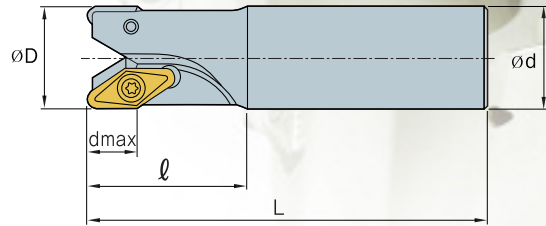




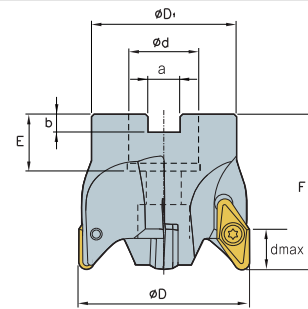
Alumi Mill Endmills



(inch)

Designation	Stock	Price \$	ØD	Ød	L	l		dmax
AME 4125R	147-422	153.80	1.250	1.250	5.500	2.000	2	0.59
AME 4150R	147-423	176.80	1.500	1.250	5.500	2.000	3	0.59

Alumi Mill Face Mills



(inch)

Designation	Stock	Price \$	ØD	ØD ₁	Ød	F	a	b	E		dmax
AMFM 4150R	147-833	215.20	1.500	1.417	0.500	2.165	0.252	0.169	0.630	3	0.59
4200R	147-424	215.20	2.000	1.772	0.750	2.165	0.321	0.220	0.787	3	0.59
4250R	147-834	258.20	2.500	1.970	0.750	2.362	0.321	0.220	0.787	4	0.59
4300R	147-470	301.20	3.000	2.205	1.000	2.362	0.384	0.248	0.866	4	0.59
4400R	147-471	387.30	4.000	2.874	1.250	2.362	0.510	0.319	1.260	5	0.59

Milling Cutters

Inserts / Parts

Designation	Available Insert	Screw	Wrench
AME 4125 4150	 VCKT 43.57.5N-MA	 FTNC04509 146-752 - \$4.90 *FTNC04511 146-424 - \$4.90	 TW20S 147-216 - \$24.50

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* For 4.00"

Recommended cutting condition

Work piece	Cutting Condition		Grade
	V(sfm)	f(ipf)	
P			
M			
K	Aluminum 750~2000	.002~.010	Uncoated (KTM10U)