

Size	Decimal Equiv.	Morse Taper No.	Flute Length	20" O.A.L. HSS Code No.	Price \$	Flute Length	24" O.A.L. HSS Code No.	Price \$	Flute Length	30" O.A.L. HSS Code No.	Price \$	Flute Length	36" O.A.L. HSS Code No.	Price \$
2	2.0000	5	-	-	-	17	114814	3,038.70	23	114848	3,453.06	29	114867	5,575.74
2-1/16	2.0625	5	-	-	-	17	114815	3,274.49	23	114849	3,810.27	-	-	-
2-1/8	2.1250	5	-	-	-	17	114816	3,274.49	23	114850	3,810.27	29	114868	6,510.04
2-3/16	2.1875	5	-	-	-	17	114817	3,598.89	-	-	-	-	-	-
2-7/32	2.2188	5	13	114746	1,807.00	17	114818	3,920.19	-	-	-	-	-	-
2-1/4	2.2500	5	-	-	-	17	114819	3,598.89	23	114851	4,088.75	29	114869	4,522.42
2-5/16	2.3125	5	-	-	-	17	114820	3,923.32	23	114852	4,460.59	-	-	-
2-3/8	2.3750	5	-	-	-	17	114821	3,923.32	23	114853	4,460.59	29	114870	7,803.75
2-7/16	2.4375	5	-	-	-	17	114822	4,187.29	23	114854	4,761.04	-	-	-
2-1/2	2.5000	5	-	-	-	17	114823	4,187.29	23	114855	4,761.04	29	114871	7,803.75
2-9/16	2.5625	5	-	-	-	17	114824	4,451.25	23	114856	2,361.15	-	-	-
2-5/8	2.6250	5	-	-	-	17	114825	4,451.25	23	114857	5,054.11	29	114872	8,847.91
2-11/16	2.6875	5	-	-	-	17	114826	4,820.02	-	-	-	-	-	-
2-3/4	2.7500	5	-	-	-	17	114827	4,820.02	23	114858	5,475.46	29	114873	10,320.26
2-13/16	2.8125	5	-	-	-	17	114828	5,188.76	-	-	-	-	-	-
2-7/8	2.8750	5	-	-	-	17	114829	5,188.76	23	114859	5,786.89	-	-	-
2-15/16	2.9375	5	-	-	-	17	114830	5,928.27	-	-	-	-	-	-
3	3.0000	5	-	-	-	17	114831	5,928.27	23	114860	6,741.28	29	114874	12,605.56
3-1/8	3.1250	5	-	-	-	-	-	-	23	114861	7,657.22	29	114875	12,605.56
3-1/4	3.2500	5	-	-	-	-	-	-	23	114862	6,804.16	29	114876	10,733.60
3-3/8	3.3750	5	-	-	-	-	-	-	23	114863	12,394.41	29	114877	15,694.91
3-1/2	3.5000	5	-	-	-	-	-	-	23	114864	15,827.32	29	114878	18,848.21

Oil Hole Drills HSS — Straight Shank

These drills are designed with oil holes the length of the land section of the drill to deliver a high pressure oil flow to the cutting edges. The resulting coolant flow flushes chips out of the hole to reduce heat and chip packing problems common to deep hole drilling applications. Surface speeds may be increased 30% or more over standard drill styles.



Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
15/64	0.2344	3-3/8	5-3/4	114879	768.67
15/64	0.2344	5-1/8	7-1/2	114880	374.11
1/4	0.2500	3-3/4	6-1/8	114881	770.53
9/32	0.2812	4	6-3/8	114882	768.67
19/64	0.2969	4	6-3/8	114883	768.67
5/16	0.3125	4	6-3/8	114884	768.67
21/64	0.3281	4-1/8	6-1/2	114885	768.67
11/32	0.3438	4-1/8	6-1/2	114886	768.67
23/64	0.3594	4-1/4	6-3/4	114887	768.67
3/8	0.3750	4-1/4	6-3/4	114888	765.11
25/64	0.3906	4-3/8	7	114889	779.43
13/32	0.4062	4-3/8	7	114890	779.43
27/64	0.4219	4-5/8	7-1/4	114891	807.90
7/16	0.4375	4-5/8	7-1/4	114892	807.90
29/64	0.4531	4-7/8	7-1/2	114893	824.91
15/32	0.4688	4-7/8	7-1/2	114894	824.91
31/64	0.4844	5	7-3/4	114895	835.41
1/2	0.5000	5	7-3/4	114896	835.41
33/64	0.5156	5-1/4	8	114897	849.72
17/32	0.5312	5-1/4	8	114898	847.70
35/64	0.5469	5-3/8	8-1/4	114899	867.60
9/16	0.5625	5-3/8	8-1/4	114900	867.60
37/64	0.5781	5-5/8	8-1/2	114901	877.29
19/32	0.5938	5-5/8	8-1/2	114902	877.29
39/64	0.6094	5-3/4	8-3/4	114903	919.75
5/8	0.6250	5-3/4	8-3/4	114904	919.75
41/64	0.6406	5-7/8	9	114905	919.75
21/32	0.6562	5-7/8	9	114906	919.75
43/64	0.6719	6	9-1/4	114907	940.56
11/16	0.6875	6	9-1/4	114908	940.56
45/64	0.7031	6-3/16	9-1/2	114909	967.37
23/32	0.7188	6-3/16	9-1/2	114910	965.04
47/64	0.7344	6-3/8	9-3/4	114911	1,031.83
3/4	0.7500	6-3/8	9-3/4	114912	1,031.83
49/64	0.7656	6-1/2	9-7/8	114913	1,049.55
25/32	0.7812	6-1/2	9-7/8	114914	1,049.55
51/64	0.7969	6-5/8	10	114915	1,074.13
13/16	0.8125	6-5/8	10	114916	1,074.13
53/64	0.8281	6-3/4	10-1/4	114917	1,095.37
27/32	0.8438	6-3/8	10-1/4	114918	1,095.37
55/64	0.8594	7	10-1/2	114919	1,185.83
7/8	0.8750	7	10-1/2	114920	1,185.83
57/64	0.8906	7	10-5/8	114921	1,270.49

Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
29/32	0.9062	7	10-5/8	114922	1,270.49
59/64	0.9219	7	10-3/4	114923	1,358.34
15/16	0.9375	7	10-3/4	114924	1,358.34
61/64	0.9531	7-1/8	10-7/8	114925	1,424.69
31/32	0.9688	7-1/8	10-7/8	114926	1,424.69
63/64	0.9844	7-3/16	11	114927	1,495.38
1	1.0000	7-3/16	11	114928	1,495.38
1-1/64	1.0156	7-5/16	11-1/8	114929	1,579.08
1-1/32	1.0312	7-5/16	11-1/8	114930	1,579.08
1-3/64	1.0469	7-3/8	11-1/4	114931	1,642.98
1-1/16	1.0625	7-3/8	11-1/4	114932	1,642.98
1-5/64	1.0781	7-5/8	11-1/2	114933	1,709.33
1-3/32	1.0938	7-5/8	11-1/2	114934	1,709.33
1-7/64	1.1094	7-7/8	11-3/4	114935	1,796.70
1-1/8	1.1250	7-7/8	11-3/4	114936	1,796.70
1-9/64	1.1406	8	11-7/8	114937	1,884.82
1-5/32	1.1562	8	11-7/8	114938	1,884.82
1-11/64	1.1719	8-1/8	12	114939	1,972.63
1-3/16	1.1875	8-1/8	12	114940	1,972.63
1-13/64	1.2031	8-1/8	12-1/8	114941	2,060.08
1-7/32	1.2188	8-1/8	12-1/8	114942	2,060.08
1-15/64	1.2344	8-1/2	12-1/2	114943	2,144.55
1-1/4	1.2500	8-1/2	12-1/2	114944	2,144.55
1-17/64	1.2656	9-1/4	14-1/8	114945	2,282.60
1-9/32	1.2812	9-1/4	14-1/8	114946	2,282.60
1-19/64	1.2969	9-1/4	14-1/4	114947	2,379.51
1-5/16	1.3125	9-1/4	14-1/4	114948	2,379.51
1-21/64	1.3281	9-1/2	14-3/8	114949	2,532.79
1-11/32	1.3438	9-1/2	14-3/8	114950	2,532.79
1-23/64	1.3594	9-1/2	14-1/2	114951	2,671.23
1-3/8	1.3750	9-1/2	14-1/2	114952	2,671.23
1-13/32	1.4062	9-1/2	14-5/8	114953	2,990.32
1-7/16	1.4375	9-1/8	14-3/4	114954	2,990.32
1-15/32	1.4688	9-1/8	14-7/8	114955	3,235.59
1-1/2	1.5000	9-5/8	15	114956	3,235.59
1-9/16	1.5625	9-5/8	15-1/4	114957	3,586.78
1-5/8	1.6250	9-7/8	15-5/8	114958	3,882.03
1-11/16	1.6875	10	15-3/4	114959	4,409.81
1-3/4	1.7500	10-1/2	16-1/4	114960	4,658.41
1-13/16	1.8125	10-1/2	16-1/4	114961	4,696.47
1-7/8	1.8750	10-3/4	16-1/2	114962	5,164.75
1-15/16	1.9375	10-3/4	16-5/8	114963	5,546.83
2	2.0000	10-3/4	16-5/8	114964	5,825.44