

Carbide Tipped Drills — Cont'd



Letter Sizes

Size	Decimal Equiv.	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
A	0.2340	2-5/8	3-7/8	115937	51.32
B	0.2380	2-3/4	4	115938	51.32
C	0.2420	2-3/4	4	115939	51.32
D	0.2460	2-3/4	4	115940	51.32
E	0.2500	2-3/4	4	115941	49.01
F	0.2570	2-7/8	4-1/8	115942	58.07
G	0.2610	2-7/8	4-1/8	115943	58.92
H	0.2660	2-7/8	4-1/8	115944	58.92
I	0.2720	2-7/8	4-1/8	115945	58.92
J	0.2770	2-7/8	4-1/8	115946	58.24
K	0.2810	2-15/16	4-1/4	115947	58.12
L	0.2900	2-15/16	4-1/4	115948	58.12
M	0.2950	3-1/16	4-3/8	115949	61.39
N	0.3020	3-1/16	4-3/8	115950	61.39
O	0.3160	3-3/16	4-1/2	115951	61.39
P	0.3230	3-5/16	4-5/8	115952	65.40
Q	0.3320	3-7/16	4-3/4	115953	65.40
R	0.3390	3-7/16	4-3/4	115954	67.99
S	0.3480	3-1/2	4-7/8	115955	69.38
T	0.3580	3-1/2	4-7/8	115956	69.38
U	0.3680	3-5/8	5	115957	69.38
V	0.3770	3-5/8	5	115958	70.83
W	0.3860	3-3/4	5-1/8	115959	77.24
X	0.3970	3-3/4	5-1/8	115960	77.24
Y	0.4040	3-7/8	5-1/4	115961	77.24
Z	0.4130	3-7/8	5-1/4	115962	88.95

Wire Gauge Sizes

Size	Decimal Equiv.	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1	0.2280	2-5/8	3-7/8	115963	44.67
2	0.2210	2-5/8	3-7/8	115964	44.67
3	0.2130	2-1/2	3-3/4	115965	42.36
4	0.2090	2-1/2	3-3/4	115966	42.36
5	0.2055	2-1/2	3-3/4	115967	42.36
6	0.2040	2-1/2	3-3/4	115968	42.36
7	0.2010	2-7/16	3-5/8	115969	42.36
8	0.1990	2-7/16	3-5/8	115970	42.36
9	0.1960	2-7/16	3-5/8	115971	42.36
10	0.1935	2-7/16	3-5/8	115972	42.36
11	0.1910	2-5/16	3-1/2	115973	42.36
12	0.1890	2-5/16	3-1/2	115974	42.36
13	0.1850	2-5/16	3-1/2	115975	40.04
14	0.1820	2-3/16	3-3/8	115976	40.04
15	0.1800	2-3/16	3-3/8	115977	40.04
16	0.1770	2-3/16	3-3/8	115978	40.04
17	0.1730	2-3/16	3-3/8	115979	40.04
18	0.1695	2-1/8	3-1/4	115980	40.04
19	0.1660	2-1/8	3-1/4	115981	40.04
20	0.1610	2-1/8	3-1/4	115982	40.04
21	0.1590	2-1/8	3-1/4	115983	40.04
22	0.1570	2	3-1/8	115984	40.04
23	0.1540	2	3-1/8	115985	37.87
24	0.1520	2	3-1/8	115986	37.87
25	0.1495	1-7/8	3	115987	37.87
26	0.1470	1-7/8	3	115988	37.87
27	0.1440	1-7/8	3	115989	37.87
28	0.1405	1-3/4	2-7/8	115990	37.15
29	0.1360	1-3/4	2-7/8	115991	36.04
30	0.1285	1-5/8	2-3/4	115992	36.04
31	0.1200	1-5/8	2-3/4	115993	36.04
32	0.1160	1-5/8	2-3/4	115994	36.04

Carbide Tipped Drills — Taper Length



- High Speed Steel bodies



Size	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	2-3/4	5-1/8	115995	66.40
9/64	3	5-3/8	115996	66.40
5/32	3	5-3/8	115997	69.97
11/64	3-3/8	5-3/4	115998	71.17
3/16	3-3/8	5-3/4	115999	71.17
5 mm	3-1/2	6-1/4	116000	75.65
13/64	3-5/8	6	116001	75.26
7/32	3-5/8	6	116002	75.26
15/64	3-3/4	6-1/8	116003	86.59
"C"	3-1/2	6-1/4	116004	87.07
6.3 mm	3-1/2	6-1/4	116005	95.51
1/4	3-3/4	6-1/8	116006	85.00
"F"	3-1/2	6-1/4	116007	89.34
17/64	3-7/8	6-1/4	116008	97.15
9/32	3-7/8	6-1/4	116009	95.36
19/64	4	6-3/8	116010	104.85
5/16	4	6-3/8	116011	102.93
"O"	3-1/2	6-1/4	116012	131.75
21/64	4-1/8	6-1/2	116013	115.46
11/32	4-1/8	6-1/2	116014	113.38
23/64	4-1/4	6-3/4	116015	126.68
9.4 mm	4	7	116016	124.57
3/8	4-1/4	6-3/4	116017	124.37
25/64	4-3/8	7	116018	139.49
13/32	4-3/8	7	116019	137.00
27/64	4-5/8	7-1/4	116020	160.61
7/16	4-5/8	7-1/4	116021	157.67
29/64	4-3/4	7-1/2	116022	170.57
15/32	4-3/4	7-1/2	116023	167.45
12 mm	5-1/2	7-1/4	116024	183.26
31/64	4-3/4	7-3/4	116025	185.81
1/2	4-3/4	7-3/4	116026	182.44
33/64	4-3/4	8	116027	239.39
17/32	4-3/4	8	116028	236.17
35/64	4-7/8	8-1/4	116029	247.34
9/16	4-7/8	8-1/4	116030	238.48
37/64	4-7/8	8-1/4	116031	261.03
19/32	4-7/8	8-1/4	116032	256.46
39/64	4-7/8	8-3/4	116033	301.38
5/8	4-7/8	8-3/4	116034	289.99
41/64	5-1/8	8-3/4	116035	311.96
21/32	5-1/8	9	116036	300.78
43/64	5-3/8	9	116037	317.30
11/16	5-3/8	9-1/4	116038	305.99
45/64	5-5/8	9-1/4	116039	320.83
23/32	5-5/8	9-1/2	116040	312.64
47/64	5-7/8	9-1/2	116041	326.13
3/4	5-7/8	9-3/4	116042	319.53
49/64	6	9-3/4	116043	359.32
25/32	6	9-7/8	116044	345.87
51/64	6-1/8	9-7/8	116045	360.88
13/16	6-1/8	10	116046	347.57
53/64	6-1/8	10	116047	360.88
27/32	6-1/8	10	116048	347.57
55/64	6-1/8	10	116049	381.12
7/8	6-1/8	10	116050	383.81
57/64	6-1/8	10	116051	397.49
29/32	6-1/8	10	116052	443.17
59/64	6-1/8	10-3/4	116053	397.19
15/16	6-1/8	10-3/4	116054	404.09
61/64	6-3/8	11	116055	417.00
31/32	6-3/8	11	116056	471.03
63/64	6-3/8	11	116057	427.46
1	6-3/8	11	116058	436.04