116 | 112.90 |
| 1-13/16 | 1.8125 | 10-1/8 | 17-1/8 | 5 | 106-118 | 197.00 |
| 1-27/32 | 1.8438 | 10-1/8 | 17-1/8 | 5 | 106-120 | 303.10 |
| 1-7/8 | 1.8750 | 10-3/8 | 17-3/8 | 5 | 106-122 | 127.20 |
| 1-29/32 | 1.9062 | 10-3/8 | 17-3/8 | 5 | 106-124 | 127.20 |
| 1-15/16 | 1.9375 | 10-3/8 | 17-3/8 | 5 | 106-126 | 127.20 |
| 1-31/32 | 1.9688 | 10-3/8 | 17-3/8 | 5 | 106-128 | 131.70 |
| 2 | 2.0000 | 10-3/8 | 17-3/8 | 5 | 106-130 | 142.60 |
| 2-1/32 | 2.0313 | 10-3/8 | 17-3/8 | 5 | 106-131 | 151.40 |
| 2-1/16 | 2.0625 | 10-1/4 | 17-3/8 | 5 | 106-132 | 152.70 |
| 2-3/32 | 2.0938 | 10-1/4 | 17-3/8 | 5 | 106-133 | 152.70 |
| 2-1/8 | 2.1250 | 10-1/4 | 17-3/8 | 5 | 106-134 | 165.50 |
| 2-5/32 | 2.1562 | 10-1/4 | 17-3/8 | 5 | 106-135 | 154.60 |
| 2-3/16 | 2.1875 | 10-1/4 | 17-3/8 | 5 | 106-136 | 174.30 |
| 2-7/32 | 2.2188 | 10-1/8 | 17-3/8 | 5 | 106-137 | 181.40 |
| 2-1/4 | 2.2500 | 10-1/8 | 17-3/8 | 5 | 106-138 | 185.10 |
| 2-5/16 | 2.3125 | 10-1/8 | 17-3/8 | 5 | 106-140 | 199.80 |
| 2-3/8 | 2.3750 | 10-1/8 | 17-3/8 | 5 | 106-142 | 221.70 |
| 2-7/16 | 2.4375 | 11-1/4 | 18-3/4 | 5 | 106-144 | 272.20 |
| 2-1/2 | 2.5000 | 11-1/4 | 18-3/4 | 5 | 106-146 | 298.10 |
| 2-9/16 | 2.5625 | 11-7/8 | 19-1/2 | 5 | 106-148 | 316.00 |
| 2-5/8 | 2.6250 | 11-7/8 | 19-1/2 | 5 | 106-150 | 340.20 |
| 2-11/16 | 2.6875 | 12-3/4 | 20-3/8 | 5 | 106-152 | 310.80 |
| 2-3/4 | 2.7500 | 12-3/4 | 20-3/8 | 5 | 106-154 | 344.80 |
| 2-13/16 | 2.8125 | 13-3/8 | 21-1/8 | 5 | 106-156 | 329.90 |
| 2-7/8 | 2.8750 | 14 | 21-3/4 | 5 | 106-158 | 399.80 |
| 2-15/16 | 2.9375 | 14 | 21-3/4 | 5 | 106-160 | 395.00 |
| 3 | 3.0000 | 14 | 21-3/4 | 5 | 106-162 | 789.90 |
| 3-1/16 | 3.0625 | 14-5/8 | 24-1/2 | 6 | 106-164 | 928.00 |
| 3-1/8 | 3.1250 | 14-5/8 | 24-1/2 | 6 | 106-166 | 1,343.10 |
| 3-3/16 | 3.1875 | 14-5/8 | 24-1/2 | 6 | 106-168 | 1,557.70 |
| 3-1/4 | 3.2500 | 15-1/2 | 25-1/2 | 6 | 106-170 | 1,576.60 |
| 3-5/16 | 3.3125 | 15-1/2 | 25-1/2 | 6 | 106-172 | 1,664.20 |
| 3-3/8 | 3.3750 | 15-1/2 | 25-1/2 | 6 | 106-174 | 1,722.70 |
| 3-7/16 | 3.4375 | 15-1/2 | 25-1/2 | 6 | 106-176 | 1,969.70 |
| 3-1/2 | 3.5000 | 16-3/8 | 26-1/2 | 6 | 106-178 | 1,751.90 |
| 3-5/8 | 3.6250 | 16-3/8 | 26-1/2 | 6 | 106-180 | 2,277.40 |
| 3-3/4 | 3.7500 | 16-3/8 | 26-1/2 | 6 | 106-182 | 2,569.30 |
| 3-7/8 | 3.8750 | 16-3/8 | 26-1/2 | 6 | 106-184 | 2,686.10 |
| 4 | 4.0000 | 17-1/2 | 27-1/2 | 6 | 106-186 | 3,694.40 |



HSS KNOCK-OUT DRILL DRIFTS

| M.T. Size | Overall Length | Thickness | Width at Hole | Code No. | Price \$ | M.T. Size | Overall Length | Thickness | Width at Hole | Code No. | Price \$ |
|-----------|----------------|-----------|---------------|----------|----------|-----------|----------------|-----------|---------------|----------|----------|
| 1 | 4-1/2 | 13/64 | 11/16 | 106-201 | 9.40 | 3 | 6 | 5/16 | 1-1/16 | 106-203 | 11.90 |
| 2 | 5-1/4 | 1/4 | 13/16 | 106-202 | 10.90 | 4 | 7 | 15/32 | 1-1/8 | 106-204 | 15.00 |