

Size (mm)	Decimal Equivalent (in.)	Flute Length	Overall Length	HSS 118° Point Code No.	Price \$	Cobalt 135° Point Code No.	Price \$
8.40	0.3307	3-7/16	4-3/4	144127	17.06	-	-
8.50	0.3346	3-7/16	4-3/4	144128	14.79	143412	26.65
8.60	0.3386	3-7/16	4-3/4	144129	17.06	143413	32.05
8.70	0.3425	3-7/16	4-3/4	144130	17.06	-	-
8.75	0.3445	3-1/2	4-7/8	143388	20.62	-	-
8.80	0.3465	3-1/2	4-7/8	144131	17.69	-	-
8.90	0.3504	3-1/2	4-7/8	144132	17.69	-	-
9.00	0.3543	3-1/2	4-7/8	144133	17.69	143414	29.54
9.10	0.3583	3-1/2	4-7/8	144134	18.74	-	-
9.20	0.3622	3-5/8	5	144135	18.74	-	-
9.25	0.3642	3-5/8	5	144136	13.47	-	-
9.30	0.3661	3-5/8	5	144137	19.38	-	-
9.40	0.3701	3-5/8	5	144138	19.38	-	-
9.50	0.3740	3-5/8	5	144139	17.68	143415	32.05
9.60	0.3780	3-3/4	5-1/8	144140	21.25	-	-
9.70	0.3819	3-3/4	5-1/8	144141	21.25	-	-
9.75	0.3839	3-3/4	5-1/8	143615	21.25	-	-
9.80	0.3858	3-3/4	5-1/8	144142	21.25	143416	44.53
10.00	0.3937	3-3/4	5-1/8	144143	21.87	143417	37.05
10.10	0.3976	3-7/8	5-1/4	144144	19.55	-	-
10.20	0.4016	3-7/8	5-1/4	144145	22.27	-	-
10.25	0.4035	3-7/8	5-1/4	144146	19.70	-	-
10.30	0.4055	3-7/8	5-1/4	144147	18.26	-	-
10.40	0.4094	3-15/16	5-3/8	144148	21.51	-	-
10.50	0.4134	3-15/16	5-3/8	144149	21.78	143418	42.90
10.60	0.4173	3-15/16	5-3/8	144150	21.92	-	-
10.70	0.4213	3-15/16	5-1/2	144151	21.92	-	-
10.80	0.4252	4-1/16	5-1/2	144152	27.90	-	-
10.90	0.4370	4-1/16	5-1/2	144153	18.89	-	-
11.00	0.4331	4-1/16	5-1/2	144154	23.32	143419	44.76
11.10	0.4370	4-1/16	5-1/2	144155	18.47	-	-
11.20	0.4409	4-3/16	5-5/8	144156	28.91	-	-
11.25	0.4429	4-3/16	5-5/8	143616	33.10	-	-
11.30	0.4449	4-3/16	5-5/8	144157	24.11	-	-
11.40	0.4488	4-3/16	5-5/8	144158	24.11	-	-
11.50	0.4528	4-3/16	5-5/8	144159	26.02	143420	55.37
11.60	0.4567	4-3/16	5-5/8	144160	26.25	-	-
11.70	0.4606	4-3/16	5-5/8	144161	26.25	-	-
11.80	0.4646	4-3/8	5-7/8	144162	30.69	-	-
11.90	0.4685	4-3/8	5-7/8	144163	26.25	-	-
12.00	0.4724	4-3/8	5-7/8	144164	28.91	143421	57.25
12.10	0.4764	4-3/8	5-7/8	144165	26.32	-	-
12.20	0.4803	4-3/8	5-7/8	144166	31.13	-	-
12.25	0.4823	4-3/8	5-7/8	144167	23.08	-	-
12.30	0.4843	4-1/2	5-7/8	144168	26.32	-	-
12.40	0.4882	4-1/2	6	144169	26.32	-	-
12.50	0.4921	4-1/2	6	144170	30.78	143422	59.31
12.60	0.4961	4-1/2	6	144171	26.32	-	-
12.70	0.5000	4-1/2	6	144172	23.10	-	-
12.75	0.5020	4-1/2	6	143617	58.70	-	-
12.80	0.5039	4-1/2	6	144173	30.67	-	-
12.90	0.5070	4-1/2	6	144174	30.67	-	-
13.00	0.5118	4-1/2	6	144175	54.01	-	-
13.10	0.5157	4-1/2	6	144176	39.43	-	-
13.20	0.5197	4-1/2	6	144177	28.77	-	-
13.30	0.5236	4-1/2	6	144178	39.43	-	-
13.40	0.5376	4-13/16	6-5/8	144179	28.77	-	-
13.50	0.5315	4-13/16	6-5/8	144180	62.64	-	-
13.60	0.5354	4-13/16	6-5/8	144190	39.42	-	-
13.70	0.5394	4-13/16	6-5/8	144191	39.43	-	-
13.75	0.5413	4-13/16	6-5/8	144192	33.12	-	-
13.80	0.5433	4-13/16	6-5/8	144193	64.95	-	-
13.90	0.5472	4-13/16	6-5/8	144194	42.99	-	-
14.00	0.5512	4-13/16	6-5/8	144195	64.95	-	-
14.25	0.5610	4-13/16	6-5/8	144196	33.12	-	-
14.50	0.5709	4-13/16	6-5/8	143618	69.34	-	-
14.75	0.5709	5-3/16	7-1/8	144197	55.92	-	-
15.50	0.6102	5-3/16	7-1/8	144198	81.58	-	-
15.75	0.6201	5-5/16	7-1/8	144199	48.87	-	-
16.00	0.6299	5-3/16	7-1/8	144200	86.59	-	-
16.25	0.6398	5-3/16	7-1/8	144201	47.87	-	-
16.50	0.6490	5-3/16	7-1/8	144202	97.43	-	-
17.00	0.6693	5-5/8	7-5/8	144204	100.58	-	-
17.25	0.6791	5-5/8	7-5/8	144205	53.16	-	-

Size (mm)	Decimal Equivalent (in.)	Flute Length	Overall Length	HSS 118° Point Code No.	Price \$	Cobalt 135° Point Code No.	Price \$
17.50	0.6890	5-5/8	7-5/8	144206	103.88	-	-
17.75	0.6988	5-5/8	7-5/8	144207	68.75	-	-
18.00	0.7087	5-5/8	7-5/8	144208	70.06	-	-
18.25	0.7185	5-5/8	7-5/8	144209	64.64	-	-
18.50	0.7283	5-5/8	7-5/8	144210	74.26	-	-
18.75	0.7382	5-5/8	7-5/8	144211	72.18	-	-
19.00	0.7480	5-5/8	7-5/8	144212	76.60	-	-
19.25	0.7579	5-5/8	7-5/8	144213	79.98	-	-
19.50	0.7677	5-5/8	7-5/8	144214	85.39	-	-
19.75	0.7776	5-5/8	7-5/8	144215	75.10	-	-
20.00	0.7874	5-5/8	7-5/8	144216	82.17	-	-

Left Hand HSS Drills



Fractional Sizes



Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/64	0.0156	3/16	3/4	143425	16.77
1/32	0.0312	1/2	1-3/8	143426	12.63
3/64	0.0469	3/4	1-3/4	143427	7.90
1/16	0.0625	7/8	1-7/8	143428	7.90
5/64	0.0781	1	2	143429	8.38
3/32	0.0938	1-1/4	2-1/4	143430	8.38
7/64	0.1094	1-1/2	2-5/8	143431	8.38
1/8	0.1250	1-5/8	2-3/4	143432	8.38
9/64	0.1406	1-3/4	2-7/8	143433	8.38
5/32	0.1562	2	3-1/8	143434	9.01
11/64	0.1719	2-1/8	3-1/4	143435	9.78
3/16	0.1875	2-5/16	3-1/2	143436	9.93
13/64	0.2031	2-7/16	3-5/8	143437	10.85
7/32	0.2188	2-1/2	3-3/4	143438	11.47
15/64	0.2344	2-5/8	3-7/8	143439	14.98
1/4	0.2500	2-3/4	4	143440	14.49
17/64	0.2656	2-7/8	4-1/8	143441	16.05
9/32	0.2812	2-15/16	4-1/4	143442	16.48
19/64	0.2969	3-1/16	4-3/8	143443	18.31
5/16	0.3125	3-3/16	4-1/2	143444	19.85
21/64	0.3281	3-5/16	4-5/8	143445	21.39
11/32	0.3438	3-7/16	4-3/4	143446	22.70
23/64	0.3594	3-1/2	4-7/8	143447	27.41
3/8	0.3750	3-5/8	5	143448	27.75
25/64	0.3906	3-3/4	5-1/8	143449	31.51
13/32	0.4062	3-7/8	5-1/4	143450	34.07
27/64	0.4219	3-15/16	5-3/8	143451	36.96
7/16	0.4375	4-1/16	5-1/2	143452	37.24
29/64	0.4531	4-3/16	5-5/8	143453	44.04
15/32	0.4688	4-5/16	5-3/4	143454	45.16
31/64	0.4844	4-3/8	5-7/8	143455	49.44
1/2	0.5000	4-1/2	6	143456	50.35