

General Purpose Jobber Drills — Metric

- General purpose
- Heavy duty
- Super Cobalt



Size (mm)	Decimal Equivalent	Flute Length	Overall Length	HSS 118° Point Code No.	Price \$	Cobalt 135° Point Code No.	Price \$
0.15	0.0059	3/64	3/4	143340	18.69	-	-
0.16	0.0063	3/64	3/4	143341	12.03	-	-
0.17	0.0067	1/16	3/4	143342	10.96	-	-
0.18	0.0071	1/16	3/4	143343	10.96	-	-
0.19	0.0075	1/16	3/4	143344	13.45	-	-
0.20	0.0079	1/16	3/4	143345	8.39	-	-
0.22	0.0087	1/16	3/4	143346	8.70	-	-
0.25	0.0098	5/64	3/4	143347	6.88	-	-
0.26	0.0102	5/64	3/4	143348	6.88	-	-
0.27	0.0106	5/64	3/4	143349	6.22	-	-
0.28	0.0110	5/64	3/4	143350	6.22	-	-
0.29	0.0114	5/64	3/4	143351	9.59	-	-
0.30	0.0118	3/32	3/4	144001	5.95	-	-
0.32	0.0126	3/32	3/4	144002	9.59	-	-
0.35	0.0138	1/8	3/4	144003	3.96	-	-
0.38	0.0150	3/16	3/4	144004	3.78	-	-
0.40	0.0158	3/16	7/8	144005	6.45	-	-
0.42	0.0165	3/16	7/8	144006	6.45	-	-
0.44	0.0173	3/16	7/8	143352	6.45	-	-
0.45	0.0177	3/16	7/8	144007	6.45	-	-
0.48	0.0189	3/16	7/8	144008	9.59	-	-
0.50	0.0197	3/16	7/8	144009	9.59	-	-
0.55	0.0217	1/4	1	144011	5.83	-	-
0.58	0.0228	5/16	1-1/8	144012	4.06	-	-
0.60	0.0236	5/16	1-1/8	144013	5.83	-	-
0.62	0.0244	5/16	1-1/8	144014	3.65	-	-
0.65	0.0256	3/8	1-1/4	144015	5.83	-	-
0.68	0.0267	3/8	1-1/4	144016	4.06	-	-
0.70	0.0276	3/8	1-1/4	144017	4.63	-	-
0.72	0.0283	3/8	1-1/4	144018	4.06	-	-
0.75	0.0296	1/2	1-3/8	144019	4.15	-	-
0.78	0.0308	1/2	1-3/8	144020	3.23	-	-
0.80	0.0315	1/2	1-3/8	144021	4.15	-	-
0.82	0.0322	1/2	1-3/8	144022	3.23	-	-
0.85	0.0335	5/8	1-1/2	144023	4.15	-	-
0.88	0.0346	5/8	1-1/2	144024	2.90	-	-
0.90	0.0355	5/8	1-1/2	144025	4.15	-	-
0.92	0.0362	5/8	1-1/2	144026	2.90	-	-
0.95	0.0374	5/8	1-1/2	144027	4.15	-	-
1.00	0.0394	11/16	1-5/8	144029	4.15	143354	6.99
1.05	0.0413	11/16	1-5/8	144030	4.15	-	-
1.10	0.0433	3/4	1-3/4	144031	4.39	143355	7.31
1.15	0.0453	3/4	1-3/4	144032	4.39	143356	7.28
1.20	0.0472	7/8	1-7/8	144033	4.39	143357	7.28
1.25	0.0492	7/8	1-7/8	144034	4.39	-	-
1.30	0.0512	7/8	1-7/8	144035	4.39	-	-
1.35	0.0531	7/8	1-7/8	144036	4.39	-	-
1.40	0.0551	7/8	1-7/8	144037	4.39	-	-
1.45	0.0571	7/8	1-7/8	-	-	143358	7.28
1.50	0.0591	7/8	1-7/8	144038	3.54	143359	7.28
1.55	0.0610	7/8	1-7/8	144039	4.39	-	-
1.60	0.0630	7/8	1-7/8	144040	4.39	-	-
1.65	0.0650	1	2	144041	4.39	143360	7.28
1.70	0.0669	1	2	144042	4.39	-	-
1.75	0.0689	1	2	144043	4.39	-	-
1.80	0.0709	1	2	144044	4.39	143361	7.28
1.85	0.0728	1	2	144045	4.82	143362	7.28
1.90	0.0748	1	2	-	-	143363	7.28
1.95	0.0768	1	2	-	-	143364	7.28
2.00	0.0787	1	2-1/8	144046	3.66	143365	6.56
2.05	0.0807	1-1/8	2-1/8	144047	5.20	-	-
2.10	0.0827	1-1/8	2-1/8	144048	4.39	143366	7.28
2.15	0.0846	1-1/8	2-1/8	144049	4.39	143367	7.28
2.20	0.0866	1-1/4	2-1/4	144050	4.39	143368	7.28
2.25	0.0886	1-1/4	2-1/4	144051	4.39	-	-
2.30	0.0906	1-1/4	2-1/4	144052	4.39	-	-
2.35	0.0925	1-1/4	2-1/4	144053	4.39	143369	7.28
2.40	0.0945	1-3/8	2-3/8	144054	4.39	143370	7.28

Size (mm)	Decimal Equivalent (in.)	Flute Length	Overall Length	HSS 118° Point Code No.	Price \$	Cobalt 135° Point Code No.	Price \$
2.45	0.0965	1-3/8	2-3/8	144055	5.20	-	-
2.50	0.0984	1-3/8	2-3/8	144056	4.39	143371	6.65
2.60	0.1024	1-7/16	2-1/2	144058	4.39	143372	7.28
2.65	0.1043	1-7/16	2-1/2	144059	2.10	-	-
2.70	0.1063	1-7/16	2-1/2	144060	4.39	143373	7.28
2.75	0.1083	1-1/2	2-5/8	144061	5.20	-	-
2.80	0.1102	1-1/2	2-5/8	144062	5.20	143374	8.09
2.85	0.1122	1-1/2	2-5/8	144063	2.10	-	-
2.90	0.1142	1-5/8	2-3/4	144064	5.20	143375	8.09
2.95	0.1161	1-5/8	2-3/4	144065	2.10	-	-
3.00	0.1181	1-5/8	2-3/4	144066	4.05	143376	7.72
3.10	0.1220	1-5/8	2-3/4	144067	5.20	143377	8.09
3.15	0.1240	1-5/8	2-3/4	144068	2.51	-	-
3.20	0.1260	1-5/8	2-3/4	144069	4.58	143378	8.09
3.25	0.1280	1-5/8	2-3/4	143353	5.20	-	-
3.30	0.1299	1-3/4	2-7/8	144070	4.58	143379	8.09
3.40	0.1339	1-3/4	2-7/8	144071	4.78	143380	8.09
3.50	0.1378	1-3/4	2-7/8	144072	4.15	143381	8.09
3.55	0.1397	1-3/4	2-7/8	144073	3.65	-	-
3.60	0.1417	1-7/8	3	144074	5.20	143382	9.78
3.70	0.1457	1-7/8	3	144075	5.20	-	-
3.75	0.1476	1-7/8	3	144076	5.54	-	-
3.80	0.1496	1-7/8	3	144077	5.54	143383	9.78
3.90	0.1535	2	3-1/8	144078	6.50	-	-
4.00	0.1575	2-1/8	3-1/4	144079	4.58	143389	9.78
4.10	0.1614	2-1/8	3-1/4	144080	5.54	-	-
4.20	0.1654	2-1/8	3-1/4	144081	5.54	143390	9.78
4.25	0.1673	2-1/8	3-1/4	143384	5.93	-	-
4.30	0.1693	2-1/8	3-1/4	144082	6.02	-	-
4.40	0.1732	2-3/16	3-3/8	144083	6.45	143391	11.02
4.50	0.1772	2-3/16	3-3/8	144084	5.54	143392	9.78
4.60	0.1811	2-3/16	3-3/8	144085	6.45	143393	11.02
4.70	0.1850	2-5/16	3-1/2	144086	6.89	-	-
4.75	0.1870	2-5/16	3-1/2	143385	6.89	-	-
4.80	0.1890	2-5/16	3-1/2	144087	6.89	143394	12.72
4.90	0.1929	2-7/16	3-5/8	144088	6.89	-	-
5.00	0.1968	2-7/16	3-5/8	144089	6.02	143395	12.72
5.10	0.2008	2-7/16	3-5/8	144090	7.72	-	-
5.20	0.2047	2-1/2	3-3/4	144091	7.72	143396	14.98
5.25	0.2067	2-1/2	3-3/4	144092	7.72	-	-
5.30	0.2087	2-1/2	3-3/4	144093	7.72	143397	15.61
5.40	0.2126	2-1/2	3-3/4	144094	7.72	-	-
5.50	0.2165	2-1/2	3-3/4	144095	7.72	143398	13.11
5.60	0.2205	2-5/8	3-7/8	144096	7.90	143399	15.61
5.70	0.2244	2-5/8	3-7/8	144097	7.90	143400	15.61
5.75	0.2264	2-5/8	3-7/8	144098	8.04	-	-
5.80	0.2283	2-5/8	3-7/8	144099	8.04	143401	15.61
5.90	0.2323	2-5/8	3-7/8	144100	8.04	-	-
6.00	0.2362	2-3/4	4	144101	7.18	143402	14.16
6.10	0.2402	2-3/4	4	144102	8.53	-	-
6.20	0.2441	2-3/4	4	144103	8.53	-	-
6.25	0.2461	2-3/4	4	144104	9.35	-	-
6.30	0.2480	2-3/4	4	144105	9.35	-	-
6.40	0.2520	2-7/8	4-1/8	144106	9.35	143403	17.69
6.50	0.2559	2-7/8	4-1/8	144107	8.53	143404	17.69
6.60	0.2598	2-7/8	4-1/8	144108	9.35	-	-
6.70	0.2638	2-7/8	4-1/8	144109	9.35	-	-
6.75	0.2657	2-7/8	4-1/8	143386	9.83	-	-
6.80	0.2677	2-7/8	4-1/8	144110	9.83	-	-
6.90	0.2717	2-7/8	4-1/8	144111	11.23	-	-
7.00	0.2756	2-7/8	4-1/8	144112	9.35	143405	17.69
7.10	0.2795	2-15/16	4-1/4	144113	11.23	-	-
7.20	0.2835	2-15/16	4-1/4	144114	11.23	-	-
7.25	0.2854	2-15/16	4-1/4	144115	12.09	-	-
7.30	0.2874	2-15/16	4-1/4	144116	12.09	-	-
7.40	0.2913	3-1/16	4-3/8	144117	12.09	-	-
7.50	0.2953	3-1/16	4-3/8	144118	11.66	143406	21.00
7.60	0.2992	3-1/16	4-3/8	144119	13.54	-	-
7.70	0.3031	3-3/16	4-1/2	144120	13.54	143407	27.90
7.75	0.3051	3-3/16	4-1/2	143387	13.54	-	-
7.80	0.3071	3-3/16	4-1/2	144121	13.54	143408	27.90
7.90	0.3110	3-3/16	4-1/2	144122	13.54	143409	27.90
8.00	0.3150	3-3/16	4-1/2	144123	13.20	143410	22.60
8.10	0.3189	3-5/16	4-5/8	-	-	143411	27.07
8.20	0.3228	3-5/16	4-5/8	144124	14.79	-	-
8.25	0.3248	3-5/16	4-5/8	144125	16.87	-	-
8.30	0.3268	3-5/16	4-5/8	144126	16.87	-	-