

## Drill & Reamer Blanks HSS — Cont'd

### Fractional Sizes

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
15/32	0.4688	5-3/4	116434	27.33	116699	37.25
31/64	0.4844	5-7/8	116435	31.07	116700	42.26
1/2	0.5000	6	116436	31.22	116701	42.60
33/64	0.5156	6	116437	54.64	-	-
17/32	0.5312	6	116438	57.29	-	-
35/64	0.5469	6	116439	54.64	-	-
9/16	0.5625	6	116440	59.70	-	-
37/64	0.5781	6	116441	68.43	-	-
19/32	0.5938	6	116442	68.43	-	-
39/64	0.6094	6	116443	67.17	-	-
5/8	0.6250	6	116444	67.17	-	-
41/64	0.6406	6	116445	79.17	-	-
21/32	0.6562	6	116446	79.17	-	-
43/64	0.6719	6	116447	86.74	-	-
11/16	0.6875	6	116448	86.74	-	-
45/64	0.7031	6	116449	86.74	-	-
23/32	0.7188	6	116450	86.74	-	-
47/64	0.7344	6	116451	89.92	-	-
3/4	0.7500	6	116452	89.92	-	-
49/64	0.7656	6	116453	98.11	-	-
25/32	0.7812	6	116454	98.11	-	-
51/64	0.7969	6	116455	104.52	-	-
13/16	0.8125	6	116456	104.52	-	-
53/64	0.8281	6	116457	115.94	-	-
27/32	0.8438	6	116458	115.94	-	-
55/64	0.8594	6	116459	123.07	-	-
7/8	0.8750	6	116460	123.07	-	-
57/64	0.8906	6	116461	133.86	-	-
29/32	0.9062	6	116462	133.86	-	-
59/64	0.9219	6	116463	142.10	-	-
15/16	0.9375	6	116464	142.10	-	-
61/64	0.9531	6	116465	147.80	-	-
31/32	0.9688	6	116466	147.80	-	-
63/64	0.9844	6	116467	155.69	-	-
1	1.0000	6	116468	155.69	-	-

### Letter Sizes

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
A	0.2340	3-7/8	116469	9.10	116495	12.43
B	0.2380	4	116470	9.10	116496	12.43
C	0.2420	4	116471	9.10	116497	12.43
D	0.2460	4	116472	9.10	116498	12.43
E	0.2500	4	116473	9.01	116499	12.24
F	0.2570	4-1/8	116474	10.12	116500	13.83
G	0.2610	4-1/8	116475	10.12	116501	13.83
H	0.2660	4-1/8	116476	10.12	116502	13.83
I	0.2720	4-1/8	116477	10.89	116503	14.89
J	0.2770	4-1/8	116478	10.89	116504	14.89
K	0.2810	4-1/4	116479	11.31	116505	15.37
L	0.2900	4-1/4	116480	11.28	116506	15.37
M	0.2950	4-3/8	116481	12.58	116507	17.16
N	0.3020	4-3/8	116482	12.58	116508	17.16
O	0.3160	4-1/2	116483	12.43	116509	16.96
P	0.3230	4-5/8	116484	13.40	116510	18.26
Q	0.3320	4-3/4	116485	13.40	116511	18.26
R	0.3390	4-3/4	116486	15.17	116512	20.67
S	0.3480	4-7/8	116487	17.30	116513	23.57
T	0.3580	4-7/8	116488	17.30	116514	23.57
U	0.3680	5	116489	18.31	116515	25.01
V	0.3770	5	116490	18.31	116516	25.01
W	0.3860	5-1/8	116491	19.90	116517	27.12
X	0.3970	5-1/8	116492	19.90	116518	27.12
Y	0.4040	5-1/4	116493	21.48	116519	29.30
Z	0.4130	5-1/4	116494	21.48	116520	29.30

### Wire Gauge Sizes

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
1	0.2280	3-7/8	116521	7.43	116601	10.12
2	0.2210	3-7/8	116522	7.43	116602	10.12
3	0.2130	3-3/4	116523	7.43	116603	10.12
4	0.2090	3-3/4	116524	7.43	116604	10.12
5	0.2055	3-3/4	116525	7.43	116605	10.12
6	0.2040	3-3/4	116526	7.13	116606	9.68
7	0.2010	3-5/8	116527	7.13	116607	9.68

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
8	0.1990	3-5/8	116528	7.13	116608	9.68
9	0.1960	3-5/8	116529	7.13	116609	9.68
10	0.1935	3-5/8	116530	7.13	116610	9.68
11	0.1910	3-1/2	116531	5.63	116611	7.72
12	0.1890	3-1/2	116532	5.63	116612	7.72
13	0.1850	3-1/2	116533	5.63	116613	7.72
14	0.1820	3-3/8	116534	5.63	116614	7.72
15	0.1800	3-3/8	116535	5.63	116615	7.72
16	0.1770	3-3/8	116536	5.00	116616	6.84
17	0.1730	3-3/8	116537	5.00	116617	6.84
18	0.1695	3-1/4	116538	5.00	116618	6.84
19	0.1660	3-1/4	116539	5.00	116619	6.84
20	0.1610	3-1/4	116540	5.00	116620	6.84
21	0.1590	3-1/4	116541	5.00	116621	6.84
22	0.1570	3-1/8	116542	5.00	116622	6.84
23	0.1540	3-1/8	116543	5.00	116623	6.84
24	0.1520	3-1/8	116544	5.00	116624	6.84
25	0.1495	3	116545	5.00	116625	6.84
26	0.1470	3	116546	4.49	116626	6.07
27	0.1440	3	116547	4.49	116627	6.07
28	0.1405	2-7/8	116548	4.49	116628	6.07
29	0.1360	2-7/8	116549	4.49	116629	6.07
30	0.1285	2-3/4	116550	4.49	116630	6.07
31	0.1200	2-3/4	116551	4.49	116631	6.07
32	0.1160	2-3/4	116552	4.49	116632	6.07
33	0.1130	2-5/8	116553	4.49	116633	6.07
34	0.1110	2-5/8	116554	4.49	116634	6.07
35	0.1100	2-5/8	116555	4.49	116635	6.07
36	0.1065	2-1/2	116556	4.49	116636	6.07
37	0.1040	2-1/2	116557	4.49	116637	6.07
38	0.1015	2-1/2	116558	4.49	116638	6.07
39	0.0995	2-3/8	116559	4.49	116639	6.07
40	0.0980	2-3/8	116560	4.49	116640	6.07
41	0.0960	2-3/8	116561	5.68	116641	7.77
42	0.0935	2-1/4	116562	5.68	116642	7.77
43	0.0890	2-1/4	116563	5.68	116643	7.77
44	0.0860	2-1/8	116564	5.68	116644	7.77
45	0.0820	2-1/8	116565	5.68	116645	7.77
46	0.0810	2-1/8	116566	5.68	116646	7.77
47	0.0785	2	116567	5.68	116647	7.77
48	0.0760	2	116568	5.68	116648	7.77
49	0.0730	2	116569	5.68	116649	7.77
50	0.0700	2	116570	5.68	116650	7.77
51	0.0670	2	116571	5.68	116651	7.77
52	0.0635	1-7/8	116572	5.68	116652	7.77
53	0.0595	1-7/8	116573	5.68	116653	7.77
54	0.0550	1-7/8	116574	5.68	116654	7.77
55	0.0520	1-7/8	116575	5.68	116655	7.77
56	0.0465	1-3/4	116576	5.68	116656	7.77
57	0.0430	1-3/4	116577	5.68	116657	7.77
58	0.0420	1-5/8	116578	5.68	116658	7.77
59	0.0410	1-5/8	116579	5.68	116659	7.77
60	0.0400	1-5/8	116580	5.68	116660	7.77
61	0.0390	1-5/8	116581	5.68	-	-
62	0.0380	1-1/2	116582	5.68	-	-
63	0.0370	1-1/2	116583	5.68	-	-
64	0.0360	1-1/2	116584	5.68	-	-
65	0.0350	1-1/2	116585	5.68	-	-
66	0.0330	1-3/8	116586	5.68	-	-
67	0.0320	1-3/8	116587	5.68	-	-
68	0.0310	1-3/8	116588	5.68	-	-
69	0.0292	1-3/8	116589	5.68	-	-
70	0.0280	1-1/4	116590	5.68	-	-
71	0.0260	1-1/4	116591	5.68	-	-
72	0.0250	1-1/8	116592	5.68	-	-
73	0.0240	1-1/8	116593	5.68	-	-
74	0.0225	1	116594	5.68	-	-
75	0.0210	1	116595	5.68	-	-
76	0.0200	7/8	116596	5.68	-	-
77	0.0180	7/8	116597	5.68	-	-
78	0.0160	7/8	116598	5.68	-	-
79	0.0145	3/4	116599	5.68	-	-
80	0.0135	3/4	116600	5.68	-	-