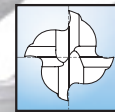
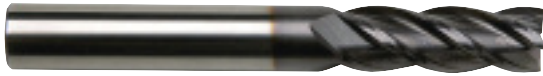


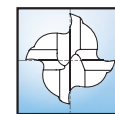
4 FLUTE LONG LENGTH & 4 FLUTE CORNER RADIUS TYPHOON COATED



These endmills are manufactured with Premium Sub-Micron carbide and are designed to cut hardened materials. The unique geometry of the Typhoon endmill combined with its Typhoon coating make it an excellent choice for demanding and longer reach applications.

4 FLUTE LONG LENGTH TYPHOON COATED-INCH					
Cutting Diameter (in.)	Shank Diameter Dia. (in.)	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	1/8	3/4	2-1/4	104-832	27.40
3/16	3/16	3/4	2-1/4	104-834	29.30
1/4	1/4	1-1/8	3	104-836	37.40
5/16	5/16	1-1/8	3	104-838	54.10
3/8	3/8	1-1/8	3	104-840	64.80
1/2	1/2	2	4	104-842	101.80
5/8	5/8	2-1/4	5	104-844	218.10
3/4	3/4	2-1/4	5	104-846	308.70
1	1	2-1/4	5	104-848	703.00

SPEEDS & FEEDS P. 55



Typhoon endmills with corner radius provides greater strength and minimizes chipping on the corners in demanding applications.

4 FLUTE CORNER RADIUS ENDMILLS TYPHOON COATED-INCH						
Cutting Diameter (in.)	Corner Radius	Shank Diameter Dia. (in.)	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	.015"	1/8	1/2	1-1/2	102-652	33.90
3/16	.020"	3/16	5/8	2	102-660	33.60
1/4	.020"	1/4	3/4	2-1/2	102-666	33.60
1/4	.030"	1/4	3/4	2-1/2	102-668	33.60
5/16	.020"	5/16	13/16	2-1/2	102-670	48.50
5/16	.030"	5/16	13/16	2-1/2	102-672	48.50
3/8	.020"	3/8	1	2-1/2	102-678	52.10
3/8	.030"	3/8	1	2-1/2	102-680	52.10
1/2	.020"	1/2	1	3	102-686	91.40
1/2	.030"	1/2	1	3	102-688	91.40
1/2	.060"	1/2	1	3	102-690	99.70

SPEEDS & FEEDS P. 55

tolerances		
Size	Diameter	Shank Diameter
1mm thru 25mm	+0.000mm-.051mm	+0.000mm-.013mm