

Taper Length Drills

- General purpose



Wire Gauge Sizes

Size	Decimal Equiv.	Flute Length	Overall Length	HSS Code No.	Price \$	Cobalt Code No.	Price \$
1	0.2280	3-3/4	6-1/8	115065	21.20	115145	52.52
2	0.2210	3-3/4	6-1/8	115066	21.20	115146	52.52
3	0.2130	3-5/8	6	115067	21.20	115147	52.52
4	0.2090	3-5/8	6	115068	20.10	115148	52.52
5	0.2055	3-5/8	6	115069	21.20	115149	52.52
6	0.2040	3-5/8	6	115070	21.20	115150	52.52
7	0.2010	3-5/8	6	115071	20.15	115151	49.11
8	0.1990	3-5/8	6	115072	20.15	115152	48.24
9	0.1960	3-5/8	6	115073	20.15	115153	48.24
10	0.1935	3-5/8	6	115074	20.15	115154	48.24
11	0.1910	3-5/8	6	115075	20.15	115155	48.24
12	0.1890	3-5/8	6	115076	20.15	115156	48.24
13	0.1850	3-3/8	5-3/4	115077	19.08	115157	48.24
14	0.1820	3-3/8	5-3/4	115078	19.08	115158	48.24
15	0.1800	3-3/8	5-3/4	115079	19.08	115159	48.24
16	0.1770	3-3/8	5-3/4	115080	19.08	115160	45.10
17	0.1730	3-3/8	5-3/4	115081	19.08	115161	45.10
18	0.1695	3-3/8	5-3/4	115082	19.08	115162	45.10
19	0.1660	3-3/8	5-3/4	115083	19.08	115163	45.10
20	0.1610	3-3/8	5-3/4	115084	19.08	115164	45.10
21	0.1590	3-3/8	5-3/4	115085	19.08	115165	45.10
22	0.1570	3-3/8	5-3/4	115086	19.08	115166	45.10
23	0.1540	3	5-3/8	115087	19.08	115167	45.10
24	0.1520	3	5-3/8	115088	19.08	115168	45.10
25	0.1495	3	5-3/8	115089	18.06	115169	45.10
26	0.1470	3	5-3/8	115090	18.06	115170	45.10
27	0.1440	3	5-3/8	115091	18.06	115171	45.10
28	0.1405	3	5-3/8	115092	18.06	115172	43.12
29	0.1360	3	5-3/8	115093	18.06	115173	43.12
30	0.1285	3	5-3/8	115094	18.26	115174	43.12
31	0.1200	2-3/4	5-1/8	115095	18.26	115175	43.12
32	0.1160	2-3/4	5-1/8	115096	18.26	115176	43.12
33	0.1130	2-3/4	5-1/8	115097	18.26	115177	43.12
34	0.1110	2-3/4	5-1/8	115098	18.26	115178	43.12
35	0.1100	2-3/4	5-1/8	115099	18.26	115179	43.12
36	0.1065	2-1/2	4-5/8	115100	14.64	115180	39.50
37	0.1040	2-1/2	4-5/8	115101	14.64	115181	39.50
38	0.1015	2-1/2	4-5/8	115102	14.64	115182	39.50
39	0.0995	2-1/2	4-5/8	115103	14.64	115183	39.50
40	0.0980	2-1/2	4-5/8	115104	14.64	115184	36.96
41	0.0960	2-1/2	4-5/8	115105	14.64	-	-
42	0.0935	2-1/4	4-1/4	115106	11.47	-	-
43	0.0890	2-1/4	4-1/4	115107	11.47	-	-
44	0.0860	2-1/4	4-1/4	115108	11.47	-	-
45	0.0820	2-1/4	4-1/4	115109	11.47	-	-
46	0.0810	2-1/4	4-1/4	115110	11.47	-	-
47	0.0785	2-1/4	4-1/4	115111	11.47	-	-
48	0.0760	2	3-3/4	115112	12.47	-	-
49	0.0730	2	3-3/4	115113	12.47	-	-
50	0.0700	2	3-3/4	115114	12.47	-	-
51	0.0670	2	3-3/4	115115	12.47	-	-
52	0.0635	2	3-3/4	115116	12.47	-	-
53	0.0595	1-3/4	3	115117	12.47	-	-
54	0.0550	1-3/4	3	115118	12.47	-	-
55	0.0520	1-3/4	3	115119	12.47	-	-
56	0.0465	1-1/8	2-1/4	115120	12.47	-	-
57	0.0430	1-1/8	2-1/4	115121	12.47	-	-
58	0.0420	1-1/8	2-1/4	115122	12.47	-	-
59	0.0410	1-1/8	2-1/4	115123	12.47	-	-
60	0.0400	1-1/8	2-1/4	115124	12.47	-	-
61	0.0390	1-1/8	2-1/4	115125	12.47	-	-
62	0.0380	3/4	2	115126	12.47	-	-
63	0.0370	3/4	2	115127	12.47	-	-
64	0.0360	3/4	2	115128	12.47	-	-

Size	Decimal Equiv.	Flute Length	Overall Length	HSS Code No.	Price \$	Cobalt Code No.	Price \$
65	0.0350	3/4	2	115129	12.47	-	-
66	0.0330	3/4	2	115130	12.47	-	-
67	0.0320	3/4	2	115131	12.47	-	-
68	0.0310	3/4	2	115132	12.47	-	-
69	0.0292	3/4	2	115133	12.47	-	-
70	0.0280	3/4	2	115134	12.47	-	-
71	0.0260	3/4	2	115135	12.47	-	-
72	0.0250	5/16	1-1/2	115136	12.47	-	-
73	0.0240	5/16	1-1/2	115137	12.47	-	-
74	0.0225	5/16	1-1/2	115138	12.47	-	-
75	0.0210	5/16	1-1/2	115139	12.47	-	-
76	0.0200	5/16	1-1/2	115140	12.97	-	-
77	0.0180	5/16	1-1/2	115141	12.97	-	-
78	0.0160	5/16	1-1/2	115142	12.97	-	-
79	0.0145	5/16	1-1/2	115143	12.97	-	-
80	0.0135	5/16	1-1/2	115144	12.97	-	-

Letter Sizes

Size	Decimal Equiv.	Flute Length	Overall Length	HSS Code No.	Price \$	Cobalt Code No.	Price \$
A	0.2340	3-3/4	6-1/8	115185	23.66	117842	60.81
B	0.2380	3-3/4	6-1/8	115186	23.66	117843	60.81
C	0.2420	3-3/4	6-1/8	115187	23.66	117844	63.70
D	0.2460	3-3/4	6-1/8	115188	23.66	117845	63.70
E	0.2500	3-3/4	6-1/8	115189	13.20	117846	40.47
F	0.2570	3-7/8	6-1/4	115190	25.01	117847	76.33
G	0.2610	3-7/8	6-1/4	115191	27.46	117848	76.33
H	0.2660	3-7/8	6-1/4	115192	27.46	117849	76.33
I	0.2720	3-7/8	6-1/4	115193	27.46	117850	79.61
J	0.2770	3-7/8	6-1/4	115194	27.46	117851	79.61
K	0.2810	3-7/8	6-1/4	115195	27.46	117852	79.61
L	0.2900	4	6-3/8	115196	27.46	117853	83.61
M	0.2950	4	6-3/8	115197	27.75	117854	83.61
N	0.3020	4	6-3/8	115198	27.75	117855	85.39
O	0.3160	4-1/8	6-1/2	115199	27.75	117856	85.39
P	0.3230	4-1/8	6-1/2	115200	27.75	117857	88.23
Q	0.3320	4-1/8	6-1/2	115201	27.75	117858	88.23
R	0.3390	4-1/8	6-1/2	115202	30.07	117859	90.69
S	0.3480	4-1/4	6-3/4	115203	34.16	117860	99.56
T	0.3580	4-1/4	6-3/4	115204	34.16	117861	106.16
U	0.3680	4-1/4	6-3/4	115205	36.91	117862	111.69
V	0.3770	4-3/8	7	115206	38.35	117863	111.69
W	0.3860	4-3/8	7	115207	38.35	117864	111.69
X	0.3970	4-3/8	7	115208	38.35	117865	111.69
Y	0.4040	4-3/8	7	115209	41.06	117866	121.68
Z	0.4130	4-5/8	7-1/4	115210	44.33	117867	121.68

Metric - HSS

Size (mm)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
1.00	0.0394	1-1/8	2-1/4	115211	11.23
1.05	0.0413	1-1/8	2-1/4	115212	15.61
1.10	0.0433	1-1/8	2-1/4	115213	15.66
1.15	0.0453	1-1/8	2-1/4	115214	15.61
1.20	0.0472	1-3/4	3	115215	12.92
1.25	0.0492	1-3/4	3	115216	12.92
1.30	0.0512	1-3/4	3	115217	12.92
1.35	0.0531	1-3/4	3	115218	15.61
1.40	0.0551	1-3/4	3	115219	12.92
1.45	0.0571	1-3/4	3	115220	17.69
1.50	0.0591	1-3/4	3	115221	12.92
1.55	0.0610	1-3/4	3	115222	17.69
1.60	0.0630	2	3-3/4	115223	15.61
1.65	0.0650	2	3-3/4	115224	17.69
1.70	0.0669	2	3-3/4	115225	15.61
1.75	0.0689	2	3-3/4	115226	17.69
1.80	0.0709	2	3-3/4	115227	15.61
1.85	0.0728	2	3-3/4	115228	17.69
1.90	0.0748	2	3-3/4	115229	15.61
1.95	0.0768	2	3-3/4	115230	17.69
2.00	0.0787	2-1/4	4-1/4	115231	16.43
2.05	0.0807	2-1/4	4-1/4	115232	20.83