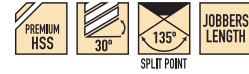


Premium HSS Jobber Length Drills



These Premium HSS drills can be used in a variety of applications. Their surface treatment increases abrasion resistance, which reduces the amount of chip welding and improves chip flow.



Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
60	0.0400	11/16	1-5/8	128189	3.48
59	0.0410	11/16	1-5/8	128188	3.48
58	0.0420	11/16	1-5/8	128187	3.48
57	0.0430	3/4	1-3/4	128186	3.48
56	0.0465	3/4	1-3/4	128185	3.48
55	0.0520	7/8	1-7/8	128184	3.48
54	0.0540	7/8	1-7/8	128183	3.48
53	0.0595	7/8	1-7/8	128182	3.48
1/16	0.0625	7/8	1-7/8	128001	3.05
52	0.0635	7/8	1-7/8	128181	3.48
51	0.0670	1	2	128180	3.48
50	0.0700	1	2	128179	3.17
49	0.0730	1	2	128178	3.17
48	0.0760	1	2	128177	3.17
5/64	0.0781	1	2	128002	3.05
47	0.0785	1	2	128176	3.17
46	0.0810	1-1/8	2-1/8	128175	3.17
45	0.0820	1-1/8	2-1/8	128174	3.17
44	0.0860	1-1/8	2-1/8	128173	3.17
43	0.0890	1-1/4	2-1/4	128172	3.17
42	0.0935	1-1/4	2-1/4	128171	3.17
3/32	0.0938	1-1/4	2-1/4	128003	3.05
41	0.0960	1-3/8	2-3/8	128170	3.17
40	0.0980	1-3/8	2-3/8	128169	3.17
39	0.0995	1-3/8	2-3/8	128168	3.17
38	0.1015	1-7/16	2-1/2	128167	3.17
37	0.1040	1-7/16	2-1/2	128166	3.17
36	0.1065	1-7/16	2-1/2	128165	3.17
7/64	0.1094	1-1/2	2-5/8	128004	3.47
35	0.1100	1-1/2	2-5/8	128164	3.17
34	0.1110	1-1/2	2-5/8	128163	3.17
33	0.1130	1-1/2	2-5/8	128162	3.17
32	0.1160	1-5/8	2-3/4	128161	3.17
31	0.1200	1-5/8	2-3/4	128160	3.17
1/8	0.1250	1-5/8	2-3/4	128005	3.47
30	0.1285	1-5/8	2-3/4	128159	3.17
29	0.1360	1-3/4	2-7/8	128158	3.17
28	0.1405	1-3/4	2-7/8	128157	3.17
9/64	0.1406	1-3/4	2-7/8	128006	3.45
27	0.1440	1-7/8	3	128156	3.61
26	0.1470	1-7/8	3	128155	3.61
25	0.1495	1-7/8	3	128154	3.61
24	0.1520	2	3-1/8	128153	3.61
23	0.1540	2	3-1/8	128152	3.61
5/32	0.1562	2	3-1/8	128007	3.45
22	0.1570	2	3-1/8	128151	3.61
21	0.1590	2-1/8	3-1/4	128150	3.61
20	0.1610	2-1/8	3-1/4	128149	3.92
19	0.1660	2-1/8	3-1/4	128148	3.91
18	0.1695	2-1/8	3-1/4	128147	3.91
11/64	0.1719	2-1/8	3-1/4	128008	3.62
17	0.1730	2-3/16	3-3/8	128146	4.52
16	0.1770	2-3/16	3-3/8	128145	4.52
15	0.1800	2-3/16	3-3/8	128144	4.52
14	0.1820	2-3/16	3-3/8	128143	4.52
13	0.1850	2-5/16	3-1/2	128142	4.52
3/16	0.1875	2-5/16	3-1/2	128009	4.05
12	0.1890	2-5/16	3-1/2	128141	4.52
11	0.1910	2-5/16	3-1/2	128140	4.52
10	0.1935	2-7/16	3-5/8	128139	5.05
9	0.1960	2-7/16	3-5/8	128138	5.05
8	0.1991	2-7/16	3-5/8	128137	5.05
7	0.2010	2-7/16	3-5/8	128136	5.05
13/64	0.2031	2-7/16	3-5/8	128010	4.50

Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
6	0.2040	2-1/2	3-3/4	128135	5.52
5	0.2055	2-1/2	3-3/4	128134	5.52
4	0.2090	2-1/2	3-3/4	128133	5.63
3	0.2130	2-1/2	3-3/4	128132	5.63
7/32	0.2188	2-1/2	3-3/4	128011	5.22
2	0.2210	2-5/8	3-7/8	128131	5.91
1	0.2280	2-5/8	3-7/8	128130	5.91
A	0.2340	2-5/8	3-7/8	128250	5.94
15/64	0.2344	2-5/8	3-7/8	128012	5.64
B	0.2380	2-3/4	4	128251	6.08
C	0.2420	2-3/4	4	128252	6.08
D	0.2460	2-3/4	4	128253	6.34
1/4	0.2500	2-3/4	4	128013	5.94
E	0.2500	2-3/4	4	128254	6.34
F	0.2570	2-7/8	4-1/8	128255	8.98
G	0.2610	2-7/8	4-1/8	128256	8.83
17/64	0.2656	2-7/8	4-1/8	128014	7.52
H	0.2660	2-7/8	4-1/8	128257	8.84
I	0.2720	2-7/8	4-1/8	128258	8.96
J	0.2770	2-7/8	4-1/8	128259	9.27
K	0.2810	2-15/16	4-1/4	128260	9.54
9/32	0.2812	2-15/16	4-1/4	128015	7.52
L	0.2900	2-15/16	4-1/4	128261	9.67
M	0.2950	3-1/16	4-3/8	128262	10.43
19/64	0.2969	3-1/16	4-3/8	128016	8.83
N	0.3020	3-1/16	4-3/8	128263	10.57
5/16	0.3125	3-3/16	4-1/2	128017	9.25
O	0.3160	3-3/16	4-1/2	128264	11.25
P	0.3230	3-5/16	4-5/8	128265	12.43
21/64	0.3281	3-5/16	4-5/8	128018	10.42
Q	0.3320	3-7/16	4-3/4	128266	12.88
R	0.3390	3-7/16	4-3/4	128267	13.33
11/32	0.3438	3-7/16	4-3/4	128019	11.25
S	0.3480	3-1/2	4-7/8	128268	14.14
T	0.3580	3-1/2	4-7/8	128269	14.62
23/64	0.3594	3-1/2	4-7/8	128020	12.57
U	0.3680	3-5/8	5	128270	16.05
3/8	0.3750	3-5/8	5	128021	12.90
V	0.3770	3-5/8	5	128271	16.46
W	0.3860	3-3/4	5-1/8	128272	17.51
25/64	0.3906	3-3/4	5-1/8	128022	15.05
X	0.3970	3-3/4	5-1/8	128273	18.54
Y	0.4040	3-7/8	5-1/4	128274	19.37
13/32	0.4062	3-7/8	5-1/4	128023	15.31
Z	0.4130	3-7/8	5-1/4	128275	19.51
27/64	0.4219	3-15/16	5-3/8	128024	17.35
7/16	0.4375	4-1/16	5-1/2	128025	17.49
29/64	0.4531	4-3/16	5-5/8	128026	20.56
15/32	0.4688	4-5/16	5-3/4	128027	21.10
31/64	0.4844	4-3/8	5-7/8	128028	22.42
1/2	0.5000	4-1/2	6	128029	22.27