

GROUND TAPS

HSS GROUND TAPS

- High speed hand taps
- High speed spiral point
- 30° slow spiral ground thread taps

**QUALITY
IMPORT**



HSS GROUND TAPS

Tap	TPI NC	TPI NF	Taper Code No.	Price \$	Plug Code No.	Price \$	Bottom Code No.	Price \$	Spiral Point Code No.	Price \$	Spiral Flute Code No.	Price \$
0		80	113-056	10.90	113-058	10.90	113-060	10.90	113-322	13.60		
1	64		113-002	10.20	113-004	10.20	113-006	10.20	113-290	12.10		
1		72	113-062	10.20	113-064	10.20	113-066	10.20	113-324	12.10		
2	56		113-008	9.50	113-010	9.50	113-012	9.50	113-292	10.20		
2		64	113-068	9.50	113-070	9.50	113-072	9.50	113-326	11.60		
3	48		113-014	6.80	113-016	6.80	113-018	6.80	113-294	8.20	113-358	11.90
3		56	113-074	8.00	113-076	8.00	113-078	8.00	113-328	9.20	113-360	19.40
4	40		113-020	4.70	113-022	4.70	113-024	4.70	113-296	6.70	113-362	14.20
4		48	113-080	6.00	113-082	6.00	113-084	6.00	113-330	7.70	113-354	7.70
5	40		113-026	5.60	113-028	5.60	113-030	5.60	113-298	6.70	113-364	13.60
5		44	113-086	6.00	113-088	6.00	113-090	6.00	113-332	7.70	113-355	13.60
6	32		113-032	1.70	113-034	1.70	113-036	1.70	113-300	2.50	113-366	16.20
6		40	113-092	4.60	113-094	4.60	113-096	4.60	113-334	6.30	113-356	16.20
8	32		113-038	2.70	113-040	2.70	113-042	2.70	113-302	3.00	113-368	16.20
8		36	113-098	4.60	113-100	4.60	113-102	4.60	113-336	3.00	113-357	16.20
10	24		113-044	2.70	113-046	2.70	113-048	2.70	113-304	3.00	113-370	14.60
10		32	113-104	2.70	113-106	2.70	113-108	2.70	113-338	3.00	113-382	14.60
12	24		113-050	3.30	113-052	3.30	113-054	3.30	113-306	6.30	113-371	17.70
12		28	113-110	5.30	113-112	5.30	113-114	5.30	113-340	6.30	113-383	17.70
1/4	20		113-116	3.40	113-118	3.40	113-120	3.40	113-308	3.60	113-372	16.20
1/4		28	113-200	3.40	113-202	3.40	113-204	3.40	113-342	3.60	113-384	13.60
5/16	18		113-122	4.20	113-124	4.20	113-126	4.20	113-310	4.70	113-374	16.10
5/16		24	113-206	4.00	113-208	4.00	113-210	4.00	113-344	6.00	113-386	16.10
3/8	16		113-128	5.50	113-130	5.50	113-132	5.50	113-312	5.50	113-376	21.00
3/8		24	113-212	5.50	113-214	5.20	113-216	5.20	113-346	7.70	113-388	21.00
7/16	14		113-134	9.50	113-136	9.50	113-138	9.50	113-314	8.80	113-378	29.90
7/16		20	113-218	9.50	113-220	9.50	113-222	9.50	113-348	12.10	113-390	31.30
1/2	13		113-140	6.00	113-142	6.80	113-144	6.80	113-316	7.60	113-380	26.60
1/2		20	113-224	6.80	113-226	6.80	113-228	6.80	113-350	14.40	113-392	26.20
9/16	12		113-146	20.00	113-148	20.00	113-150	20.00	113-317	10.50		
9/16		18	113-230	20.00	113-232	20.00	113-234	20.00	113-351	14.40		
5/8	11		113-152	11.30	113-154	11.30	113-156	11.30	113-318	10.50	113-452	54.80
5/8		18	113-236	10.70	113-238	10.70	113-240	10.70	113-352	27.30	113-462	52.10
3/4	10		113-158	15.20	113-160	15.20	113-162	15.20	113-320	15.40	113-454	76.30
3/4		16	113-242	15.20	113-244	15.20	113-246	15.20	113-353	55.40	113-464	76.30
7/8	9		113-164	20.30	113-166	20.30	113-168	20.30	113-321	42.70		
7/8		14	113-248	46.60	113-250	46.60	113-252	46.60	113-359	58.70		
1	8		113-170	62.10	113-172	62.10	113-174	62.10	113-323	77.70		
1		12	113-254	62.10	113-256	62.10	113-258	62.10	113-361	79.10		
1		14	113-260	64.10	113-262	64.10	113-264	64.10	113-363	79.10		
1-1/8	7		113-176	99.50	113-178	99.50	113-180	99.50				
1-1/8		12	113-266	94.70	113-268	94.70	113-270	94.70				
1-1/4	7		113-182	131.20	113-184	131.20	113-186	131.20				
1-1/4		12	113-272	125.00	113-274	125.00	113-276	125.00				
1-3/8	6		113-188	165.00	113-190	165.00	113-192	165.00				
1-3/8		12	113-278	167.00	113-280	167.00	113-282	167.00				
1-1/2	6		113-194	190.80	113-196	190.80	113-198	190.80				
1-1/2		12	113-284	194.80	113-286	194.80	113-288	194.80				

METRIC SPIRAL POINT TAP

METRIC			SP PT TAPS		
Size	Code No.	Price \$	Size	Code No.	Price \$
M1.6 x 3.5	113-500	18.20	M7 x 1.0	113-512	8.50
M1.8 x 3.5	113-501	18.20	M8 x 1.25	113-513	8.50
M2 x .4	113-502	15.20	M8 x 1.0	113-514	9.40
M3.2 x .45	113-503	11.00	M10 x 1.5	113-515	11.90
M2.5 x .45	113-504	12.10	M10 x 1.25	113-516	13.10
M3 x .5	113-505	9.40	M12 x 1.75	113-517	19.90
M3.5 x .6	113-506	9.40	M12 x 1.25	113-518	22.10
M4 x .7	113-507	7.90	M14 x 2.0	113-519	29.40
M4.5 x .75	113-508	9.40	M14 x 1.5	113-520	29.40
M5 x .80	113-509	7.90	M16 x 2.0	113-521	33.80
M6 x 1.0	113-510	7.90	M18 x 2.5	113-522	43.90
M6.3 x 1.0	113-511	8.50	M20 x 2.5	113-523	49.20

HSS NPT TAPS



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Tap Size	TPI	Flutes	Thread Length	O/A Length	Code No.	Price \$
1/16	27	4	11/16	2-1/8	113-430	5.50
1/8	27	4	3/4	2-1/8	113-432	6.00
1/4	18	4	1-1/16	2-7/16	113-434	7.70
3/8	18	4	1-1/16	2-9/16	113-436	9.30
1/2	14	4	1-3/8	3-1/8	113-438	15.10
3/4	14	5	1-3/8	3-1/4	113-440	23.50
1	11-1/2	5	1-3/4	3-3/4	113-442	40.70
1-1/4	11-1/2	5	1-3/4	4	113-444	64.40
1-1/2	11-1/2	7	1-3/4	4-1/4	113-446	93.00
2	11-1/2	7	1-3/4	4-1/2	113-448	166.80