

General Purpose HSS & Cobalt Jobber Drills — Fractional



• General Purpose



Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$	General Purpose TiN Coated 118° Code No.	Price \$	General Purpose Cobalt 135° Code No.	Price \$
1/64	0.0156	3/16	3/4	117995	6.02	-	-	-	-	117985	7.23
1/32	0.0312	1/2	1-3/8	117996	3.37	-	-	-	-	117986	6.27
3/64	0.0469	3/4	1-3/4	117997	2.89	-	-	-	-	117987	4.95
1/16	0.0625	7/8	1-7/8	118001	2.54	118030	3.08	118090	7.39	118060	3.91
5/64	0.0781	1	2	118002	2.54	118031	3.08	118091	7.70	118061	3.91
3/32	0.0938	1-1/4	2-1/4	118003	2.63	118032	3.08	118092	7.26	118062	3.91
7/64	0.1094	1-1/2	2-5/8	118004	2.63	118033	3.50	118093	7.42	118063	4.16
1/8	0.1250	1-5/8	2-3/4	118005	2.66	118034	3.50	118094	7.70	118064	4.91
9/64	0.1406	1-3/4	2-7/8	118006	2.95	118035	3.47	118095	7.83	118065	5.30
5/32	0.1562	2	3-1/8	118007	3.34	118036	3.47	118096	8.50	118066	5.32
11/64	0.1719	2-1/8	3-1/4	118008	3.51	118037	3.77	118097	8.67	118067	5.44
3/16	0.1875	2-5/16	3-1/2	118009	3.78	118038	4.19	118098	9.25	118068	6.86
13/64	0.2031	2-7/16	3-5/8	118010	4.17	118039	4.62	118099	13.99	118069	8.08
7/32	0.2188	2-1/2	3-3/4	118011	4.61	118040	5.32	118100	14.38	118070	8.25
15/64	0.2344	2-5/8	3-7/8	118012	4.91	118041	5.87	118101	14.85	118071	9.35
1/4	0.2500	2-3/4	4	118013	4.88	118042	5.90	118102	15.23	118072	9.67
17/64	0.2656	2-7/8	4-1/8	118014	5.74	118043	7.70	118103	22.23	118073	10.90
9/32	0.2812	2-15/16	4-1/4	118015	6.84	118044	7.70	118104	22.80	118074	11.59
19/64	0.2969	3-1/16	4-3/8	118016	7.85	118045	8.93	118105	23.63	118075	14.38
5/16	0.3125	3-3/16	4-1/2	118017	8.68	118046	9.38	118106	24.17	118076	14.95
21/64	0.3281	3-5/16	4-5/8	118018	9.67	118047	10.62	118107	27.98	118077	16.93
11/32	0.3438	3-7/16	4-3/4	118019	10.46	118048	11.61	118108	28.64	118078	18.48
23/64	0.3594	3-1/2	4-7/8	118020	11.59	118049	13.28	118109	29.79	118079	18.43
3/8	0.3750	3-5/8	5	118021	11.75	118050	13.55	118110	30.60	118080	18.73
25/64	0.3906	3-3/4	5-1/8	118022	14.10	118051	15.52	118111	34.52	118081	22.39
13/32	0.4062	3-7/8	5-1/4	118023	14.38	118052	15.64	118112	36.07	118082	25.00
27/64	0.4219	3-15/16	5-3/8	118024	16.09	118053	17.88	118113	37.17	118083	28.49
7/16	0.4375	4-1/16	5-1/2	118025	16.47	118054	18.05	118114	38.88	118084	29.05
29/64	0.4531	4-3/16	5-5/8	118026	18.86	118055	20.80	118115	42.79	118085	33.27
15/32	0.4688	4-5/16	5-3/4	118027	20.27	118056	21.51	118116	44.47	118086	34.10
31/64	0.4844	4-3/8	5-7/8	118028	20.80	118057	23.07	118117	46.02	118087	36.20
1/2	0.5000	4-1/2	6	118029	21.12	118058	23.10	118118	47.10	118088	36.46
33/64	0.5156	4-13/16	6-5/8	117970	41.40	-	-	-	-	117988	102.55
17/32	0.5312	4-13/16	6-5/8	117971	42.60	-	-	-	-	117989	116.80
35/64	0.5469	4-13/16	6-5/8	117972	46.97	-	-	-	-	117990	123.64
9/16	0.5625	4-13/16	6-5/8	117973	48.24	-	-	-	-	117991	133.09
37/64	0.5781	4-13/16	6-5/8	117974	49.35	-	-	-	-	117992	137.18
19/32	0.5938	5-3/16	7-1/8	117975	50.64	-	-	-	-	117993	138.06
39/64	0.6094	5-3/16	7-1/8	117976	54.26	-	-	-	-	117994	146.30
5/8	0.6250	5-3/16	7-1/8	117977	53.29	-	-	-	-	117998	147.60
41/64	0.6406	5-3/16	7-1/8	117978	58.16	-	-	-	-	117999	154.39
21/32	0.6562	5-3/16	7-1/8	117979	60.96	-	-	-	-	117983	163.17
43/64	0.6719	5-5/8	7-5/8	117980	65.87	-	-	-	-	117984	175.35
11/16	0.6875	5-5/8	7-5/8	117981	65.87	-	-	-	-	117969	178.63
3/4	0.7500	5-5/8	7-5/8	117982	86.54	-	-	-	-	-	-

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