

Taper Shank Core Drills HSS

- Used to open out existing pre-drilled holes
- 4-flute



Size (in.)	Morse Taper No.	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
13/32	1	3-5/8	7	106500	128.29
7/16	1	3-7/8	7-1/4	106501	134.67
15/32	1	4-1/8	7-1/4	106502	64.08
31/64	2	4-3/8	8-1/4	106503	93.28
1/2	2	4-3/8	8-1/4	106504	162.43
33/64	2	4-5/8	8-1/2	106505	103.43
17/32	2	4-5/8	8-1/2	106506	180.01
9/16	2	4-7/8	8-3/4	106507	196.59
19/32	2	4-7/8	8-3/4	106508	177.47
39/64	2	4-7/8	8-3/4	106509	143.59
5/8	2	4-7/8	8-3/4	106510	214.15
41/64	2	5-1/8	9	106511	136.14
21/32	2	5-1/8	9	106512	236.83
11/16	2	5-3/8	9-1/2	106513	254.27
45/64	2	5-5/8	9-1/2	106514	227.05
23/32	2	5-5/8	9-1/2	106515	277.94
47/64	2	5-5/8	9-1/2	106516	169.69
3/4	2	5-7/8	9-3/4	106517	295.22
49/64	2	6	9-7/8	106518	257.89
25/32	2	6	9-7/8	106519	306.11
51/64	3	6-1/8	10-3/4	106520	272.50
13/16	3	6-1/8	10-3/4	106521	351.89
27/32	3	6-1/8	10-3/4	106522	273.75
55/64	3	6-1/8	10-3/4	106523	287.09
7/8	3	6-1/8	10-3/4	106524	422.39
29/32	3	6-1/8	10-3/4	106525	193.96
59/64	3	6-1/8	10-3/4	106526	246.12
15/16	3	6-1/8	10-3/4	106527	428.02
61/64	3	6-3/8	11	106528	224.32
31/32	3	6-3/8	11	106529	468.26
63/64	3	6-3/8	11	106530	497.17
1	3	6-3/8	11	106532	521.53
1-1/32	3	6-1/2	11-1/8	106533	365.34
1-3/64	3	6-5/8	11-1/4	106534	447.66
1-1/16	3	6-5/8	11-1/4	106535	405.59
1-5/64	4	6-7/8	12-1/2	106536	482.16
1-3/32	4	6-7/8	12-1/2	106537	612.53
1-1/8	4	7-1/8	12-3/4	106538	705.59
1-5/32	4	7-1/4	12-7/8	106539	692.58
1-11/64	4	7-3/8	13	106540	418.29
1-3/16	4	7-3/8	13	106541	727.30
1-13/64	4	7-1/2	13-1/8	106542	631.94
1-7/32	4	7-1/2	13-1/8	106543	767.84
1-15/64	4	7-1/8	13-1/2	106544	685.13
1-1/4	4	7-1/8	13-1/2	106545	842.36
1-17/64	4	8-1/2	14-1/8	106546	615.39
1-9/32	4	8-1/2	14-1/8	106547	963.98
1-5/16	4	8-5/8	14-1/4	106548	625.27
1-11/32	4	8-3/4	14-3/8	106549	500.37
1-3/8	4	8-7/8	14-1/2	106550	683.49
1-13/32	4	9	14-5/8	106551	518.52
1-7/16	4	9-1/8	14-3/4	106552	1,188.74
1-15/32	4	9-1/4	14-7/8	106553	771.76
1-1/2	4	9-3/8	15	106554	1,292.75
1-17/32	5	9-3/8	16-3/8	106555	1,441.82
1-35/64	5	9-5/8	16-5/8	106556	694.33
1-9/16	5	9-5/8	16-5/8	106557	1,522.61
1-37/64	5	9-7/8	16-7/8	106558	731.24
1-19/32	5	9-7/8	16-7/8	106559	1,604.39
1-39/64	5	10	17	106560	955.85
1-5/8	5	10	17	106561	1,661.07
1-21/32	5	10-1/8	17-1/8	106562	1,724.41
1-11/16	5	10-1/8	17-1/8	106563	1,787.89
1-23/32	5	10-1/8	17-1/8	106564	1,846.30
1-3/4	5	10-1/8	17-1/8	106565	1,903.25
1-25/32	5	10-1/8	17-1/8	106566	1,971.98
1-13/16	5	10-1/8	17-1/8	106567	971.97
1-27/32	5	10-1/8	17-1/8	106568	2,088.48

Size (in.)	Morse Taper No.	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
1-7/8	5	10-3/8	17-3/8	106569	2,204.00
1-29/32	5	10-3/8	17-3/8	106570	2,283.61
1-15/16	5	10-3/8	17-3/8	106571	2,353.79
1-31/32	5	10-3/8	17-3/8	106572	2,428.33
2	5	10-3/8	17-3/8	106573	2,497.48
2-1/32	5	10-3/8	17-3/8	106574	2,566.19
2-1/16	5	10-1/4	17-3/8	106575	2,642.18
2-1/8	5	10-1/4	17-3/8	106576	2,779.76
2-3/16	5	10-1/4	17-3/8	106577	2,912.41
2-1/4	5	10-1/8	17-3/8	106578	3,056.53
2-5/16	5	10-1/8	17-3/8	106579	2,575.05
2-3/8	5	10-1/8	17-3/8	106580	2,575.05
2-7/16	5	11-1/4	18-3/4	106581	4,123.08
2-1/2	5	11-1/4	18-3/4	106582	4,265.76
2-9/16	5	11-7/8	19-1/2	106583	3,764.30
2-5/8	5	11-7/8	18-3/4	106584	4,957.04
2-11/16	5	12-3/4	20-3/8	106585	5,475.27
2-3/4	5	12-3/4	20-3/8	106586	5,763.81
2-13/16	5	13-3/8	21-1/8	106587	6,282.92
2-7/8	5	13-3/8	21-1/8	106588	6,628.11
2-15/16	5	14	21-3/4	106589	3,365.84
3	5	14	21-3/4	106590	3,586.41

Carbide Tipped Drills



Designed for drilling abrasive and non-ferrous materials such as castings, hard rubber, and copper alloys. **They are NOT recommended for drilling steel or other ferrous materials.**



- High speed steel bodies

Fractional Sizes



Size (in.)	Decimal Equiv.	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	0.1250	1-5/8	2-3/4	115900	35.42
9/64	0.1406	1-3/4	2-7/8	115901	37.49
5/32	0.1562	2	3-1/8	115902	37.49
11/64	0.1719	2-1/8	3-1/4	115903	40.04
3/16	0.1875	2-5/16	3-1/2	115904	60.38
13/64	0.2031	2-7/16	3-5/8	115905	43.66
7/32	0.2188	2-1/2	3-3/4	115906	43.66
15/64	0.2344	2-5/8	3-7/8	115907	48.09
1/4	0.2500	2-3/4	4	115908	47.12
17/64	0.2656	2-7/8	4-1/8	115909	56.62
9/32	0.2812	2-15/16	4-1/4	115910	55.56
19/64	0.2969	3-1/16	4-3/8	115911	61.20
5/16	0.3125	3-3/16	4-1/2	115912	60.08
21/64	0.3281	3-5/16	4-5/8	115913	65.01
11/32	0.3438	3-7/16	4-3/4	115914	63.79
23/64	0.3594	3-1/2	4-7/8	115915	69.15
3/8	0.3750	3-5/8	5	115916	67.80
25/64	0.3906	3-3/4	5-1/8	115917	75.22
13/32	0.4062	3-7/8	5-1/4	115918	73.92
27/64	0.4219	3-15/16	5-3/8	115919	81.58
7/16	0.4375	4-1/16	5-1/2	115920	80.09
29/64	0.4531	4-3/16	5-5/8	115921	91.70
15/32	0.4688	4-5/16	5-3/4	115922	90.07
31/64	0.4844	4-3/8	5-7/8	115923	102.64
1/2	0.5000	4-1/2	6	115924	100.71
33/64	0.5156	4-13/16	6-5/8	115925	154.58
17/32	0.5312	4-13/16	6-5/8	115926	154.58
35/64	0.5469	4-13/16	6-5/8	115927	156.27
9/16	0.5625	4-13/16	6-5/8	115928	156.27
37/64	0.5781	4-13/16	6-5/8	115929	172.41
19/32	0.5938	5-3/16	7-1/8	115930	167.35
39/64	0.6094	5-3/16	7-1/8	115931	197.96
5/8	0.6250	5-3/16	7-1/8	115932	189.51
41/64	0.6406	5-3/16	7-1/8	115933	218.72
21/32	0.6562	5-3/16	7-1/8	115934	192.65
43/64	0.6719	5-5/8	7-5/8	115935	251.00
11/16	0.6875	5-5/8	7-5/8	115936	196.51