



## Black & Gold Jobber Length Drills

- Black & Gold finish extends tool life
- 135° split point penetrates faster and prevents bit "walk"



Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
60	0.0400	11/16	1-5/8	105495	4.04
59	0.0410	11/16	1-5/8	105494	4.04
58	0.0420	11/16	1-5/8	105493	4.04
57	0.0430	3/4	1-3/4	105492	4.04
56	0.0465	3/4	1-3/4	105491	4.04
55	0.0520	7/8	1-7/8	105490	4.04
54	0.0540	7/8	1-7/8	105489	4.04
53	0.0595	7/8	1-7/8	105488	4.04
1/16	0.0625	7/8	1-7/8	105381	1.06
52	0.0635	7/8	1-7/8	105487	4.04
51	0.0670	1	2	105486	4.04
50	0.0700	1	2	105485	3.89
49	0.0730	1	2	105484	3.89
48	0.0760	1	2	105483	3.89
5/64	0.0781	1	2	105382	1.06
47	0.0785	1	2	105482	3.89
46	0.0810	1-1/8	2-1/8	105481	3.89
45	0.0820	1-1/8	2-1/8	105480	3.89
44	0.0860	1-1/8	2-1/8	105479	3.89
43	0.0890	1-1/4	2-1/4	105478	3.89
42	0.0935	1-1/4	2-1/4	105477	3.89
3/32	0.0938	1-1/4	2-1/4	105383	1.26
41	0.0960	1-3/8	2-3/8	105476	3.89
40	0.0980	1-3/8	2-3/8	105475	3.89
39	0.0995	1-3/8	2-3/8	105474	3.91
38	0.1015	1-7/16	2-1/2	105473	3.91
37	0.1040	1-7/16	2-1/2	105472	3.92
36	0.1065	1-7/16	2-1/2	105471	3.92
7/64	0.1094	1-1/2	2-5/8	105384	1.28
35	0.1100	1-1/2	2-5/8	105470	3.92
34	0.1110	1-1/2	2-5/8	105469	3.90
33	0.1130	1-1/2	2-5/8	105468	3.90
32	0.1160	1-5/8	2-3/4	105467	3.92
31	0.1200	1-5/8	2-3/4	105466	3.92
1/8	0.1250	1-5/8	2-3/4	105385	1.53
30	0.1285	1-5/8	2-3/4	105465	3.91
29	0.1360	1-3/4	2-7/8	105464	3.91
28	0.1405	1-3/4	2-7/8	105463	3.91
9/64	0.1406	1-3/4	2-7/8	105386	1.45
27	0.1440	1-7/8	3	105462	4.37
26	0.1470	1-7/8	3	105461	4.37
25	0.1495	1-7/8	3	105460	4.37
24	0.1520	2	3-1/8	105459	4.33
23	0.1540	2	3-1/8	105458	4.33
5/32	0.1562	2	3-1/8	105387	1.54
22	0.1570	2	3-1/8	105457	4.35
21	0.1590	2-1/8	3-1/4	105456	4.35
20	0.1610	2-1/8	3-1/4	105455	4.49
19	0.1660	2-1/8	3-1/4	105454	4.78
18	0.1695	2-1/8	3-1/4	105453	4.78
11/64	0.1719	2-1/8	3-1/4	105388	1.61
17	0.1730	2-3/16	3-3/8	105452	5.63
16	0.1770	2-3/16	3-3/8	105451	5.63
15	0.1800	2-3/16	3-3/8	105450	5.63
14	0.1820	2-3/16	3-3/8	105449	5.63
13	0.1850	2-5/16	3-1/2	105448	5.63
3/16	0.1875	2-5/16	3-1/2	105389	2.06
12	0.1890	2-5/16	3-1/2	105447	5.66
11	0.1910	2-5/16	3-1/2	105446	5.66
10	0.1935	2-7/16	3-5/8	105445	6.36
9	0.1960	2-7/16	3-5/8	105444	6.34
8	0.1991	2-7/16	3-5/8	105443	6.34
7	0.2010	2-7/16	3-5/8	105442	6.34
13/64	0.2031	2-7/16	3-5/8	105390	2.13

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6	0.2040	2-1/2	3-3/4	105441	7.08
5	0.2055	2-1/2	3-3/4	105440	7.08
4	0.2090	2-1/2	3-3/4	105439	7.08
3	0.2130	2-1/2	3-3/4	105438	7.08
7/32	0.2188	2-1/2	3-3/4	105391	2.34
2	0.2210	2-5/8	3-7/8	105437	7.51
1	0.2280	2-5/8	3-7/8	105436	7.51
A	0.2340	2-5/8	3-7/8	105410	7.23
15/64	0.2344	2-5/8	3-7/8	105392	2.62
B	0.2380	2-3/4	4	105411	7.51
C	0.2420	2-3/4	4	105412	7.51
D	0.2460	2-3/4	4	105413	7.93
1/4	0.2500	2-3/4	4	105393	2.91
E	0.2500	2-3/4	4	105414	7.99
F	0.2570	2-7/8	4-1/8	105415	10.59
G	0.2610	2-7/8	4-1/8	105416	10.85
17/64	0.2656	2-7/8	4-1/8	105394	3.46
H	0.2660	2-7/8	4-1/8	105417	10.44
I	0.2720	2-7/8	4-1/8	105418	10.85
J	0.2770	2-7/8	4-1/8	105419	11.59
K	0.2810	2-15/16	4-1/4	105420	11.69
9/32	0.2812	2-15/16	4-1/4	105395	3.72
L	0.2900	2-15/16	4-1/4	105421	12.16
M	0.2950	3-1/16	4-3/8	105422	13.05
19/64	0.2969	3-1/16	4-3/8	105396	3.90
N	0.3020	3-1/16	4-3/8	105423	13.32
5/16	0.3125	3-3/16	4-1/2	105397	4.18
O	0.3160	3-3/16	4-1/2	105424	14.49
P	0.3230	3-5/16	4-5/8	105425	15.75
21/64	0.3281	3-5/16	4-5/8	105398	4.71
Q	0.3320	3-7/16	4-3/4	105426	16.22
R	0.3390	3-7/16	4-3/4	105427	16.60
11/32	0.3438	3-7/16	4-3/4	105399	5.71
S	0.3480	3-1/2	4-7/8	105428	17.50
T	0.3580	3-1/2	4-7/8	105429	18.50
23/64	0.3594	3-1/2	4-7/8	105400	5.83
U	0.3680	3-5/8	5	105430	19.95
3/8	0.3750	3-5/8	5	105401	6.58
V	0.3770	3-5/8	5	105431	20.69
W	0.3860	3-3/4	5-1/8	105432	21.98
25/64	0.3906	3-3/4	5-1/8	105402	6.43
X	0.3970	3-3/4	5-1/8	105433	23.13
Y	0.4040	3-7/8	5-1/4	105434	24.47
13/32	0.4062	3-7/8	5-1/4	105403	7.13
Z	0.4130	3-7/8	5-1/4	105435	25.05
27/64	0.4219	3-15/16	5-3/8	105404	8.05
7/16	0.4375	4-1/16	5-1/2	105405	8.23
29/64	0.4531	4-3/16	5-5/8	105406	8.37
15/32	0.4688	4-5/16	5-3/4	105407	9.10
31/64	0.4844	4-3/8	5-7/8	105408	10.30
1/2	0.5000	4-1/2	6	105409	10.96

Drilling & Holemaking