



A general purpose carbide end mill with maximum chip clearance.

For:	On:
End milling	Steels
Slotting	Cast iron
Sinking	Non-Ferrous metals
Contour	Plastics
Milling	Abrasive type material

■ 2 FLUTE BALL NOSE REGULAR LENGTH-INCH

Cutting Diameter (in.)	Shank Diameter (in.)	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	1/8	1/2	1-1/2	103-872	10.50
3/16	3/16	5/8	2	103-873	15.20
1/4	1/4	3/4	2-1/2	103-874	19.20
5/16	5/16	13/16	2-1/2	103-877	22.20
3/8	3/8	1	2-1/2	103-875	30.00
1/2	1/2	1	3	103-876	49.40
9/16	9/16	1-1/8	3-1/2	103-892	77.70
5/8	5/8	1-1/4	3-1/2	103-893	93.90
11/16	3/4	1-3/8	4	103-894	131.70
3/4	3/4	1-1/2	4	103-895	131.70
7/8	7/8	1-1/2	4	103-896	182.50
1	1	1-1/2	4	103-897	210.10

■ 2 FLUTE BALL NOSE REGULAR LENGTH-METRIC

Cutting Diameter (mm)	Shank Diameter (mm)	Flute Length (mm)	Overall Length (mm)	Code No.	Price \$
.5	3	1.5	39	101-460	35.40
1	3	3	39	101-461	26.00
1.5	3	5	39	101-462	16.80
2	3	7	39	102-740	11.30
2.5	3	7	39	102-741	11.30
3	3	9	39	102-742	11.30
3.5	4	12	51	102-743	15.20
4	4	14	51	102-744	15.20
4.5	5	14	51	102-745	16.90
5	5	16	51	102-746	16.90
6	6	19	64	102-747	20.40
7	8	19	64	102-748	23.70
8	8	21	64	102-749	23.70
9	10	22	70	102-750	36.80
10	10	22	70	102-751	36.80
11	11	25	70	102-752	52.40
12	12	25	76	102-753	52.40
14	14	30	89	102-755	83.10
16	16	32	89	102-756	100.30
18	18	35	102	102-757	128.90
20	20	38	102	102-758	152.70
22	22	38	102	101-481	328.20
25	25	38	102	102-759	233.00

SPEEDS & FEEDS P. 30