

## General Purpose HSS Jobber Drills — Number



• General Purpose



Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$
1	0.2280	2-5/8	3-7/8	118130	5.30	118200	6.16
2	0.2210	2-5/8	3-7/8	118131	5.30	118201	6.16
3	0.2130	2-1/2	3-3/4	118132	4.89	118202	5.72
4	0.2090	2-1/2	3-3/4	118133	4.89	118203	5.72
5	0.2055	2-1/2	3-3/4	118134	4.89	118204	5.74
6	0.2040	2-1/2	3-3/4	118135	4.89	118205	5.74
7	0.2010	2-7/16	3-5/8	118136	4.36	118206	5.06
8	0.1990	2-7/16	3-5/8	118137	4.36	118207	5.06
9	0.1960	2-7/16	3-5/8	118138	4.36	118208	5.06
10	0.1935	2-7/16	3-5/8	118139	4.36	118209	5.06
11	0.1910	2-5/16	3-1/2	118140	4.16	118210	4.91
12	0.1890	2-5/16	3-1/2	118141	4.16	118211	4.91
13	0.1850	2-5/16	3-1/2	118142	4.16	118212	4.91
14	0.1820	2-3/16	3-3/8	118143	4.16	118213	4.91
15	0.1800	2-3/16	3-3/8	118144	4.16	118214	4.91
16	0.1770	2-3/16	3-3/8	118145	4.16	118215	4.91
17	0.1730	2-3/16	3-3/8	118146	4.16	118216	4.91
18	0.1695	2-1/8	3-1/4	118147	3.50	118217	3.93
19	0.1660	2-1/8	3-1/4	118148	3.50	118218	3.93
20	0.1610	2-1/8	3-1/4	118149	3.50	118219	3.64
21	0.1590	2-1/8	3-1/4	118150	3.08	118220	3.76
22	0.1570	2	3-1/8	118151	3.08	118221	3.76
23	0.1540	2	3-1/8	118152	3.08	118222	3.76
24	0.1520	2	3-1/8	118153	3.08	118223	3.76
25	0.1495	1-7/8	3	118154	3.08	118224	3.76
26	0.1470	1-7/8	3	118155	3.08	118225	3.76
27	0.1440	1-7/8	3	118156	3.08	118226	3.76
28	0.1405	1-3/4	2-7/8	118157	2.95	118227	3.34
29	0.1360	1-3/4	2-7/8	118158	2.95	118228	3.34
30	0.1285	1-5/8	2-3/4	118159	2.95	118229	3.34
31	0.1200	1-5/8	2-3/4	118160	2.95	118230	3.34
32	0.1160	1-5/8	2-3/4	118161	2.95	118231	3.34
33	0.1130	1-1/2	2-5/8	118162	2.95	118232	3.34
34	0.1110	1-1/2	2-5/8	118163	2.95	118233	3.34
35	0.1100	1-1/2	2-5/8	118164	2.95	118234	3.34
36	0.1065	1-7/16	2-1/2	118165	2.95	118235	3.34
37	0.1040	1-7/16	2-1/2	118166	2.95	118236	3.34
38	0.1015	1-7/16	2-1/2	118167	2.95	118237	3.34
39	0.0995	1-3/8	2-3/8	118168	2.95	118238	3.34
40	0.0980	1-3/8	2-3/8	118169	2.95	118239	3.34
41	0.0960	1-3/8	2-3/8	118170	2.95	-	-
42	0.0935	1-1/4	2-1/4	118171	2.95	-	-
43	0.0890	1-1/4	2-1/4	118172	2.95	-	-
44	0.0860	1-1/8	2-1/8	118173	2.95	-	-
45	0.0820	1-1/8	2-1/8	118174	2.95	-	-
46	0.0810	1-1/8	2-1/8	118175	2.95	-	-
47	0.0785	1	2	118176	2.95	-	-
48	0.0760	1	2	118177	2.95	-	-
49	0.0730	1	2	118178	2.95	-	-
50	0.0700	1	2	118179	2.95	-	-
51	0.0670	1	2	118180	2.95	-	-
52	0.0635	7/8	1-7/8	118181	2.95	-	-
53	0.0595	7/8	1-7/8	118182	2.95	-	-
54	0.0550	7/8	1-7/8	118183	2.95	-	-
55	0.0520	7/8	1-7/8	118184	2.95	-	-
56	0.0465	3/4	1-3/4	118185	2.95	-	-
57	0.0430	3/4	1-3/4	118186	2.95	-	-
58	0.0420	11/16	1-5/8	118187	2.95	-	-
59	0.0410	11/16	1-5/8	118188	2.95	-	-
60	0.0400	11/16	1-5/8	118189	2.95	-	-

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Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
61	0.0390	11/16	1-5/8	105705	6.25
62	0.0380	5/8	1-1/2	105710	6.25
63	0.0370	5/8	1-1/2	105715	2.98
64	0.0360	5/8	1-1/2	105720	5.45
65	0.0350	5/8	1-1/2	105725	6.25
66	0.0330	1/2	1-3/8	105730	6.25
67	0.0320	1/2	1-3/8	105735	6.25
68	0.0310	1/2	1-3/8	105740	5.50
69	0.0292	1/2	1-3/8	105745	3.50
70	0.0280	3/8	1-1/4	105750	3.76
71	0.0260	3/8	1-1/4	105755	3.50
72	0.0250	5/16	1-1/8	105760	3.76
73	0.0240	5/16	1-1/8	105765	5.88
74	0.0225	1/4	1	105770	6.22
75	0.0210	1/4	1	105775	3.76
76	0.0200	3/16	7/8	105780	4.59
77	0.0180	3/16	7/8	105785	6.22
78	0.0160	3/16	7/8	105790	3.76
79	0.0145	1/8	3/4	105795	5.58
80	0.0135	1/8	3/4	105800	5.25

## General Purpose HSS Jobber Drills — Letter A-Z



• General Purpose



Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$
A	0.234	2-5/8	3-7/8	118250	5.46	118280	6.12
B	0.238	2-3/4	4	118251	5.72	118281	6.28
C	0.242	2-3/4	4	118252	5.72	118282	6.28
D	0.246	2-3/4	4	118253	5.89	118283	6.86
E	0.250	2-3/4	4	118254	5.90	118284	6.86
F	0.257	2-7/8	4-1/8	118255	8.51	118285	8.24
G	0.261	2-7/8	4-1/8	118256	8.08	118286	8.97
H	0.266	2-7/8	4-1/8	118257	8.24	118287	8.95
I	0.272	2-7/8	4-1/8	118258	8.54	118288	9.35
J	0.277	2-7/8	4-1/8	118259	8.67	118289	9.67
K	0.281	2-15/16	4-1/4	118260	8.97	118290	9.64
L	0.290	2-15/16	4-1/4	118261	9.21	118291	10.10
M	0.295	3-1/16	4-3/8	118262	9.80	118292	10.62
N	0.302	3-1/16	4-3/8	118263	10.07	118293	10.92
O	0.316	3-3/16	4-1/2	118264	10.63	118294	11.74
P	0.323	3-5/16	4-5/8	118265	11.61	118295	12.56
Q	0.332	3-7/16	4-3/4	118266	11.99	118296	13.29
R	0.339	3-7/16	4-3/4	118267	12.46	118297	13.98
S	0.348	3-1/2	4-7/8	118268	12.84	118298	14.38
T	0.358	3-1/2	4-7/8	118269	13.68	118299	14.95
U	0.368	3-5/8	5	118270	14.97	118300	16.39
V	0.377	3-5/8	5	118271	15.51	118301	16.78
W	0.386	3-3/4	5-1/8	118272	16.46	118302	17.87
X	0.397	3-3/4	5-1/8	118273	17.21	118303	18.86
Y	0.404	3-7/8	5-1/4	118274	18.03	118304	19.96
Z	0.413	3-7/8	5-1/4	118275	18.33	118305	20.40