



Dia. (in)	(mm)	Speed	Feed
		38,750	
		24,500	
		19,500	
		17,675	
		13,893	
		10,112	
		8,712	
		7,400	
		6,362	
		5,681	
		5,000	
		4,587	
		4,200	
		3,862	
		3,587	
		3,150	
		2,825	
		2,493	
		2,275	
		2,068	
		1,893	
		1,775	
		1,562	
		1,400	
		1,256	
		1,143	
		1,025	
		887	
		787	

Hardness				
Depth of Cut				
Dia. (in)	(mm)	Speed	Feed	
		RPM	in/min	
		6,350		
		4,750		
		3,800		
		3,200		
		2,400		
		1,900		
		1,500		