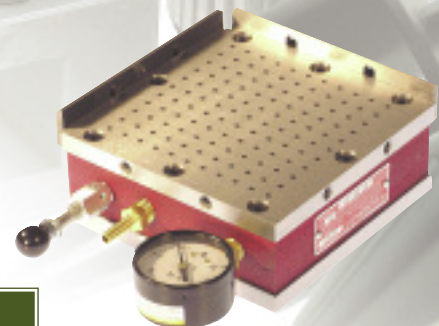




VACUUM CHUCKS AND PUMPS

- Vacuum gauge and relief valve included
- All chucks have back and end rail for positive location of workpieces
- Provide an excellent means to hold non-magnetic workpieces for machining or grinding
- Designed to be bolted directly with little or no indicating to a SineSet sine plate or compound sine plate of the same size and series



VACUUM CHUCKS AND PUMPS

Chuck Model No.	Size	Recommended Pump Size	Weight (lb)	Code No.	Price \$
VC-66-S1	6 x 6 x 2-1/4	1/4 HP or larger	15	251-420	902.70
VC-612-S2	6 x 12 x 2-1/4	1/2 HP or larger	28	251-422	1,242.40
VC-618-S2	6 x 18 x 2-1/4	1/2 HP or larger	41	251-424	1,637.90

Pump Model No.	Description	Weight (lb)	Code No.	Price \$
VCP-14-MM*	1/4 HP, hose and fittings	31	251-426	1,071.90
VCP-34-MM*	3/4 HP, hose and fittings	56	251-430	1,769.40

* Not SineSet compatible

ELECTROMAGNETIC CHUCKS AND CONTROLS

- Top plate has 1/8" steel poles and 1/16" stainless steel separators
- Chucks are completely sealed against dirt and liquids
- Can be used on EDM machines
- Longitudinal (lengthwise) or transverse (crosswise) pole models available
- 2 clamps, back rail and side rail included



ELECTROMAGNETIC CHUCKS AND CONTROLS

Model No.	Size	Watts	Weight	Code No.	Price \$	Model No.	Size	Watts	Weight	Code No.	Price \$
TRANSVERSE POLES						LONGITUDINAL POLES					
EMCB-612-T	6 x 12 x 3-3/4	72	75	251-450	2,566.90	EMCB-612-L	6 x 12 x 3-3/4	72	75	251-476	1,449.30
EMCB-618-T	6 x 18 x 3-3/4	130	117	251-452	3,609.00	EMCB-618-L	6 x 18 x 3-3/4	130	117	251-478	2,217.30
EMCB-815-T	8 x 15 x 3-3/4	125	132	251-454	3,420.20	EMCB-815-L	8 x 15 x 3-3/4	125	132	251-480	2,552.10
EMCB-818-T	8 x 18 x 3-3/4	150	160	251-456	4,879.20	EMCB-818-L	8 x 18 x 3-3/4	150	160	251-482	2,883.60
EMCB-824-T	8 x 24 x 4	220	210	251-458	5,783.60	EMCB-824-L	8 x 24 x 4	220	210	251-484	3,679.60
EMCB-1015-T	10 x 15 x 3-3/4	160	165	251-460	4,920.20	EMCB-1015-L	10 x 15 x 3-3/4	160	165	251-486	2,913.20
EMCB-1024-T	10 x 24 x 3-3/4	240	255	251-462	7,301.50	EMCB-1024-L	10 x 24 x 3-3/4	240	255	251-488	5,673.50
EMCB-1036-T	10 x 36 x 4	350	370	251-464	9,838.80	EMCB-1036-L	10 x 36 x 4	350	370	251-490	8,250.10
EMCB-1216-T	12 x 16 x 4	200	200	251-466	5,855.70	EMCB-1216-L	12 x 16 x 4	200	200	251-492	4,574.00
EMCB-1218-T	12 x 18 x 4	225	225	251-468	6,425.20	EMCB-1218-L	12 x 18 x 4	225	225	251-494	4,670.80
EMCB-1224-T	12 x 24 x 4	280	310	251-470	8,072.90	EMCB-1224-L	12 x 24 x 4	280	310	251-496	6,692.70
EMCB-1230-T	12 x 30 x 4	390	371	251-472	9,769.90	EMCB-1230-L	12 x 30 x 4	390	371	251-498	7,941.60
EMCB-1236-T	12 x 36 x 4	430	442	251-474	12,180.70	EMCB-1236-L	12 x 36 x 4	430	442	251-500	9,170.90

MINITRON II CONTROLS



Model No.	Features	Code No.	Price \$
C2VRS-11	50-150W variable power control with manual release	251-512	1,381.10
CAV-15	Same as C2VRS-11 plus automatic release control	251-514	2,911.00
CAV-3	151-300W variable power control with automatic release control	251-516	3,243.40
CAV-5	301-500W variable power control with automatic release control	251-518	3,448.00
le power control with automatic release control		251-518	3,150.00