

Extra Length Taper Shank Drills HSS — 8"-12" Overall Length



• Taper shank



Size	Decimal Equiv.	Morse Taper No.	Flute Length	8" O.A.L. Code No.	Price \$	Flute Length	10" O.A.L. Code No.	Price \$	Flute Length	12" O.A.L. Code No.	Price \$
1/8	0.1250	1	5	114471	110.92	-	-	-	9	114512	158.43
9/64	0.1406	1	5	114472	116.33	-	-	-	-	-	-
5/32	0.1562	1	5	114473	116.33	7	114489	133.72	-	-	-
11/64	0.1719	1	5	114474	116.33	7	114490	136.46	9	114513	160.75
3/16	0.1875	1	5	114475	116.33	-	-	-	9	114514	160.75
13/64	0.2031	1	5	114476	116.33	7	114491	140.95	9	114515	164.42
7/32	0.2188	1	5	114477	116.33	7	114492	140.95	9	114516	164.42
15/64	0.2344	1	5	114478	116.33	7	114493	140.95	9	114517	164.42
1/4	0.2500	1	5	114479	116.33	7	114494	140.95	9	114518	164.42
17/64	0.2656	1	5	114480	126.00	-	-	-	9	114519	179.99
9/32	0.2812	1	5	114481	126.00	7	114495	153.82	9	114520	179.99
19/64	0.2969	1	5	114482	125.95	7	114496	154.13	9	114521	179.99
5/16	0.3125	1	5	114483	125.95	-	-	-	9	114522	179.99
21/64	0.3281	1	5	114484	141.62	7	114497	166.59	9	114523	196.01
11/32	0.3438	1	5	114485	141.62	-	-	-	9	114524	196.01
23/64	0.3594	1	5	114486	145.62	7	114498	171.25	9	114525	201.52
3/8	0.3750	1	5	114487	145.62	7	114499	171.25	9	114526	201.52
25/64	0.3906	1	-	-	-	-	-	-	9	114527	211.59
13/32	0.4062	1	-	-	-	-	-	-	9	114528	211.59
27/64	0.4219	1	-	-	-	-	-	-	9	114529	218.91
7/16	0.4375	1	-	-	-	7	114500	182.44	9	114530	218.91
29/64	0.4531	1	-	-	-	7	114501	200.31	9	114531	235.68
15/32	0.4688	1	5	114488	160.27	7	114502	193.07	9	114532	227.15
31/64	0.4844	2	-	-	-	6	114503	221.08	8	114533	260.10
1/2	0.5000	2	-	-	-	6	114504	213.33	8	114534	250.95
33/64	0.5156	2	-	-	-	6	114505	221.08	8	114535	260.10
17/32	0.5312	2	-	-	-	6	114506	213.33	8	114536	251.88
35/64	0.5469	2	-	-	-	6	114507	216.36	8	114537	263.77
9/16	0.5625	2	-	-	-	6	114508	216.36	8	114538	267.34
37/64	0.5781	2	-	-	-	6	114509	227.15	8	114539	267.34
19/32	0.5938	2	-	-	-	6	114510	219.15	8	114540	257.84
39/64	0.6094	2	-	-	-	6	114511	233.57	8	114541	285.12
5/8	0.6250	2	-	-	-	-	-	-	8	114542	274.77
41/64	0.6406	2	-	-	-	-	-	-	8	114543	294.04
21/32	0.6562	2	-	-	-	-	-	-	8	114544	294.04
43/64	0.6719	2	-	-	-	-	-	-	8	114545	320.58
11/16	0.6875	2	-	-	-	-	-	-	8	114546	320.58
45/64	0.7031	2	-	-	-	-	-	-	8	114547	341.64
23/32	0.7188	2	-	-	-	-	-	-	8	114548	341.64
47/64	0.7344	2	-	-	-	-	-	-	8	114549	355.29
3/4	0.7500	2	-	-	-	-	-	-	8	114550	355.29
49/64	0.7656	2	-	-	-	-	-	-	8	114551	375.18
25/32	0.7812	2	-	-	-	-	-	-	8	114552	375.18
51/64	0.7969	3	-	-	-	-	-	-	7	114553	395.95
13/16	0.8125	3	-	-	-	-	-	-	7	114554	395.95
53/64	0.8281	3	-	-	-	-	-	-	7	114555	395.95
27/32	0.8438	3	-	-	-	-	-	-	7	114556	395.95
55/64	0.8594	3	-	-	-	-	-	-	7	114557	395.95
7/8	0.8750	3	-	-	-	-	-	-	7	114558	395.95
57/64	0.8906	3	-	-	-	-	-	-	7	114559	435.27
29/32	0.9062	3	-	-	-	-	-	-	7	114560	435.27
59/64	0.9219	3	-	-	-	-	-	-	7	114561	449.53
15/16	0.9375	3	-	-	-	-	-	-	7	114562	449.53
61/64	0.9531	3	-	-	-	-	-	-	-	-	-
31/32	0.9688	3	-	-	-	-	-	-	7	114563	470.97
63/64	0.9844	3	-	-	-	-	-	-	-	-	-
1	1.0000	3	-	-	-	-	-	-	7	114564	474.45

Knock-Out Drill Drifts

QUALITY IMPORT



M.T. Size	Overall Length (in.)	Thickness (in.)	Width At Hole	Code No.	Price \$
1	4-1/2	13/64	11/16	106201	18.78
2	5-1/4	1/4	13/16	106202	21.86
3	6	5/16	1-1/16	106203	21.85
4	7	15/32	1-1/8	106204	28.09

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