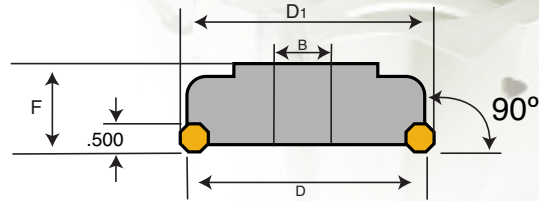


# OKT-MAX FACEMILLS - 45°



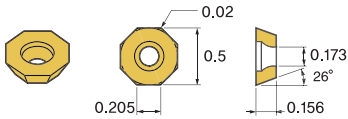
## OKT-MAX - 45°



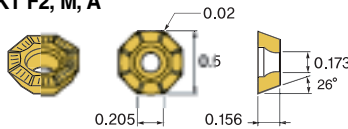
Designation	Stock R	Price \$	D	D <sub>1</sub>	B (bore)	F	No. Inserts
OKT-Max 1 1/2"R	147-029	322.30	1.50	1.820	0.500	1.57	3
2"R	147-019	385.40	2.0	2.319	0.750	1.57	4
3"R	147-021	483.40	3.0	3.315	1.000	2.00	6
4"R	147-023	584.80	4.0	4.315	1.250	2.00	7
5"R	147-025	727.40	5.0	5.307	1.500	2.00	8
6"R	147-027	930.50	6.0	6.307	1.500	2.00	9

### Available Inserts

#### OFCW



#### OFKT F2, M, A



#### Designation

OFCW	05T3SN
	05T3FN
	05T308FN
OFKT	05T3SN-F2
	05T308SN-F2
	05T3SN-M
	05T308SN-M
	05T3FN-A
	05T3EN-A

#### Parts

FTKA0408 146-968 - \$7.10	TW15S 146-801 - \$25.80

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### Recommended cutting condition

Work piece	Cutting Condition		Grade
	V(sfm)	f(ipf)	
P	490~980	.003~.010	Coated (PM10,20,30C ,PM30P) Uncoated (PM20U)
M	320~480	.003~.008	Coated (MM30P)
K	Alum 500~1000	.003~.012	Coated (KM20C) Uncoated (KTM10U)

Milling Cutters

### OKT 7000 Series



ø3.150    ø3.937~ø6.299    ø7.874~ø9.843    ø12.402

(Inch)

Designation	Stock				øD	øD <sub>1</sub>	øD <sub>2</sub>	ød <sub>1</sub>	a	b	E	F		
	R	Price \$	L	Price \$										
OKT 7080R	147-822	690.40			3.150(80)	3.583	2.362	1.000	0.374	0.236	0.984	1.969	5	0.6
7100R	147-823	835.40			3.937(100)	4.370	3.150	1.250	0.500	0.315	1.260	1.969	6	0.9
7125R	147-824	1,039.10			4.921(125)	5.354	3.937	1.500	0.626	0.394	1.496	2.480	8	1.4
7160R	147-825	945.00			6.299(160)	6.732	4.724	2.000	0.748	0.433	1.496	2.480	10	2.4
7200R	147-826	1,604.80			7.874(200)	8.307	5.118	2.500	1.000	0.531	1.496	2.480	12	3.4
7250R	147-827	1,829.50			9.843(250)	10.276	7.087	2.500	1.000	0.531	1.496	2.480	16	7.3
7315R	147-828	2,381.00			12.402(315)	12.832	9.449	2.500	1.000	0.531	1.496	2.480	20	10.3

#### Available Inserts

		Designation	
OFCN		OFCN	0704SN 0704FN 070408SN 070408FN
OFKR-F2, M, A		OFKR	0704SN-F2 070408SN-F2 0704SN-M 070408SN-M
REKR-M			0704FN-A 0704EN-A

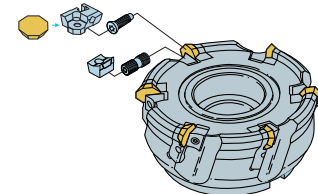
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Milling Cutters

#### Parts

Locator	Wedge	Wedge Screw	Locator Screw	Wrench
LAF05R 148-187 - \$39.30 *LAF05R-1 148-188 - \$39.30	WEFR/L 148-189 - \$15.00	DHA0821F 146-965 - \$5.50	LTX0512 146-173 - \$5.00	HW40 146-967 - \$13.50

#### Assembling



\* For ø3.150 ~ ø3.937

#### Recommended cutting condition

Work piece	Cutting Condition		Grade
	V(sfm)	f(ipt)	
P	320~980	.004~.012	Coated (PM10,20,30C ,PM30P)
	230~590		Uncoated (PM20U)
M	290~600	.004~.010	Coated (PM40P)
			Coated (MM30P)
K	Alum 500~1000	.003~.012	Uncoated (KTM10U)