

- High speed steel
- Straight shank
- Straight flute
- Spiral flute



EXPANSION HAND REAMERS							
Dia. Inch	Flute Length Inch	Overall Length Inch	No. Flutes	Straight Flute Code No.	Price \$	Spiral Flute Code No.	Price \$
5/16	1-3/4	4	6	110-752	81.40	110-787	89.40
3/8	2	5	6	110-753	87.70	110-788	97.20
13/32	2	5	6	110-754	89.80	110-789	100.50
7/16	2	5	6	110-755	91.30	110-790	100.50
15/32	2	5	6	110-756	91.70	110-791	103.90
1/2	2	5-1/2	6	110-757	92.80	110-792	103.90
17/32	2	5-1/2	6	110-758	100.70	110-793	110.90
9/16	2-1/2	6	6	110-759	103.70	110-794	110.90
19/32	2-1/2	6	6	110-760	108.00	110-795	118.90
5/8	3	7	6	110-761	111.80	110-796	118.90
21/32	3	7	6	110-762	120.60	110-797	137.30
11/16	3	7	6	110-763	127.30	110-798	137.30
23/32	3	7	6	110-764	132.90	110-799	151.80
3/4	3-1/2	8	8	110-765	141.10	110-800	151.80
25/32	3-1/2	8	8	110-766	148.20	110-801	160.70
13/16	3-1/2	8	8	110-767	159.20	110-802	167.40
27/32	3-1/2	8	8	110-768	163.00	110-803	143.90
7/8	4	9	8	110-769	171.80	110-804	179.40
29/32	4	9	8	110-770	183.20	110-805	172.70
15/16	4	9	8	110-771	192.70	110-806	207.20
31/32	4	9	8	110-772	162.40	110-807	180.00
1	4-1/2	10	8	110-773	211.30	110-808	227.10
1-1/16	4-1/2	10	8	110-774	235.50	110-809	249.00
1-1/8	4-3/4	10-1/2	8	110-775	252.20	110-810	268.80
1-3/16	4-3/4	10-1/2	8	110-776	275.10	110-811	264.00
1-1/4	5	11	8	110-777	285.60	110-812	306.50
1-5/16	5	11	10	110-778	319.00	110-813	327.40
1-3/8	5-1/4	11-1/2	10	110-779	355.70	110-814	375.50
1-7/16	5-1/4	11-1/2	10	110-780	346.80	110-815	438.30
1-1/2	5-1/2	12	10	110-781	464.50	110-816	485.40
1-3/4	5-1/2	12-3/8	12	110-782	584.70	110-817	587.80
1-7/8	5-1/2	12-3/8	12	110-783	539.10	110-818	686.10
2	5-1/2	13-1/8	12	110-784	744.70	110-819	774.00

Recommended expansion limit= 0.01" x outside diameter

Maximum Expansion Limit: Sizes 1/4 to 7/8 - .006"

Sizes 1/2 to 7/8 - .010"

Sizes 1 to 1-1/4 - .012"