



Made from hardened (Rc 63-65) high speed steel and ground, can be used as punches, gauges, pins or ground for special tools.

- High speed steel

Drill Blanks

- to 1/2" + .0000/ - .0003", to 1" + .0000"/ - .0005"

Reamer Blanks

- + .0002"/ - .0000"

DRILL AND REAMER BLANKS						
Size	Dec. Equiv.	Overall Length	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
FRACTIONAL SIZES						
1/64	0.0156	3/4	116-405	2.60	116-670	2.60
1/32	0.0312	1-3/8	116-406	2.60	116-671	2.60
3/64	0.0469	1-3/4	116-407	2.80	116-672	2.80
1/16	0.0625	1-7/8	116-408	2.70	116-673	2.70
5/64	0.0781	2	116-409	2.80	116-674	2.80
3/32	0.0938	2-1/4	116-410	2.80	116-675	2.80
7/64	0.1094	2-5/8	116-411	2.80	116-676	2.80
1/8	0.1250	2-3/4	116-412	2.70	116-677	2.70
9/64	0.1406	2-7/8	116-413	2.80	116-678	2.80
5/32	0.1562	3-1/8	116-414	3.10	116-679	3.10
11/64	0.1719	3-1/4	116-415	3.10	116-680	3.10
3/16	0.1875	3-1/2	116-416	3.50	116-681	3.50
13/64	0.2031	3-5/8	116-417	4.50	116-682	4.50
7/32	0.2188	3-3/4	116-418	4.50	116-683	4.50
15/64	0.2344	3-7/8	116-419	5.10	116-684	5.10
1/4	0.2500	4	116-420	5.20	116-685	5.20
17/64	0.2656	4-1/8	116-421	5.90	116-686	5.90
9/32	0.2812	4-1/4	116-422	6.30	116-687	6.30
19/64	0.2969	4-3/8	116-423	7.10	116-688	7.10
5/16	0.3125	4-1/2	116-424	7.00	116-689	7.00
21/64	0.3281	4-5/8	116-425	8.00	116-690	8.00
11/32	0.3438	4-3/4	116-426	8.60	116-691	8.60
23/64	0.3594	4-7/8	116-427	9.60	116-692	9.60
3/8	0.3750	5	116-428	10.00	116-693	10.00
25/64	0.3906	5-1/8	116-429	11.00	116-694	11.00
13/32	0.4062	5-1/4	116-430	11.90	116-695	11.90
27/64	0.4219	5-3/8	116-431	13.30	116-696	13.30
7/16	0.4375	5-1/2	116-432	14.60	116-697	14.60
29/64	0.4531	5-5/8	116-433	15.40	116-698	15.40
15/32	0.4688	5-3/4	116-434	15.70	116-699	15.70
31/64	0.4844	5-7/8	116-435	17.70	116-700	17.80
1/2	0.5000	6	116-436	17.90	116-701	17.90
33/64	0.5156	6	116-437	27.90	-	-
17/32	0.5312	6	116-438	29.20	-	-
35/64	0.5469	6	116-439	27.90	-	-
9/16	0.5625	6	116-440	30.40	-	-
37/64	0.5781	6	116-441	34.90	-	-
19/32	0.5938	6	116-442	34.90	-	-
39/64	0.6094	6	116-443	34.30	-	-
5/8	0.6250	6	116-444	34.30	-	-
41/64	0.6406	6	116-445	40.40	-	-
21/32	0.6562	6	116-446	40.40	-	-
43/64	0.6719	6	116-447	44.10	-	-
11/16	0.6875	6	116-448	44.10	-	-
45/64	0.7031	6	116-449	44.10	-	-
23/32	0.7188	6	116-450	44.10	-	-
47/64	0.7344	6	116-451	45.80	-	-
3/4	0.7500	6	116-452	45.80	-	-
49/64	0.7656	6	116-453	49.90	-	-
25/32	0.7812	6	116-454	49.90	-	-
51/64	0.7969	6	116-455	53.20	-	-
13/16	0.8125	6	116-456	53.20	-	-
53/64	0.8281	6	116-457	59.10	-	-
27/32	0.8438	6	116-458	59.10	-	-
55/64	0.8594	6	116-459	62.60	-	-
FRACTIONAL SIZES						
7/8	0.8750	6	116-460	62.60	-	-
57/64	0.8906	6	116-461	68.20	-	-
29/32	0.9062	6	116-462	68.20	-	-
59/64	0.9219	6	116-463	72.30	-	-
15/16	0.9375	6	116-464	72.30	-	-
61/64	0.9531	6	116-465	75.20	-	-
31/32	0.9688	6	116-466	75.20	-	-
63/64	0.9844	6	116-467	79.20	-	-
1	1.0000	6	116-468	79.20	-	-
LETTER SIZES						
A	0.2340	3-7/8	116-469	5.30	116-495	5.30
B	0.2380	4	116-470	5.30	116-496	5.30
C	0.2420	4	116-471	5.30	116-497	5.30
D	0.2460	4	116-472	5.30	116-498	5.30
E	0.2500	4	116-473	5.20	116-499	5.20
F	0.2570	4-1/8	116-474	5.80	116-500	5.80
G	0.2610	4-1/8	116-475	5.80	116-501	5.80
H	0.2660	4-1/8	116-476	5.80	116-502	5.80
I	0.2720	4-1/8	116-477	6.30	116-503	6.30
J	0.2770	4-1/8	116-478	6.30	116-504	6.30
K	0.2810	4-1/4	116-479	5.40	116-505	6.60
L	0.2900	4-1/4	116-480	6.60	116-506	6.60
M	0.2950	4-3/8	116-481	7.30	116-507	7.30
N	0.3020	4-3/8	116-482	7.30	116-508	7.30
O	0.3160	4-1/2	116-483	7.20	116-509	7.20
P	0.3230	4-5/8	116-484	7.70	116-510	7.70
Q	0.3320	4-3/4	116-485	7.70	116-511	7.70
R	0.3390	4-3/4	116-486	8.80	116-512	8.80
S	0.3480	4-7/8	116-487	9.90	116-513	9.90
T	0.3580	4-7/8	116-488	9.90	116-514	9.90
U	0.3680	5	116-489	10.50	116-515	10.50
V	0.3770	5	116-490	10.50	116-516	10.50
W	0.3860	5-1/8	116-491	11.40	116-517	11.40
X	0.3970	5-1/8	116-492	11.40	116-518	11.40
Y	0.4040	5-1/4	116-493	12.30	116-519	12.30
Z	0.4130	5-1/4	116-494	12.30	116-520	12.30
WIRE GAUGE SIZES						
1	0.2280	3-7/8	116-521	4.40	116-601	4.40
2	0.2210	3-7/8	116-522	4.40	116-602	4.40
3	0.2130	3-3/4	116-523	4.40	116-603	4.40
4	0.2090	3-3/4	116-524	4.40	116-604	4.40
5	0.2055	3-3/4	116-525	4.40	116-605	4.40
6	0.2040	3-3/4	116-526	4.10	116-606	4.10
7	0.2010	3-5/8	116-527	4.10	116-607	4.10
8	0.1990	3-5/8	116-528	4.10	116-608	4.10
9	0.1960	3-5/8	116-529	4.10	116-609	4.10
10	0.1935	3-5/8	116-530	4.10	116-610	4.10
11	0.1910	3-1/2	116-531	3.30	116-611	3.30
12	0.1890	3-1/2	116-532	3.30	116-612	3.30
13	0.1850	3-1/2	116-533	3.30	116-613	3.30
14	0.1820	3-3/8	116-534	3.30	116-614	3.30
15	0.1800	3-3/8	116-535	3.30	116-615	3.30
16	0.1770	3-3/8	116-536	3.00	116-616	3.00
17	0.1730	3-3/8	116-537	3.00	116-617	3.00
18	0.1695	3-1/4	116-538	3.00	116-618	3.00
19	0.1660	3-1/4	116-539	3.00	116-619	3.00

DRILL & REAMER BLANKS



Made from hardened (Rc 63-65) high speed steel and ground, can be used as punches, gauges, pins or ground for special tools.

- High speed steel

Drill Blanks

- to 1/2" + .0000/ - .0003", to 1" + .0000"/ - .0005"

Reamer Blanks

- + .0002"/ - .0000"

DRILL AND REAMER BLANKS						
Size	Dec. Equiv.	Overall Length	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
WIRE GAUGE SIZES						
20	0.1610	3-1/4	116-540	3.00	116-620	3.00
21	0.1590	3-1/4	116-541	3.00	116-621	3.00
22	0.1570	3-1/8	116-542	3.00	116-622	3.00
23	0.1540	3-1/8	116-543	3.00	116-623	3.00
24	0.1520	3-1/8	116-544	3.00	116-624	3.00
25	0.1495	3	116-545	3.00	116-625	3.00
26	0.1470	3	116-546	2.70	116-626	2.70
27	0.1440	3	116-547	2.70	116-627	2.70
28	0.1405	2-7/8	116-548	2.70	116-628	2.70
29	0.1360	2-7/8	116-549	2.70	116-629	2.70
30	0.1285	2-3/4	116-550	2.70	116-630	2.70
31	0.1200	2-3/4	116-551	2.70	116-631	2.70
32	0.1160	2-3/4	116-552	2.70	116-632	2.70
33	0.1130	2-5/8	116-553	2.70	116-633	2.70
34	0.1110	2-5/8	116-554	2.70	116-634	2.70
35	0.1100	2-5/8	116-555	2.70	116-635	2.70
36	0.1065	2-1/2	116-556	2.70	116-636	2.70
37	0.1040	2-1/2	116-557	2.70	116-637	2.70
38	0.1015	2-1/2	116-558	2.70	116-638	2.70
39	0.0995	2-3/8	116-559	2.70	116-639	2.70
40	0.0980	2-3/8	116-560	2.70	116-640	2.70
41	0.0960	2-3/8	116-561	2.60	116-641	2.60
42	0.0935	2-1/4	116-562	2.60	116-642	2.60
43	0.0890	2-1/4	116-563	2.60	116-643	2.60
44	0.0860	2-1/8	116-564	2.60	116-644	2.60
45	0.0820	2-1/8	116-565	2.60	116-645	2.60
46	0.0810	2-1/8	116-566	2.60	116-646	2.60
47	0.0785	2	116-567	2.60	116-647	2.60
48	0.0760	2	116-568	2.60	116-648	2.60
49	0.0730	2	116-569	2.60	116-649	2.60
50	0.0700	2	116-570	2.60	116-650	2.60
WIRE GAUGE SIZES						
51	0.0670	2	116-571	2.50	116-651	2.50
52	0.0635	1-7/8	116-572	2.50	116-652	2.50
53	0.0595	1-7/8	116-573	2.50	116-653	2.50
54	0.0550	1-7/8	116-574	2.50	116-654	2.50
55	0.0520	1-7/8	116-575	2.50	116-655	2.50
56	0.0465	1-3/4	116-576	2.50	116-656	2.50
57	0.0430	1-3/4	116-577	2.50	116-657	2.50
58	0.0420	1-5/8	116-578	2.50	116-658	2.50
59	0.0410	1-5/8	116-579	2.50	116-659	2.50
60	0.0400	1-5/8	116-580	2.50	116-660	2.50
61	0.0390	1-5/8	116-581	2.50	-	-
62	0.0380	1-1/2	116-582	2.50	-	-
63	0.0370	1-1/2	116-583	2.50	-	-
64	0.0360	1-1/2	116-584	2.50	-	-
65	0.0350	1-1/2	116-585	2.50	-	-
66	0.0330	1-3/8	116-586	2.50	-	-
67	0.0320	1-3/8	116-587	2.50	-	-
68	0.0310	1-3/8	116-588	2.50	-	-
69	0.0292	1-3/8	116-589	2.50	-	-
70	0.0280	1-1/4	116-590	2.50	-	-
71	0.0260	1-1/4	116-591	2.50	-	-
72	0.0250	1-1/8	116-592	2.50	-	-
73	0.0240	1-1/8	116-593	2.50	-	-
74	0.0225	1	116-594	2.50	-	-
75	0.0210	1	116-595	2.50	-	-
76	0.0200	7/8	116-596	2.50	-	-
77	0.0180	7/8	116-597	2.50	-	-
78	0.0160	7/8	116-598	2.50	-	-
79	0.0145	3/4	116-599	2.50	-	-
80	0.0135	3/4	116-600	2.50	-	-