

VEE BLOCKS



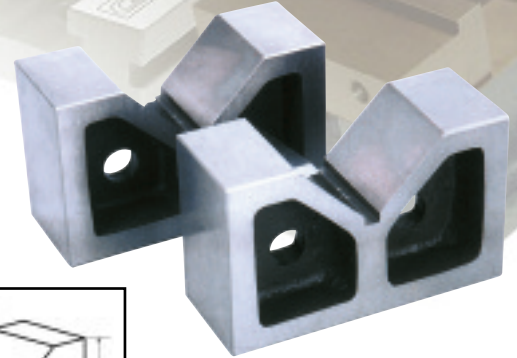
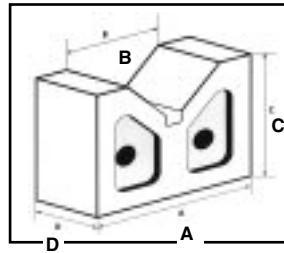
VEE BLOCKS - CAST IRON

Made from close grained cast iron, these blocks are precisely ground and machined square and parallel.

The Vee's are 90° centred in true.

The blocks are manufactured and supplied in numbered pairs and come in handy for holding large jobs where clamping is not necessary.

Squareness and Parallelism of Vee grooves with respect to base: within 0.0012" (30 microns)



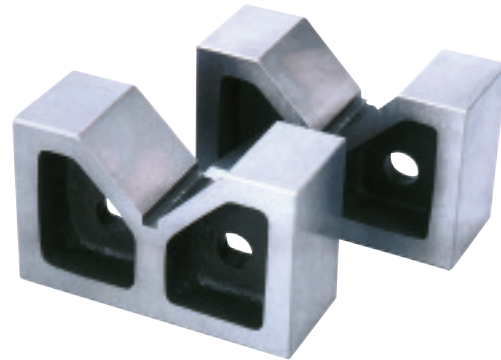
VEE BLOCKS - CAST IRON

Length (A)		Width of Vee (B)		Height (C)		Width (D)		Model No.	Code No.	Price \$
Inch	mm	Inch	mm	Inch	mm	Inch	mm			
3	75	1-3/4	45	2-3/8	60	1-5/16	33	VB/C-3	231-102	52.00
4	100	2-3/16	56	2-9/16	65	1-9/16	40	VB/C-4	231-104	67.50
5	125	2-7/16	62	3-1/8	78	2	50	VB/C-5	231-106	92.10
6	150	3-1/16	78	3-1/2	88	2-7/16	62	VB/C-6	231-108	147.30
8	200	4-1/2	113	5-1/2	140	4	100	VB/C-8	231-110	357.00
10	250	5	125	6-1/2	165	5	125	VB/C-10	231-112	633.00
12	300	5-1/8	128	8	200	6	150	VB/C-12	231-114	927.40

QUALITY IMPORT

VEE BLOCKS

Supplied in matched and numbered pairs, these vee blocks and manufactured from high quality castings, properly seasoned against distortion, and are accurately machined square and parallel. The 90° vee is centred in true.



VEE BLOCKS - CAST IRON

Vee Width In.	Vee Depth In.	Width In.	Height In.	Thickness In.	Weight lbs.	Code No.	Price \$
1	1/2	2	1-1/4	1-7/8	0.9	370-556	22.60
1-3/4	7/8	3	2-3/8	2-5/8	2.5	370-561	40.90
2-1/8	1	4	2-5/8	3-1/4	5	370-566	55.60
2-3/8	1-1/8	5	3-1/8	4	8	370-571	81.70
3-1/8	1-9/16	6	3-1/2	5	15	370-576	112.00
3-5/8	1-13/16	7	4-1/2	6	28	370-581	174.90
4-1/2	2-1/4	8	5-1/2	8	44	370-586	241.80
5	2-1/2	10	6-5/8	10	69	370-591	413.20
5-1/8	2-1/2	12	8	12	132	370-596	813.40



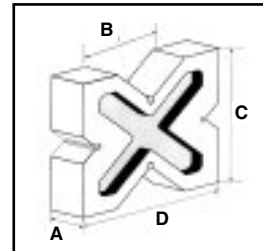
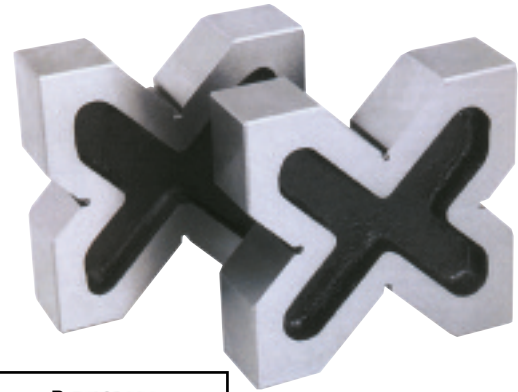
4 WAY VEE BLOCKS - CAST IRON

Made from close grained cast iron, these Vee Blocks are precisely ground and machined square and parallel.

Each Block incorporates four different sized Vee's thereby supporting a wide range of sizes.

Manufactured and supplied in matched and numbered pairs, these are very useful for marking and checking of cylindrical parts.

The larger sizes incorporate a cavity on either side for convenience in handling during usage.



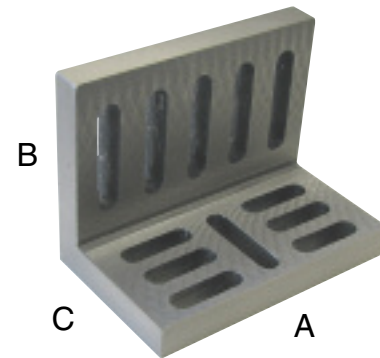
■ 4 WAY VEE BLOCKS - CAST IRON										
Thickness (A)		Width of Block (D)		Height (C)		Vee Capacity (B)		Model No.	Code No.	Price \$
Inch	mm	Inch	mm	Inch	mm	Inch	mm			
1-3/8	35	3-3/4	95	2-3/4	70	3/4 x 1-3/16 x 1-19/16 x 2	20 x 30 x 40 x 50	VB/QD/95-70-35	231-116	90.60
1-3/16	30	4	100	4	100	3/4 x 1-3/16 x 1-9/16 x 2	20 x 30 x 40 x 50	VB/QD/100-100-30	231-118	97.80
1-3/8	35	4-3/4	120	4-3/4	120	1-3/16 x 1-9/16 x 2 x 2-3/8	30 x 40 x 50 x 60	VB/QD/120-120-35	231-120	133.20

SLOTTED ANGLE PLATES - WEBBED AND OPEN

Made of high-tensile cast iron seasoned against distortion, skillfully machined square and parallel, these plates are supplied in two types, Type A and Type B, the latter having side webs.

Type A-Webbed: Machined on outside surfaces and edges only.

Type B-Opened: Machined all over, except slots.



■ SLOTTED ANGLE PLATES - WEBBED AND OPEN							
A	Size (in)		Code No.	Webbed Price \$	Code No.	Open Price \$	
	B	C					
3	2-1/2	2	370-306	40.70	-	-	
3-1/2	3	2-1/2	370-311	50.20	-	-	
4-1/2	3-1/2	3	370-316	63.80	370-356	79.70	
6	5	4-1/2	370-321	100.40	370-361	116.40	
7	5-1/2	4-1/2	370-326	121.20	370-366	146.60	
8	6	5	370-331	155.40	370-371	169.70	
9	7	6	370-336	192.10	370-376	235.10	
10	8	6	370-341	237.50	370-381	266.10	
12	9	8	370-346	361.80	370-386	401.60	