

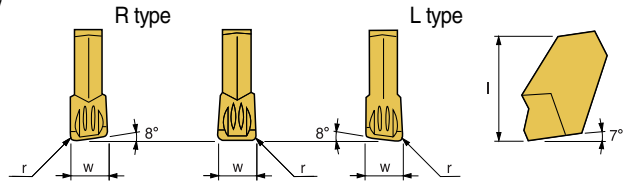
SP Inserts For Parting off



■ USE

■ Geometry

■ Recommendation



Part off Inserts & Holders

Applicable holder	Designation	ISO	Coated Carbide				Cermet		Uncoated Carbide	(inch)		
			PT10C	PT20C	PT30C	MT20C	PM30S	PTM30U	w	l	t	
PP-B PP-INT	SP 200				146-450 \$11.40					0.087	0.366	0.008
					146-533 \$11.40							
	300					146-452 \$11.50	147-765 \$11.50		146-451 \$9.20	0.122	0.445	0.008
						146-446 \$11.40						
						146-447 \$11.40						
	400								146-453 \$9.40	0.161	0.445	0.009
				146-781 \$11.80	146-454 \$11.80	147-766 \$11.80						
					146-455 \$11.80							
					146-057 \$11.80			146-482 \$9.40				
	500									0.201	0.449	0.011
						146-456 \$12.50						
						147-373 \$12.50						
	600									0.252	0.449	0.014
					146-458 \$13.40							

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Quick Choice Grade Selection

