



## TWO-JAW SELF-CENTERING SCROLL CHUCKS

Universal Two-Jaw Scroll Lathe Chucks with two piece soft top reversible jaws. Soft top jaws are shaped by user to fit workpiece. Semi-steel body. Scroll and master jaws hardened and ground.

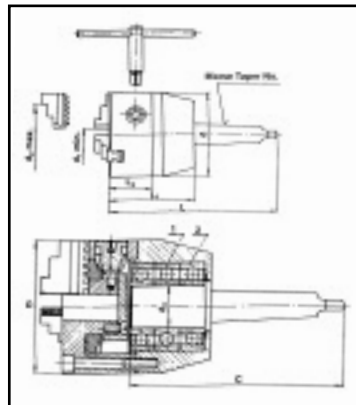
### Standard Accessories:

1 set of two-piece reversible jaws/soft top jaws and hard master jaws, 1 wrench, 1 set of mounting screws.



■ TWO-JAW SELF-CENTERING SCROLL CHUCKS					
Chuck Size	6"	8"	10"	12"	16"
Weight Lbs.	20.3	34.5	56.7	93.9	172.8
Plain Back Code No.	435-500	435-505	435-510	435-515	435-520
Price \$	582.20	571.30	503.80	1,302.10	1,862.40

## THREE-JAW SELF-CENTERING ROTATING CHUCKS WITH MORSE TAPER SHANKS AND SOLID JAWS



- These chucks are used in tailstocks for jobs where centres cannot be used (example - machining of tube)
- Steel body
- Hardened and ground scroll and pinions

- Hardened and ground MT spindle
- Sealed ball bearings: lubrication through oiler

### Standard Accessories

- 2 sets of hard solid jaws/inside and outside/ 1 wrench

■ THREE-JAW SELF-CENTERING ROTATING CHUCKS WITH MORSE TAPER SHANKS AND SOLID JAWS														
Chuck Size	D1 Min.	D2 Max.	D3	L	L1	L2	C	Max. R.P.M.	Morse Taper No.	Weight Lbs.	Bearings		Price \$	
											Type	Type 2	Code No.	
3	0.08	2.80	0.98	6.69	3.54	1.73	5.04	4000	2	8.0	6205	6205RS	435-900	699.50
4	0.12	3.66	1.18	7.87	3.98	2.00	6.02	3500	3	13.5	6206	6206RS	435-905	737.60
5	0.12	4.92	1.77	9.45	4.57	2.20	7.32	3200	4	24.5	6209	6209RS	435-910	898.50
6	0.12	6.30	-	11.77	5.24	2.56	-	3000	5	33.7	6210	6210RS	435-941	1,047.80

## TWO-PIECE JAWS

### American Standard Two-Piece Tongue and Groove Jaws



■ TWO-PIECE JAWS														
Chuck Size	D1 Min.	D2 Max.	D3	L	L1	L2	C	Max. R.P.M.	Morse Taper No.	Weight Lbs.	Bearings		Price \$	
											Type	Type 2	Code No.	
5	0.12	4.92	-	9.45	4.57	2.20	7.32	3200	4	24.5	6209	6209RS	435-940	960.50
6	0.12	6.30	-	11.77	5.24	2.56	-	3000	5	33.7	6210	6210RS	435-942	1,071.70