

# REAMERS



## High Speed Steel

An economical high production reamer, expansion feature permits reamer to be resharpened many times to its original diameter, saving on replacement costs.

Straight Shank



Taper Shank

## EXPANSION CHUCKING REAMERS

Dia.	Flute Length	O/A Length	Shank Dia.	Morse Taper No.	No. of Flutes	Straight Shank Code No.	Price \$	Taper Shank Code No.	Price \$
3/8	3/4	7	5/16	1	8	129-336	132.20	129-369	146.90
13/32	3/4	7	5/16	1	8	129-337	140.50	129-370	155.90
7/16	7/8	7	3/8	1	6	129-338	140.50	129-371	155.90
15/32	7/8	7	3/8	1	6	129-339	143.70	129-372	159.50
1/2	1	8	7/16	1	6	129-340	146.20	129-373	167.20
17/32	1	8	7/16	1	6	129-341	152.30	129-374	172.90
9/16	1-1/8	8	7/16	1	6	129-342	153.30	129-375	178.90
19/32	1-1/8	8	7/16	1	6	129-343	155.70	129-376	166.20
5/8	1-1/4	9	9/16	2	6	129-344	160.40	129-377	190.50
21/32	1-1/4	9	9/16	2	6	129-345	166.50	129-378	193.10
11/16	1-1/4	9	9/16	2	6	129-346	167.70	129-379	201.30
23/32	1-1/4	9	9/16	2	6	129-347	180.50	129-380	201.40
3/4	1-3/8	9-1/2	5/8	2	6	129-348	184.50	129-381	212.30
25/32	1-3/8	9-1/2	5/8	2	6	129-349	195.20	129-382	220.00
13/16	1-3/8	9-1/2	5/8	2	6	129-350	202.60	129-383	227.60
27/32	1-3/8	9-1/2	5/8	2	6	129-351	213.30	129-384	235.50
7/8	1-1/2	10	3/4	2	6	129-352	219.40	129-385	243.00
29/32	1-1/2	10	3/4	2	6	129-353	228.60	129-386	251.10
15/16	1-1/2	10	3/4	3	6	129-354	239.10	129-387	258.80
31/32	1-1/2	10	3/4	3	6	129-355	249.80	129-388	261.30
1	1-5/8	10-1/2	7/8	3	8	129-356	265.50	129-389	265.70
1-1/32	1-5/8	10-1/2	7/8	3	8	129-357	269.70	129-390	281.60
1-1/16	1-5/8	10-1/2	7/8	3	8	129-358	278.70	129-391	297.30
1-3/32	1-5/8	10-1/2	7/8	3	8	129-359	304.70	129-392	312.90
1-1/8	1-3/4	11	7/8	3	8	129-360	318.10	129-393	328.80
1-5/32	1-3/4	11	7/8	3	8	129-361	322.40	129-394	344.20
1-3/16	1-3/4	11	1	3	8	129-362	334.90	129-395	359.80
1-7/32	1-3/4	11	1	3	8	129-363	346.90	129-396	375.60
1-1/4	1-7/8	11-1/2	1	4	8	129-364	360.70	129-397	391.30
1-5/16	1-7/8	11-1/2	1	4	8	129-365	372.70	129-398	407.00
1-3/8	2	12	1	4	8	129-366	386.30	129-399	422.80
1-7/16	2	12	1-1/4	4	10	129-367	401.50	129-400	441.30
1-1/2	2-1/8	12-1/2	1-1/4	4	10	129-368	418.30	129-401	456.30

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## ADJUSTABLE BLADE REAMERS

Size	Size Range	O/A Length	Code No.	Price \$
8/A	1/4-9/32	3-1/2	109-900	32.90
7/A	9/32-5/16	3-3/4	109-902	32.90
6/A	5/16-11/32	4	109-904	32.90
5/A	11/32-3/8	4-1/4	109-906	36.30
4/A	3/8-13/32	4-1/2	109-908	39.20
3/A	13/32-7/16	4-3/4	109-910	39.20
2/A	7/16-15/32	5	109-912	39.20
A	15/32-17/32	5-1/4	109-914	41.10
B	17/32-19/32	5-3/4	109-916	41.90
C	19/32-21/32	6-1/4	109-918	42.60
D	21/32-23/32	6-3/4	109-920	45.90
E	23/32-25/32	7-1/4	109-922	47.60
F	25/32-27/32	7-3/4	109-924	49.50
G	27/32-15/16	8-1/4	109-926	52.70
H	15/16-1.1/16	8-3/4	109-928	55.70
I	1.1/16-1.3/16	10	109-930	67.20
J	1.3/16-1.11/32	11	109-932	79.70
K	1.11/32-1.1/2	12	109-934	100.50
L	1.1/2-1.13/16	13	109-936	124.20
M	1.13/16-2.7/32	15	109-938	178.30
N	2.7/32-2.3/4	17	109-940	281.40
O	2.3/4-3.11/32	19	109-942	324.30

