

## Stub Drills HSS — Cont'd

- 135° heavy duty split point



Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
17/64	0.2656	1-7/16	2-5/8	118323	6.18
9/32	0.2812	1-1/2	2-11/16	118324	6.83
19/64	0.2969	1-9/16	2-3/4	118325	7.26
5/16	0.3125	1-5/8	2-13/16	118326	7.71
21/64	0.3281	1-11/16	2-15/16	118327	8.54
11/32	0.3438	1-11/16	3	118328	8.50
23/64	0.3594	1-3/4	3-1/16	118329	9.64
3/8	0.3750	1-13/16	3-1/8	118330	9.80
25/64	0.3906	1-7/8	3-1/4	118331	11.16
13/32	0.4062	1-15/16	3-5/16	118332	11.99
27/64	0.4219	2	3-3/8	118333	12.56
7/16	0.4375	2-1/16	3-7/16	118334	13.29
29/64	0.4531	2-1/8	3-9/16	118335	14.83
15/32	0.4688	2-1/8	3-5/8	118336	16.05
31/64	0.4844	2-3/16	3-11/16	118337	16.79
1/2	0.5000	2-1/4	3-3/4	118338	17.20

## Wire Gauge Sizes

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1	0.2280	1-5/16	2-7/16	118340	5.43
2	0.2210	1-5/16	2-7/16	118341	5.43
3	0.2130	1-1/4	2-3/8	118342	5.06
4	0.2090	1-1/4	2-3/8	118343	5.06
5	0.2055	1-1/4	2-3/8	118344	5.06
6	0.2040	1-1/4	2-3/8	118345	5.06
7	0.2010	1-3/16	2-1/4	118346	4.17
8	0.1990	1-3/16	2-1/4	118347	4.17
9	0.1960	1-3/16	2-1/4	118348	4.17
10	0.1935	1-3/16	2-1/4	118349	4.17
11	0.1910	1-3/16	2-1/4	118350	4.17
12	0.1890	1-3/16	2-1/4	118351	4.17
13	0.1850	1-1/8	2-3/16	118352	4.17
14	0.1820	1-1/8	2-3/16	118353	4.17
15	0.1800	1-1/8	2-3/16	118354	4.17
16	0.1770	1-1/8	2-3/16	118355	4.17
17	0.1730	1-1/8	2-3/16	118356	4.17
18	0.1695	1-1/16	2-1/8	118357	3.76
19	0.1660	1-1/16	2-1/8	118358	3.76
20	0.1610	1-1/16	2-1/8	118359	3.76
21	0.1590	1-1/16	2-1/8	118360	3.51
22	0.1570	1-1/16	2-1/8	118361	3.51
23	0.1540	1	2-1/16	118362	3.51
24	0.1520	1	2-1/16	118363	3.51
25	0.1495	1	2-1/16	118364	3.51
26	0.1470	1	2-1/16	118365	3.51
27	0.1440	1	2-1/16	118366	3.51
28	0.1405	15/16	1-15/16	118367	3.09
29	0.1360	15/16	1-15/16	118368	3.09
30	0.1285	15/16	1-15/16	118369	3.09
31	0.1200	7/8	1-7/8	118370	3.09
32	0.1160	7/8	1-7/8	118371	3.09
33	0.1130	7/8	1-7/8	118372	3.09
34	0.1110	7/8	1-7/8	118373	3.09
35	0.1100	7/8	1-7/8	118374	3.09
36	0.1065	13/16	1-13/16	118375	3.09
37	0.1040	13/16	1-13/16	118376	3.09
38	0.1015	13/16	1-13/16	118377	3.09
39	0.0995	13/16	1-13/16	118378	3.09
40	0.0980	13/16	1-13/16	118379	3.09

## Prentice Drills



- 1/2" shank
- 3" cutting length
- 6" overall length



Available in: HSS, HSS w/3 Flats & HSCO

Size (in.)	Decimal Equiv.	General Purpose Code No.	HSS Price \$	General Purpose With 3 Flats Code No.	HSS Price \$	HSCO Cobalt Code No.	Price \$
33/64	0.5156	118400	43.51	118457	61.92	118501	97.01
17/32	0.5312	118401	45.44	118458	63.51	118502	97.01
35/64	0.5469	118402	45.93	118459	65.82	118503	100.33
9/16	0.5625	118403	45.93	118460	64.04	118504	100.33
37/64	0.5781	118404	49.35	118461	70.69	118505	107.41
19/32	0.5937	118405	49.35	118462	68.81	118506	107.41
39/64	0.6094	118406	51.71	118463	70.21	118507	114.20
5/8	0.6250	118407	51.71	118464	70.21	118508	114.20
41/64	0.6406	118408	55.18	118465	73.68	118509	128.13
21/32	0.6562	118409	55.18	118466	73.68	118510	128.13
43/64	0.6719	118410	57.29	118467	76.04	118511	135.22
11/16	0.6875	118411	57.29	118468	76.04	118512	135.22
45/64	0.7031	118412	58.07	118469	76.56	118513	144.56
23/32	0.7187	118413	58.07	118470	76.56	118514	144.56
47/64	0.7344	118414	63.22	118471	81.72	118515	144.56
3/4	0.7500	118415	63.22	118472	81.72	118516	144.56
49/64	0.7656	118416	67.51	118473	86.02	118517	163.40
25/32	0.7812	118417	67.51	118474	86.02	118518	163.40
51/64	0.7969	118418	79.12	118475	97.63	118519	171.11
13/16	0.8125	118419	73.25	118476	91.75	118520	171.11
53/64	0.8281	118420	81.92	118477	100.42	118521	186.29
27/32	0.8437	118421	75.94	118478	94.44	118522	186.29
55/64	0.8594	118422	85.00	118479	107.26	118523	186.29
7/8	0.8750	118423	75.94	118480	94.44	118524	184.12
57/64	0.8906	118424	88.76	118481	107.26	118525	196.22
29/32	0.9062	118425	84.80	118482	103.32	118526	196.22
59/64	0.9219	118426	94.98	118483	113.49	118527	196.22
15/16	0.9375	118427	94.98	118484	113.49	118528	196.22
61/64	0.9531	118428	100.38	118485	118.87	118529	219.01
31/32	0.9687	118429	90.35	118486	113.49	118530	219.01
63/64	0.9844	118430	100.58	118487	119.07	118531	238.03
1	1.0000	118431	98.29	118488	116.99	118532	238.03
1-1/32	1.0312	118432	133.96	118489	152.46	118534	304.68
1-1/16	1.0625	118433	114.34	118490	132.85	118536	328.83
1-3/32	1.0937	118434	133.96	118491	152.46	118538	351.53
1-1/8	1.1250	118435	134.69	118492	153.19	118540	374.08
1-5/32	1.1562	118436	148.94	118493	167.45	118542	392.39
1-3/16	1.1875	118437	149.18	118494	167.69	118544	410.30
1-7/32	1.2187	118438	163.89	118495	182.39	118546	432.37
1-1/4	1.2500	118439	163.89	118496	182.39	118548	454.44
1-9/32	1.2812	-	-	-	-	118550	641.70
1-5/16	1.3125	118441	245.18	118497	263.67	118552	641.70
1-11/32	1.3438	-	-	-	-	118554	651.05
1-3/8	1.3750	118443	245.18	118498	263.67	118556	651.05
1-13/32	1.4062	-	-	-	-	118558	703.52
1-7/16	1.4375	118445	287.49	118499	307.00	118560	703.52
1-15/32	1.4688	-	-	-	-	118562	717.55
1-1/2	1.5000	118447	322.52	118500	341.01	118564	717.55