

# ADAPTERS (BACK PLATES)



## CAST-IRON ADAPTERS (BACK PLATES)

For Bison Lathe Chucks



### 8205 Rough Casting Adapters

For self-centering/plain back chucks

8205 ROUGH CASTING ADAPTERS			
Chuck Size	Code No.	Price \$	
6	455-105	110.00	
8	455-110	128.20	
10	455-115	171.80	
12	455-120	246.10	
16	455-125	493.60	
20	455-130	858.10	
25	455-135	1,307.80	
32	455-140	1,770.12	



### 8206 Threaded Adapters

Semi-machined for self-centering plain back chucks

8206 THREADED ADAPTERS			
Chuck Size	Thread	Code No.	Price \$
4	1 x 10	455-205	107.50
4	1-1/2 x 8	455-210	107.50
5	1 x 10	455-215	110.50
5	1-1/2 x 8	455-217	160.30
6	1-1/2 x 8	455-225	122.30
6	2-1/4 x 8	455-230	122.30
8	1-1/2 x 8	455-235	141.20
8	2-1/4 x 8	455-240	141.20
10	2-1/4 x 8	455-245	212.10
10	2-3/8 x 6	455-247	307.80
12	2-3/8 x 6	455-250	281.60
12	2-3/4 x 8	455-255	201.90



### 8212 Semi-Machined Adapters

For self-centering plain back chucks with spotted holes

8212 SEMI-MACHINED ADAPTERS			
Chuck Size	A Spindle	Code No.	Price \$
5	A-6	455-500	140.20
5	A-8	455-502	176.04
6	A-5	455-504	181.40
6	A-6	455-505	194.40
8	A-5	455-506	212.70
8	A-6	455-508	212.70
10	A-6	455-510	275.40
10	A-8	455-512	295.20
12	A-6	455-514	364.10
12	A-8	455-516	387.90
16	A-8	455-518	632.60
16	A-11	455-520	644.90
20	A-11	455-521	1,350.60
25	A-11	455-522	1,768.30
25	A-15	455-523	1,978.90
36-49	A-15	455-524	2,746.60
36-49	A-20	455-525	2,815.90



### 8240 Fully Machined Adapters

For plain back, self-centering chucks—designed for direct mounting on camlock spindle noses.

8240 FULLY MACHINED ADAPTERS			
Chuck Size	Spindle Nose	Code No.	Price \$
5	D1-3	455-300	183.40
5	D1-4	455-302	183.40
5	D1-5	455-303	183.40
6	D1-3	455-305	218.90
6	D1-4	455-310	216.80
6	D1-5	455-315	216.80
6	D1-6	455-317	314.70
8	D1-3	455-320	248.20
8	D1-4	455-325	248.20
8	D1-5	455-330	248.20
8	D1-6	455-335	248.20
10	D1-5	455-340	310.90
10	D1-6	455-345	310.90
10	D1-8	455-350	321.10
12	D1-6	455-355	411.10
12	D1-8	455-360	427.50
12	D1-11	455-365	443.10
16	D1-6	455-370	551.50
16	D1-8	455-375	647.60
16	D1-11	455-380	747.90
20	D1-8	455-385	924.40
20	D1-11	455-390	1,068.20
25	D1-8	455-393	1,348.92
25	D1-11	455-395	1,390.70



### 8250 Fully Machined Adapters

For plain back self-centering chucks – designed for direct mounting on L type spindle noses.

8250 FULLY MACHINED ADAPTERS			
Chuck Size	Spindle Nose	Code No.	Price \$
6	L00	455-405	173.20
6	L0	455-410	173.20
8	L00	455-415	193.00
8	L0	455-420	193.00
8	L1	455-425	210.70
10	L00	455-430	244.10
10	L0	455-435	244.10
10	L1	455-440	248.20
10	L2	455-445	278.20
12	L0	455-450	364.10
12	L1	455-455	364.10
12	L2	455-460	453.40
16	L0	455-465	554.90
16	L1	455-470	566.50
16	L2	455-475	578.80
16	L3	455-480	614.90
20	L2	455-485	1,116.00
20	L3	455-490	1,145.30

### DIN Adapters



DIN ADAPTERS			
Chuck Size	Spindle Nose	Code No.	Price \$
8	DIN 6	455-600	187.50
10	DIN 6	455-605	312.30
10	DIN 8	455-610	325.20
12	DIN 6	455-615	312.30
12	DIN 8	455-620	312.30
12	DIN 11	455-623	539.30
16	DIN 8	455-625	539.30
16	DIN 11	455-630	555.60
20	DIN 11	455-635	713.30