

# OIL HOLE DRILLS & CORE DRILLS



- 118° notched point
- Shank larger than standard

EXTRA LENGTH OIL HOLE DRILLS									
Size	Morse 10-1/2" OAL			12-1/2" OAL			14-1/2" OAL		
	Dec. Equiv.	Taper No.	6" Flute Code No. Price \$	8" Flute Code No. Price \$	10" Flute Code No. Price \$	6" Flute Code No. Price \$	8" Flute Code No. Price \$	10" Flute Code No. Price \$	
31/64	0.4844	3	115-846 435.40						
1/2	0.5000	3	115-847 435.40	115-850 473.40	115-870 563.20				
33/64	0.5156	3	115-848 435.40	115-851 473.40	115-871 563.20				
17/32	0.5312	3	115-849 435.40	115-852 473.40	115-872 563.20				
9/16	0.5625	3		115-853 473.40	115-873 563.20				
19/32	0.5938	3		115-854 473.40	115-874 563.20				
5/8	0.6250	3		115-855 473.40	115-875 563.20				
41/64	0.6406	3		115-856 473.40	115-876 563.20				
21/32	0.6562	3		115-857 473.40	115-877 563.20				
11/16	0.6875	3		115-858 473.40	115-878 563.20				
23/32	0.7188	3		115-859 451.00	115-879 563.20				
47/64	0.7344	3		115-860 473.40	115-880 563.20				
3/4	0.7500	3		115-861 473.40	115-881 563.20				
49/64	0.7656	3		115-862 496.90	115-882 585.30				
25/32	0.7812	3				115-863 497.00	115-883 584.40		
13/16	0.8125	3				115-864 497.00	115-884 584.40		
27/32	0.8438	3				115-865 509.70	115-885 601.20		
7/8	0.8750	3				115-866 516.20	115-886 601.20		
29/32	0.9062	3				115-867 516.20	115-887 612.30		
15/16	0.9375	3				115-868 516.20	115-888 612.30		
31/32	0.9688	3				115-869 543.60	115-889 635.50		
63/64	0.9844	3				115-890 831.00	115-893 688.10		
1	1.0000	3				115-891 831.00	115-894 688.10		
1-1/32	1.0312	3				115-892 861.30	115-895 711.50		
1-1/16	1.0625	3					115-896 711.50		
1-1/8*	1.1250	4					115-897 892.40		
1-3/16*	1.1875	4					115-898 957.30		
1-1/4*	1.2500	4					115-899 1,061.80		

## 4 Flute

- Used to open out existing pre-drilled holes



TAPER SHANK CORE DRILLS					
Dia. In.	Taper Shank	Flute Length	Overall Length	Core Drill Code No.	Price \$
1332	1	3-5/8	7	106-500	52.30
716	1	3-7/8	7-1/4	106-501	54.60
1532	1	4-1/8	7-1/4	106-502	57.30
3164	2	4-3/8	8-1/4	106-503	59.60
12	2	4-3/8	8-1/4	106-504	48.80
3364	2	4-5/8	8-1/2	106-505	59.40
1732	2	4-5/8	8-1/2	106-506	49.30
916	2	4-7/8	8-3/4	106-507	53.00
1932	2	4-7/8	8-3/4	106-508	58.30
3964	2	4-7/8	8-3/4	106-509	70.60
58	2	4-7/8	8-3/4	106-510	60.00
4164	2	5-1/8	9	106-511	78.20
2132	2	5-1/8	9	106-512	66.00
1116	2	5-3/8	9-1/2	106-513	66.90
4564	2	5-5/8	9-1/2	106-514	91.70
4764	2	5-5/8	9-1/2	106-516	89.00
34	2	5-7/8	9-3/4	106-517	77.70
4964	2	6	9-7/8	106-518	100.90
2532	2	6	9-7/8	106-519	84.50
5164	3	6-1/8	10-3/4	106-520	96.90
1316	3	6-1/8	10-3/4	106-521	99.20
2732	3	6-1/8	10-3/4	106-522	104.60
5564	3	6-1/8	10-3/4	106-523	114.20
78	3	6-1/8	10-3/4	106-524	105.30
2932	3	6-1/8	10-3/4	106-525	113.50
5964	3	6-1/8	10-3/4	106-526	141.20
1516	3	6-1/8	10-3/4	106-527	113.50
6164	3	6-3/8	11	106-528	140.60
3132	3	6-3/8	11	106-529	131.30
6364	3	6-3/8	11	106-530	164.10
1	3	6-3/8	11	106-532	131.30
1-132	3	6-1/2	11-1/8	106-533	143.70
1-364	3	6-5/8	11-1/4	106-534	180.90
1-116	3	6-5/8	11-1/4	106-535	154.60
1-564	4	6-7/8	12-1/2	106-536	184.90
1-332	4	6-7/8	12-1/2	106-537	172.30
1-18	4	7-1/8	12-3/4	106-538	182.90
1-532	4	7-1/4	12-7/8	106-539	188.10
1-1164	4	7-3/8	13	106-540	240.20
1-316	4	7-3/8	13	106-541	202.10
1-1364	4	7-1/2	13-1/8	106-542	253.80
1-732	4	7-1/2	13-1/8	106-543	214.80
1-1564	4	7-1/8	13-1/2	106-544	241.60
1-14	4	7-1/8	13-1/2	106-545	228.40
1-1764	4	8-1/2	14-1/8	106-546	317.70
1-932	4	8-1/2	14-1/8	106-547	270.80
1-516	4	8-5/8	14-1/4	106-548	273.50
1-1132	4	8-3/4	14-3/8	106-549	291.70
1-38	4	8-7/8	14-1/2	106-550	291.70
1-1332	4	9	14-5/8	106-551	312.60
1-716	4	9-1/8	14-3/4	106-552	328.20
1-1532	4	9-1/4	14-7/8	106-553	344.00
1-12	4	9-3/8	15	106-554	344.60
1-1732	5	9-3/8	16-3/8	106-555	398.00
1-3564	5	9-5/8	16-5/8	106-556	398.80
1-916	5	9-5/8	16-5/8	106-557	425.10
1-3764	5	9-7/8	16-7/8	106-558	420.10
1-1932	5	9-7/8	16-7/8	106-559	460.20
1-3964	5	10	17	106-560	491.90
1-58	5	10	17	106-561	446.00
1-2132	5	10-1/8	17-1/8	106-562	521.60
1-1116	5	10-1/8	17-1/8	106-563	541.20
1-2332	5	10-1/8	17-1/8	106-564	541.20
1-34	5	10-1/8	17-1/8	106-565	575.30
1-2532	5	10-1/8	17-1/8	106-566	599.60
1-1316	5	10-1/8	17-1/8	106-567	616.70
1-2732	5	10-1/8	17-1/8	106-568	580.30
1-78	5	10-3/8	17-3/8	106-569	658.90
1-2932	5	10-3/8	17-3/8	106-570	701.90
1-1516	5	10-3/8	17-3/8	106-571	654.80
1-3132	5	10-3/8	17-3/8	106-572	733.10
2	5	10-3/8	17-3/8	106-573	695.00
2-132	5	10-3/8	17-3/8	106-574	764.40
2-116	5	10-1/4	17-3/8	106-575	773.20
2-18	5	10-1/4	17-3/8	106-576	753.60
2-316	5	10-1/4	17-3/8	106-577	944.50
2-14	5	10-1/8	17-3/8	106-578	936.00
2-516	5	10-1/8	17-3/8	106-579	1,098.00
2-38	5	10-1/8	17-3/8	106-580	1,052.10
2-716	5	11-1/4	18-3/4	106-581	1,278.70
2-12	5	11-1/4	18-3/4	106-582	1,207.40
2-916	5	11-7/8	19-1/2	106-583	1,357.20
2-58	5	11-7/8	18-3/4	106-584	1,423.00
2-1116	5	12-3/4	20-3/8	106-585	1,457.30
2-34	5	12-3/4	20-3/8	106-586	1,651.90
2-1316	5	13-3/8	21-1/8	106-587	1,774.30
2-78	5	13-3/8	21-1/8	106-588	1,791.00
2-1516	5	14	21-3/4	106-589	1,971.50
3	5	14	21-3/4	106-590	2,015.90