

## Left Hand HSS Drills — Cont'd

### Letter Sizes

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
A	0.2340	2-5/8	3-7/8	143457	20.15
B	0.2380	2-3/4	4	143458	20.15
C	0.2420	2-3/4	4	143459	20.15
D	0.2460	2-3/4	4	143460	20.15
E	0.2500	2-3/4	4	143461	14.47
F	0.2570	2-7/8	4-1/8	143462	22.32
G	0.2610	2-7/8	4-1/8	143463	22.32
H	0.2660	2-7/8	4-1/8	143464	22.32
I	0.2720	2-7/8	4-1/8	143465	22.32
J	0.2770	2-7/8	4-1/8	143466	22.32
K	0.2810	2-15/16	4-1/4	143467	22.32
L	0.2900	2-15/16	4-1/4	143468	25.25
M	0.2950	3-1/16	4-3/8	143469	25.25
N	0.3020	3-1/16	4-3/8	143470	25.25
O	0.3160	3-3/16	4-1/2	143471	29.00
P	0.3230	3-5/16	4-5/8	143472	32.05
Q	0.3320	3-7/16	4-3/4	143473	32.05
R	0.3390	3-7/16	4-3/4	143474	32.05
S	0.3480	3-1/2	4-7/8	143475	38.94
T	0.3580	3-1/2	4-7/8	143476	38.94
U	0.3680	3-5/8	5	143477	38.94
V	0.3770	3-5/8	5	143478	42.60
W	0.3860	3-3/4	5-1/8	143479	42.60
X	0.3970	3-3/4	5-1/8	143480	42.60
Y	0.4040	3-7/8	5-1/4	143481	45.35
Z	0.4130	3-7/8	5-1/4	143482	50.06

### Wire Gauge Sizes

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1	0.2280	2-5/8	3-7/8	143483	16.77
2	0.2210	2-5/8	3-7/8	143484	16.77
3	0.2130	2-1/2	3-3/4	143485	15.08
4	0.2090	2-1/2	3-3/4	143486	15.08
5	0.2055	2-1/2	3-3/4	143487	15.08
6	0.2040	2-1/2	3-3/4	143488	15.08
7	0.2010	2-7/16	3-5/8	143489	14.02
8	0.1990	2-7/16	3-5/8	143490	14.02
9	0.1960	2-7/16	3-5/8	143491	14.02
10	0.1935	2-7/16	3-5/8	143492	14.02
11	0.1910	2-5/16	3-1/2	143493	14.02
12	0.1890	2-5/16	3-1/2	143494	14.02
13	0.1850	2-5/16	3-1/2	143495	13.59
14	0.1820	2-3/16	3-3/8	143496	13.59
15	0.1800	2-3/16	3-3/8	143497	13.59
16	0.1770	2-3/16	3-3/8	143498	13.59
17	0.1730	2-3/16	3-3/8	143499	13.59
18	0.1695	2-1/8	3-1/4	143500	12.82
19	0.1660	2-1/8	3-1/4	143501	12.82
20	0.1610	2-1/8	3-1/4	143502	11.52
21	0.1590	2-1/8	3-1/4	143503	11.52
22	0.1570	2	3-1/8	143504	11.52
23	0.1540	2	3-1/8	143505	11.52
24	0.1520	2	3-1/8	143506	11.52
25	0.1495	1-7/8	3	143507	9.93
26	0.1470	1-7/8	3	143508	9.93
27	0.1440	1-7/8	3	143509	9.93
28	0.1405	1-3/4	2-7/8	143510	9.93
29	0.1360	1-3/4	2-7/8	143511	9.93

### Wire Gauge Sizes

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
30	0.1285	1-5/8	2-3/4	143512	9.93
31	0.1200	1-5/8	2-3/4	143513	9.93
32	0.1160	1-5/8	2-3/4	143514	9.93
33	0.1130	1-1/2	2-5/8	143515	9.93
34	0.1110	1-1/2	2-5/8	143516	9.93
35	0.1100	1-1/2	2-5/8	143517	9.93
36	0.1065	1-7/16	2-1/2	143518	9.44
37	0.1040	1-7/16	2-1/2	143519	9.44
39	0.0995	1-3/8	2-3/8	143521	9.44
40	0.0980	1-3/8	2-3/8	143522	9.44
41	0.0960	1-3/8	2-3/8	143523	9.44
42	0.0935	1-1/4	2-1/4	143524	9.44
43	0.0890	1-1/4	2-1/4	143525	9.44
44	0.0860	1-1/8	2-1/8	143526	9.44
45	0.0820	1-1/8	2-1/8	143527	9.44
46	0.0810	1-1/8	2-1/8	143528	9.44
47	0.0785	1	2	143529	9.44
48	0.0760	1	2	143530	9.44
49	0.0730	1	2	143531	9.44
50	0.0700	1	2	143532	9.44
51	0.0670	1	2	143533	9.44
52	0.0635	7/8	1-7/8	143534	9.44
53	0.0595	7/8	1-7/8	143535	9.93
54	0.0550	7/8	1-7/8	143536	9.93
55	0.0520	7/8	1-7/8	143537	9.93
56	0.0465	3/4	1-3/4	143538	9.93
57	0.0430	3/4	1-3/4	143539	9.93
58	0.0420	11/16	1-5/8	143540	9.93
59	0.0410	11/16	1-5/8	143541	9.93
60	0.0400	11/16	1-5/8	143543	9.93
61	0.0390	11/16	1-5/8	143544	11.09
62	0.0380	5/8	1-1/2	143545	15.27
63	0.0370	5/8	1-1/2	143546	15.27
64	0.0360	5/8	1-1/2	143547	15.27
65	0.0350	5/8	1-1/2	143548	15.27
66	0.0330	1/2	1-3/8	143549	15.27
67	0.0320	1/2	1-3/8	143550	15.27
68	0.0310	1/2	1-3/8	143551	15.27
69	0.0292	1/2	1-3/8	143552	17.25
70	0.0280	3/8	1-1/4	143553	17.25
71	0.0260	3/8	1-1/4	143554	17.25
72	0.0250	5/16	1-1/8	143555	17.25
73	0.0240	5/16	1-1/8	143556	17.25
74	0.0225	1/4	1	143557	17.25
75	0.0210	1/4	1	143558	17.25
76	0.0200	3/16	7/8	143559	17.25
77	0.0180	3/16	7/8	143560	17.25
78	0.0160	3/16	7/8	143561	17.25
79	0.0145	1/8	3/4	143562	19.76
80	0.0135	1/8	3/4	143563	19.76

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