

Spotting & Centering Drills HSS



Dia. (in.)	Overall Length (in.)	Flute Length (in.)	HSS Code No.	Price \$
7/16	2	1	144312	32.55
5/8	2-1/4	1-1/8	144314	37.49
3/4	2-1/4	1-1/8	144315	56.80
7/8	2-1/2	1-1/4	144316	131.05
1	2-1/2	1-1/4	144317	174.21
1-1/4	4	2	144318	258.48
1-1/2	5	2-1/2	144319	381.37

90° HSS Stub NC Spot Drills



Dia. (in.)	Overall Length (in.)	Flute Length (in.)	Overall Length	Code No.	Price \$
1/8	1-1/4	0.380	32mm	121939	14.57
3/16	1-3/8	0.500	35mm	121940	17.16
1/4	1-1/2	0.640	38mm	121941	16.62
5/16	1-1/2	0.640	38mm	121942	20.51
3/8	2	1	51mm	121943	23.86
7/16	2	1	51mm	121944	32.62
1/2	2	1	51mm	121945	35.36
5/8	2-1/4	1-1/8	57mm	121946	65.32
3/4	2-1/4	1-1/8	57mm	121947	81.46
7/8	2-1/2	1-1/4	64mm	121948	113.60
1	2-1/2	1-1/4	64mm	121949	138.01

118° HSS Stub NC Spot Drills



Dia. (in.)	Overall Length (in.)	Flute Length (in.)	Overall Length	Code No.	Price \$
1/8	1-1/4	0.380	32mm	121950	13.77
3/16	1-3/8	0.500	35mm	121951	15.13
1/4	1-1/2	0.640	38mm	121952	15.71
5/16	1-1/2	0.640	38mm	121953	19.34
3/8	2	1	51mm	121954	22.34
7/16	2	1	51mm	121956	28.00
1/2	2	1	51mm	121957	38.85
5/8	2-1/4	1-1/8	57mm	121958	57.70
3/4	2-1/4	1-1/8	57mm	121959	76.83
7/8	2-1/2	1-1/4	64mm	121960	97.65
1	2-1/2	1-1/4	64mm	121961	118.59

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Vent Drills HSS

These drills are used for the tire mould industry.



Size	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
74	0.0225	1	2	116380	15.42
74	0.0225	1	3	116381	16.48
73	0.0240	5/8	1-1/2	116382	15.03
69	0.0292	2	3	116383	17.35
68	0.0320	2	6	116384	26.02
60	0.0400	3	4	116385	18.79
58	0.0420	3	4	116386	18.80
57	0.0430	4	6	116387	27.46
57	0.0430	2	3	116388	16.19
57	0.0430	3	4	116389	18.79
3/64	0.0469	2	3	116390	16.52
55	0.0520	2-1/4	3	116391	17.06
55	0.0520	2-1/2	4-1/2	116392	15.03
55	0.0520	3	4	116393	19.52
55	0.0520	3-1/2	6-1/4	116394	28.91
54	0.0550	4	6	116395	27.46
1/16	0.0625	2-1/2	3-1/2	116396	17.92
1/16	0.0625	3	4	116397	19.52
1/16	0.0625	4	5	116398	24.57
1/16	0.0625	4	6	116400	28.63
52	0.0635	4	5	116401	24.57
50	0.0700	3	4	116402	20.83
50	0.0700	3	5	116403	26.02
50	0.0700	4	6	116404	29.64

Drill & Reamer Blanks HSS



Made from hardened (63-65 HRC) high speed steel and ground, can be used as punches, gauges, pins or ground for special tools.



Drill Blanks

- to 1/2" + 0.0000" / - 0.0003", to 1" + 0.0000" / - 0.0005"

Reamer Blanks

- + 0.0002" / - 0.0000"

Fractional Sizes



Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
1/64	0.0156	3/4	116405	4.29	116670	5.83
1/32	0.0312	1-3/8	116406	4.29	116671	5.83
3/64	0.0469	1-3/4	116407	4.63	116672	6.36
1/16	0.0625	1-7/8	116408	4.48	116673	6.16
5/64	0.0781	2	116409	4.78	116674	6.55
3/32	0.0938	2-1/4	116410	4.63	116675	6.36
7/64	0.1094	2-5/8	116411	4.78	116676	6.55
1/8	0.1250	2-3/4	116412	4.53	116677	6.22
9/64	0.1406	2-7/8	116413	4.78	116678	6.55
5/32	0.1562	3-1/8	116414	5.25	116679	7.18
11/64	0.1719	3-1/4	116415	5.25	116680	7.18
3/16	0.1875	3-1/2	116416	5.88	116681	8.04
13/64	0.2031	3-5/8	116417	7.70	116682	10.51
7/32	0.2188	3-3/4	116418	7.77	116683	10.55
15/64	0.2344	3-7/8	116419	8.72	116684	11.85
1/4	0.2500	4	116420	9.01	116685	12.24
17/64	0.2656	4-1/8	116421	10.22	116686	13.93
9/32	0.2812	4-1/4	116422	10.99	116687	15.03
19/64	0.2969	4-3/8	116423	12.24	116688	16.67
5/16	0.3125	4-1/2	116424	12.00	116689	16.34
21/64	0.3281	4-5/8	116425	13.88	116690	18.89
11/32	0.3438	4-3/4	116426	14.89	116691	20.29
23/64	0.3594	4-7/8	116427	16.73	116692	22.80
3/8	0.3750	5	116428	17.54	116693	23.90
25/64	0.3906	5-1/8	116429	19.08	116694	26.07
13/32	0.4062	5-1/4	116430	20.67	116695	28.18
27/64	0.4219	5-3/8	116431	23.18	116696	31.61
7/16	0.4375	5-1/2	116432	25.49	116697	34.79
29/64	0.4531	5-5/8	116433	26.90	116698	36.67