

SELF CENTERING SCROLL CHUCKS & FACE PLATES



FRONT MOUNTING THREE-JAW SELF-CENTERING SCROLL CHUCKS

Universal Three-jaw Scroll Lathe

With two sets of hard solid jaws (Fig. 1) or with two-piece hard reversible jaws (Fig. 2), Semi-steel body. Scroll and jaws are hardened and ground. Chucks are designed for use with rotary tables and other devices where back mounting chucks can not be used. Chucks can be used with special back-plates for direct mounting on rotary tables.



Fig. 1

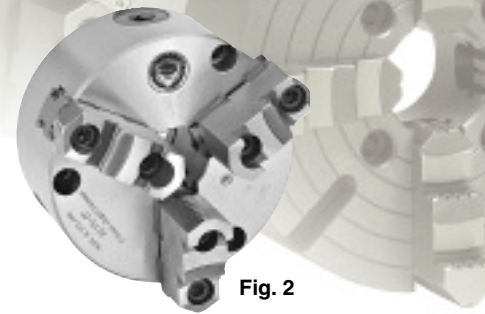


Fig. 2

FRONT MOUNTING THREE-JAW SELF-CENTERING SCROLL CHUCKS

Front Mounting	Chuck Size	4"	5"	6"	8"	10"	12"
 Plain Back	Hole Size	.7874	1.2598	1.6585	2.1654	2.9921	4.0551
	3274-Solid Jaws	440-800			440-802	440-804	
	Price \$	322.40			436.50	635.70	
	3275-Two Piece Jaws		440-806	440-808	440-813	440-811	440-812
	Price \$		569.30	591.70	692.00	878.10	1,287.10
	Weight 3274	5.3	-	-	32.0	52.0	-
	Lbs. 3275	-	10.0	18.0	34.0	57.0	96.0

EXTRA LARGE THROUGH-HOLE THREE-JAW SELF-CENTERING SCROLL CHUCKS

Large diameter through-hole chucks are designed for pipe machining or pipe welding/cut off operations. Also they can be used on lathes, rotary tables, welding devices. Two piece reversible American Standard tongue and groove jaws. Semi-steel body. Plain back mount. Jaws, scroll plate and pinions are made of fine alloy, heat treated and ground. Balanced scroll.



American Standard Two-Piece Tongue and Groove Jaws

EXTRA LARGE THROUGH-HOLE THREE-JAW SELF-CENTERING SCROLL CHUCKS

Mounting	Chuck Size	Hole Size	Jaw Min.	Stroke Max.	Weight Lbs.	Max. RPM	Code No.	Price \$
Plain Back	16	8.66	6.61	11.34	127	500	435-530	3,180.80
Plain Back	20	12.60	9.87	14.96	167	350	435-535	7,595.30
Plain Back	26	15.98	14.80	19.57	300	250	435-540	9,501.30

Standard Accessories:

- 1 set of master jaws
- 1 wrench
- 1 set mounting screws

Optional Accessories:

- Hard top jaws
- Soft top jaws

FACE PLATES

For Super spacers - can be mounted with adapter plate on any lathe spindle.

FACE PLATES

Size	Code No.	Price \$
6-1/4	455-700	260.60
8	455-705	329.70
12-1/2	455-715	704.50

