


Finishing

For final finishing of brown and sharpe standard taper holes. Used for removing nicks or burrs in machine spindles.

- High speed steel
- Straight shank
- Straight flute


■ BROWN AND SHARPE TAPER REAMERS

Size	Small End Dia.	Large End Dia.	Shank Dia.	Flute Length	O/A Length	Code No.	Price \$
1	.1974	.3176	9/32	2-7/8	4-3/4	129-637	106.10
2	.2474	.3781	11/32	3-1/8	5-1/8	129-638	119.00
3	.3099	.4510	13/32	3-3/8	5-1/2	129-639	125.80
4	.3474	.5017	7/16	3-11/16	5-7/8	129-640	131.90
5	.4474	.6145	9/16	4	6-3/8	129-641	148.80
6	.4974	.6808	5/8	4-3/8	6-7/8	129-642	156.70
7	.5974	.8011	3/4	4-7/8	7-1/2	129-643	170.50
8	.7474	.9770	13/16	5-1/2	8-1/8	129-644	226.00
9	.8974	1.1530	1	6-1/8	8-7/8	129-645	287.30
10	1.0420	1.3376	1-1/8	6-7/8	9-3/4	129-646	377.70

Used prior to tapping with American Standard taper pipe taps.

- High speed steel
- Straight shank
- Left hand spiral
- Right hand cut
- Taper 3/4" per foot


■ TAPER PIPE REAMERS

Size	Small End Dia.	Large End Dia.	Flute Length	Shank Dia.	Square Size	O/A Length	Code No.	Price \$
1/8	.362	.316	3/4	.4375	.328	2-1/8	129-647	98.50
1/4	.472	.406	1-1/16	.5625	.421	2-7/16	129-648	112.90
3/8	.606	.540	1-1/16	.7000	.531	2-9/16	129-649	128.90
1/2	.751	.665	1-3/8	.6875	.515	3-1/8	129-650	162.70
3/4	.962	.876	1-3/8	.9063	.679	3-1/4	129-651	225.80
1	1.212	1.103	1-3/4	1.1250	.843	3-3/4	129-652	321.90
1-1/4	1.553	1.444	1-3/4	1.3125	.984	4	129-653	484.10
1-1/2	1.793	1.684	1-3/4	1.5000	1.125	4-1/4	129-654	611.50
2	2.268	2.159	1-3/4	1.8750	1.406	4-1/2	129-655	816.50

Finishing

Straight shank, straight flute reamers. Used for final finishing or for removing burrs and nicks in machine spindles, reaming morse taper sockets.

- High speed steel
- Straight shank
- Straight flute


■ MORSE TAPER REAMERS

No. of Taper	Small End Dia.	Large End Dia.	Shank Dia.	Flute Length	O/A Length	Straight Shank		Taper Shank	
						Code No.	Price \$	Code No.	Price \$
0	.2503	.3674	5/16	2-1/4	3-3/4	129-656	93.50	129-662	127.20
1	.3674	.5170	7/16	3	5	129-657	120.30	129-663	143.10
2	.5696	.7444	5/8	3-1/2	6	129-658	142.00	129-664	173.10
3	.7748	.9881	7/8	4-1/4	7-1/4	129-659	188.30	129-665	239.20
4	1.0167	1.2893	1-1/8	5-1/4	8-1/2	129-660	288.60	129-666	377.50
5	1.4717	1.8005	1-1/2	6-1/4	9-3/4	129-661	530.50	129-667	744.10