

## Combined Drills & Countersinks — Long Series

**QUALITY  
IMPORT**

- Right hand
- 60° point



Size	Body Dia. (in.)	Drill Dia. (in.)	Drill Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
1	1/8	3/64	3/64	3	125351	26.60
1	1/8	3/64	3/64	4	125352	26.55
1	1/8	3/64	3/64	5	125353	30.38
1	1/8	3/64	3/64	6	125354	49.04
2	3/16	5/64	5/64	4	125355	32.34
2	3/16	5/64	5/64	5	125356	37.71
2	3/16	5/64	5/64	6	125357	47.85
3	1/4	7/64	7/64	4	125358	39.57
3	1/4	7/64	7/64	5	125359	43.55
3	1/4	7/64	7/64	6	125360	49.19
4	5/16	1/8	1/8	4	125361	36.93
4	5/16	1/8	1/8	5	125362	46.24
4	5/16	1/8	1/8	6	125363	53.68
4-1/2	3/8	9/64	9/64	4	125364	40.48
4-1/2	3/8	9/64	9/64	5	125365	47.08
4-1/2	3/8	9/64	9/64	6	125366	56.18
5	7/16	3/16	3/16	4	125367	44.04
5	7/16	3/16	3/16	5	125368	47.85
5	7/16	3/16	3/16	6	125369	58.39
6	1/2	7/32	7/32	5	125370	66.79
6	1/2	7/32	7/32	6	125371	64.90
7	5/8	1/4	1/4	5	125372	70.45
7	5/8	1/4	1/4	6	125373	124.75
8	3/4	5/16	5/16	6	125374	137.08

## Combined Drills & Countersinks — Plain Type

**STM  
PREMIUM**

- 60° countersink



Size	Body Dia. (in.)	Drill Dia./Length (in.)	O.A.L. (in.)	HSS Code No.	Price \$	Cobalt Code No.	Price \$	Solid Carbide Code No.	Price \$
1	1/8	3/64	1-1/4	116238	8.58	116248	31.22	116256	48.58
2	3/16	5/64	1-7/8	116239	8.58	116249	31.85	116257	76.09
3	1/4	7/64	2	116240	8.67	116250	33.39	116258	100.65
4	5/16	1/8	2-1/8	116241	8.92	116251	34.26	116259	138.23
5	7/16	3/16	2-3/4	116242	13.31	116252	63.75	116260	209.67
6	1/2	7/32	3	116243	19.95	116253	85.77	116261	306.17
7	5/8	1/4	3-1/4	116244	28.91	116254	87.74	-	-
8	3/4	5/16	3-1/2	116245	40.25	116255	158.19	-	-
9	7/8	11/32	3-5/8	116246	75.56	-	-	-	-
10	1	3/8	3-3/4	116247	98.79	-	-	-	-

## Combined Drills & Countersinks — Bell Type

**STM  
PREMIUM**

- 60° countersink



Size	Body Dia. (in.)	Drill Dia./Length (in.)	O.A.L. (in.)	Bell Dia.	HSS Code No.	Price \$	Cobalt Code No.	Price \$
11	1/8	3/64	1-1/4	0.1000	116262	12.97	116272	27.47
12	3/16	1/16	1-7/8	0.1500	116263	12.97	116273	28.91
13	1/4	3/32	2	0.2000	116264	13.59	116274	35.42
14	5/16	7/64	2-1/8	0.2500	116265	13.59	116275	34.69
15	7/16	5/32	2-3/4	0.3500	116266	22.12	116276	50.59
16	1/2	3/16	3	0.4000	116267	29.78	116277	56.67
17	5/8	7/32	3-1/4	0.5000	116268	41.97	116278	83.84
18	3/4	1/4	3-1/2	0.6000	116269	58.02	116279	105.24
20	1	3/8	3-3/4	0.8000	116271	111.46	-	-

## Combined Drills & Countersinks — Long Series

**STM  
PREMIUM**



Size	Body Dia. (in.)	Drill Dia. (in.)	Overall Length (in.)	HSS Code No.	Price \$
1	1/8	3/64	3	116280	26.02
1	1/8	3/64	4	116281	29.79
1	1/8	3/64	5	116282	44.82
1	1/8	3/64	6	116283	59.26
2	3/16	5/64	4	116284	35.56
2	3/16	5/64	5	116285	45.78
2	3/16	5/64	6	116286	59.31
3	1/4	7/64	4	116287	37.53
3	1/4	7/64	5	116288	49.35
3	1/4	7/64	6	116289	59.85
4	5/16	1/8	4	116290	41.63
4	5/16	1/8	5	116291	53.34
4	5/16	1/8	6	116292	61.39
4-1/2	3/8	9/64	4	116294	46.74
4-1/2	3/8	9/64	5	116295	55.33
4-1/2	3/8	9/64	6	116296	81.77
5	7/16	3/16	4	116297	54.64
5	7/16	3/16	5	116298	63.31
5	7/16	3/16	6	116299	71.13
6	1/2	7/32	5	116300	68.53
6	1/2	7/32	6	116301	86.45
7	5/8	1/4	6	116302	152.90
8	3/4	5/16	6	116305	164.80

## 60° HSS Combined Drill & Countersinks

**SOWA**

- 60° countersink



Size	Body Dia.	Drill Dia.	Drill Length	Overall Length	Code No.	Price \$
#000	1/8"	0.020"	0.5-0.8mm	31mm	121907	14.30
#00	1/8"	0.025"	0.7-1.0mm	31mm	121908	13.50
#0	1/8"	1/32"	0.9-1.2mm	31mm	121910	12.10
1	1/8"	3/64"	1.4-1.7mm	31mm	121911	10.85
2	3/16"	5/64"	2.4-2.7mm	47mm	121912	11.32
3	1/4"	7/64"	3.3-3.9mm	50mm	121913	11.94
4	5/16"	1/8"	3.8-4.4mm	54mm	121914	13.09
4-1/2	3/8"	9/64"	4.3-4.9mm	63mm	121919	18.00
5	7/16"	3/16"	5.9-6.5mm	70mm	121915	21.90
6	1/2"	7/32"	6.9-7.5mm	76mm	121916	29.01
7	5/8"	1/4"	8.0-8.6mm	82mm	121917	48.62
8	3/4"	5/16"	10.0-10.6mm	89mm	121918	87.36
<b>Set</b>	<b>Contents</b>					
5pcs	#1 - 5				121920	68.06

## 60° Combined Drill & Countersinks - Long Series

**SOWA**



- 60° countersink



Size	Body Dia.	Drill Dia.	Drill Length	Overall Length	Code No.	Price \$
1	1/8"	3/64"	1.4-1.7mm	4"	121931	26.29
2	3/16"	5/64"	2.4-2.7mm	4"	121932	29.75
3	1/4"	7/64"	3.3-3.9mm	4"	121933	30.80
4	5/16"	1/8"	3.8-4.4mm	4"	121934	33.08
5	7/16"	3/16"	5.9-6.5mm	4"	121935	45.50