



TAPER SHANK JOBBERS' REAMERS								TAPER SHANK JOBBERS' REAMERS							
Dia.	Decimal Equiv.	Flute Length	O/A Length	Morse Taper No.	No. of Flutes	Code No.	Price \$	Dia.	Decimal Equiv.	Flute Length	O/A Length	Morse Taper No.	No. of Flutes	Code No.	Price \$
1/4	.2500	2	5-3/16	1	6	129-530	69.30	23/32	.7188	3-7/8	8	2	8	129-545	129.70
9/32	.2812	2	5-3/16	1	6	129-531	77.60	3/4	.7500	4-3/16	8-3/8	2	8	129-546	135.50
5/16	.3125	2-1/4	5-1/2	1	6	129-532	79.00	13/16	.8125	4-9/16	8-13/16	2	10	129-547	152.40
11/32	.3438	2-1/4	5-1/2	1	6	129-533	80.20	7/8	.8750	4-7/8	9-3/16	2	10	129-548	169.90
3/8	.3750	2-1/2	5-13/16	1	6	129-534	85.00	15/16	.9375	5-1/8	10	3	10	129-549	186.80
13/32	.4062	2-1/2	5-13/16	1	6	129-535	85.00	1	1.0000	5-7/16	10-3/8	3	10	129-550	204.70
7/16	.4375	2-3/4	6-1/8	1	6	129-536	91.20	1-1/16	1.0625	5-5/8	10-5/8	3	12	129-551	223.60
15/32	.4688	2-3/4	6-1/8	1	6	129-537	94.90	1-1/8	1.1250	5-13/16	10-7/8	3	12	129-552	244.70
1/2	.5000	3	6-7/16	1	6	129-538	98.50	1-3/16	1.1875	6	11-1/8	3	12	129-553	274.90
17/32	.5312	3	6-7/16	1	6	129-539	104.90	1-1/4	1.2500	6-1/8	12-9/16	4	12	129-554	297.30
9/16	.5625	3-1/4	6-3/4	1	8	129-540	111.30	1-5/16	1.3125	6-1/4	12-11/16	4	12	129-555	322.70
19/32	.5938	3-1/4	6-3/4	1	8	129-541	111.30	1-3/8	1.3750	6-5/16	12-13/16	4	12	129-556	348.80
5/8	.6250	3-1/2	7-9/16	2	8	129-542	116.30	1-7/16	1.4375	6-7/16	13	4	12	129-557	380.00
21/32	.6562	3-1/2	7-9/16	2	8	129-543	116.30	1-1/2	1.5000	6-1/2	13-1/8	4	12	129-558	412.50
11/16	.6875	3-7/8	8	2	8	129-544	129.70								

Taper Shank


HIGH SPEED STEEL JOBBER REAMERS							HIGH SPEED STEEL JOBBER REAMERS						
Flute Dia.	Dec. Equiv.	Flute Length	Overall Length	Morse Taper	Straight Flute Code No.	Price \$	Flute Dia.	Dec. Equiv.	Flute Length	Overall Length	Morse Taper	Straight Flute Code No.	Price \$
1/4	.2500	2	5-3/16	1	110-580	45.70	23/32	.7188	3-7/8	8	2	110-645	76.80
9/32	.2812	2	5-3/16	1	110-582	45.70	3/4	.7500	4-3/16	8-3/8	2	110-650	79.20
5/16	.3125	2-1/4	5-1/2	1	110-584	45.70	13/16	.8125	4-9/16	8-13/16	2	110-655	84.50
11/32	.3438	2-1/4	5-1/2	1	110-586	45.70	7/8	.8750	4-7/8	9-3/16	2	110-660	93.60
3/8	.3750	2-1/2	5-13/16	1	110-588	54.90	15/16	.9375	5-1/8	10	3	110-665	108.30
13/32	.4062	2-1/2	5-13/16	1	110-590	54.90	1	1.0005	5-7/16	10-3/8	3	110-670	114.60
7/16	.4375	2-3/4	6-1/8	1	110-592	54.90	1-1/16	1.0625	5-5/8	10-5/8	3	110-675	124.30
15/32	.4688	2-3/4	6-1/8	1	110-605	54.90	1-1/8	1.1250	5-13/16	10-7/8	3	110-680	137.30
1/2	.5000	3	6-7/16	1	110-610	59.90	1-3/16	1.1875	6	11-1/8	3	110-685	151.70
17/32	.5313	3	6-7/16	1	110-615	51.80	1-1/4	1.2500	6-1/8	12-9/16	4	110-690	171.20
9/16	.5625	3-1/4	6-3/4	1	110-620	67.50	1-5/16	1.3125	6-1/4	12-11/16	4	110-695	182.00
19/32	.5938	3-1/4	6-3/4	1	110-625	67.50	1-3/8	1.3750	6-5/16	12-13/16	4	110-700	196.60
5/8	.6250	3-1/2	7-9/16	2	110-630	72.60	1-7/16	1.4375	6-7/16	13	4	110-705	212.30
21/32	.6562	3-1/2	7-9/16	2	110-635	72.60	1-1/2	1.5000	6-1/2	13-1/8	4	110-710	230.50
11/16	.6875	3-7/8	8	2	110-640	76.80							

Helical and Straight Flute


HAND REAMERS							HAND REAMERS						
Flute Dia.	Overall Length	Flute Length	Helical Flute Code No.	Price \$	Straight Flute Code No.	Price \$	Flute Dia.	Overall Length	Flute Length	Helical Flute Code No.	Price \$	Straight Flute Code No.	Price \$
1/8	3	1-1/2	109-700	29.30	109-800	28.50	11/16	7-3/4	3-7/8	109-738	71.90	109-838	63.90
5/32	3-1/4	1-5/8	109-702	32.10	109-802	31.20	23/32	8-1/8	4-1/16	109-740	76.70	109-840	69.30
3/16	3-1/2	1-3/4	109-704	34.80	109-804	32.10	3/4	8-3/8	4-3/16	109-742	76.70	109-842	69.30
7/32	3-3/4	1-7/8	109-706	34.80	109-806	32.10	25/32	8-3/4	4-3/8	109-744	81.80	109-844	74.40
1/4	4	2	109-708	34.80	109-808	32.10	13/16	9-1/8	4-9/16	109-746	81.80	109-846	74.40
9/32	4-1/4	2-1/8	109-710	37.10	109-810	34.80	27/32	9-3/8	4-11/16	109-748	89.60	109-848	81.80
5/16	4-1/2	2-1/4	109-712	37.10	109-812	34.80	7/8	9-3/4	4-7/8	109-750	89.60	109-850	81.80
11/32	4-3/4	2-3/8	109-714	44.70	109-814	39.60	29/32	10	5	109-752	102.20	109-852	92.30
3/8	5	2-1/2	109-716	44.70	109-816	39.60	15/16	10-1/4	5-1/8	109-754	102.20	109-854	92.30
13/32	5-1/4	2-5/8	109-718	49.30	109-818	42.20	31/32	10-5/8	5-5/16	109-756	111.10	109-856	99.90
7/16	5-1/2	2-3/4	109-720	49.30	109-820	42.20	1	10-7/8	5-7/16	109-758	111.10	109-858	99.90
15/32	5-3/4	2-7/8	109-722	49.60	109-822	49.30	1-1/16	11-1/4	5-5/8	109-760	121.60	109-860	111.10
31/64	6	3	109-724	54.40	109-824	49.30	1-1/8	1-5/8	5-13/16	109-762	134.10	109-862	122.90
1/2	6	3	109-726	54.40	109-826	49.30	1-3/16	12	6	109-764	151.10	109-864	138.10
17/32	6-1/4	3-1/8	109-728	61.60	109-828	55.10	1-1/4	12-1/4	6-1/8	109-766	167.60	109-866	151.10
9/16	6-1/2	3-1/4	109-730	61.60	109-830	55.10	1-5/16	12-1/2	6-1/4	109-768	183.00	109-868	166.20
19/32	6-3/4	3-3/8	109-732	66.60	109-832	58.80	1-3/8	12-5/8	6-5/16	109-770	199.40	109-870	179.00
5/8	7	3-1/2	109-734	66.60	109-834	58.80	1-7/16	12-7/8	6-7/16	109-772	181.00	109-872	196.90
21/32	7-3/8	3-11/16	109-736	71.90	109-836	63.90	1-1/2	13	6-1/2	109-774	235.50	109-874	213.40