

6-Flute Countersinks HSS — 60°, 82°, 90°, 100°, 110°, 120°

- Flutes are staggered to ensure smoother, chatter-free cutting action
- Steam black oxide surface treatment enhances tool life and prevents galling
- 100% CNC manufactured to tighter than industry standard tolerances



Body Dia. (in.)	Shank Dia. (in.)	60°	60° HSS Code No.	Price \$	82°	82° HSS Code No.	Price \$	90°	90° HSS Code No.	Price \$
1/8	1/8	HS6-1/8-60	121200	22.00	HS6-1/8-82	121230	22.00	HS6-1/8-90	121260	22.00
3/16	3/16	HS6-3/16-60	121202	21.05	HS6-3/16-82	121232	22.62	HS6-3/16-90	121262	20.94
1/4	1/4	HS6-1/4-60	121204	23.09	HS6-1/4-82	121234	22.37	HS6-1/4-90	121264	22.37
5/16	1/4	HS6-5/16-60	121206	25.60	HS6-5/16-82	121236	24.05	HS6-5/16-90	121266	25.60
3/8	1/4	HS6-3/8-60	121208	28.47	HS6-3/8-82	121238	28.23	HS6-3/8-90	121268	26.68
1/2	3/8	HS6-1/2-60	121210	35.64	HS6-1/2-82	121240	35.64	HS6-1/2-90	121270	33.61
5/8	3/8	HS6-5/8-60	121212	54.19	HS6-5/8-82	121242	51.56	HS6-5/8-90	121272	51.31
3/4	1/2	HS6-3/4-60	121214	71.53	HS6-3/4-82	121244	71.53	HS6-3/4-90	121274	67.82
7/8	1/2	HS6-7/8-60	121216	95.93	HS6-7/8-82	121246	100.37	HS6-7/8-90	121276	94.98
1	1/2	HS6-1-60	121218	116.39	HS6-1-82	121248	116.39	HS6-1-90	121278	116.39
1-1/4	1/2	HS6-1-1/4-60	121220	164.48	HS6-1-1/4-82	121250	164.48	HS6-1-1/4-90	121280	164.48
1-1/2	3/4	HS6-1-1/2-60	121222	251.44	HS6-1-1/2-82	121252	254.78	HS6-1-1/2-90	121282	243.42
2	3/4	HS6-2-60	121224	432.78	HS6-2-82	121254	452.87	HS6-2-90	121284	445.93
2-1/2	3/4	HS6-2-1/2-60	121226	1,237.81	HS6-2-1/2-82	121256	1,197.85	HS6-2-1/2-90	121286	1,197.85
3	3/4	HS6-3-60	121228	1,398.58	HS6-3-82	121258	1,398.58	HS6-3-90	121288	1,514.96

Body Dia. (in.)	Shank Dia. (in.)	100°	100° HSS Code No.	Price \$	110°	110° HSS Code No.	Price \$	120°	120° HSS Code No.	Price \$
1/8	1/8	HS6-1/8-100	121261	20.34	HS6-1/8-110	121292	22.00	HS6-1/8-120	121318	22.00
3/16	3/16	HS6-3/16-100	121263	20.94	HS6-3/16-110	121294	20.94	HS6-3/16-120	121320	20.94
1/4	1/4	HS6-1/4-100	121265	23.09	HS6-1/4-110	121296	21.41	HS6-1/4-120	121322	23.09
5/16	1/4	HS6-5/16-100	121267	26.90	HS6-5/16-110	121298	23.68	HS6-5/16-120	121324	24.65
3/8	1/4	HS6-3/8-100	121269	26.68	HS6-3/8-110	121300	26.90	HS6-3/8-120	121326	28.23
1/2	3/8	HS6-1/2-100	121271	35.64	HS6-1/2-110	121302	33.61	HS6-1/2-120	121328	35.77
5/8	3/8	HS6-5/8-100	121273	51.31	HS6-5/8-110	121304	51.31	HS6-5/8-120	121330	51.31
3/4	1/2	HS6-3/4-100	121275	70.81	HS6-3/4-110	121306	66.63	HS6-3/4-120	121332	71.53
7/8	1/2	HS6-7/8-100	121277	98.69	HS6-7/8-110	121308	93.19	HS6-7/8-120	121334	98.69
1	1/2	HS6-1-100	121279	111.13	HS6-1-110	121310	107.90	HS6-1-120	121336	111.13
1-1/4	1/2	HS6-1-1/4-100	121281	162.68	HS6-1-1/4-110	121312	152.63	HS6-1-1/4-120	121338	158.61
1-1/2	3/4	HS6-1-1/2-100	121283	251.44	HS6-1-1/2-110	121314	236.14	HS6-1-1/2-120	121340	245.81
2	3/4	HS6-2-100	121285	445.93	HS6-2-110	121316	419.27	HS6-2-120	121342	445.93

6-Flute HSS Chatterless Countersinks



Flute Dia. (in.)	Shank Dia. (in.)	60° Code No.	Price \$	82° Code No.	Price \$	90° Code No.	Price \$
3/16	3/16	120700	23.65	120713	23.65	120726	25.89
1/4	1/4	120701	23.70	120714	23.70	120727	23.70
5/16	1/4	120702	28.90	120715	28.90	120728	28.90
3/8	1/4	120703	34.21	120716	34.21	120729	34.21
1/2	1/4	120704	42.04	120717	42.04	120730	42.04
5/8	1/2	120705	63.06	120718	63.06	120731	63.06
3/4	-	120706	81.46	120719	81.46	120732	81.46
7/8	1/2	120707	107.78	120720	107.78	120733	107.78
1	-	120708	128.80	120721	128.80	120734	128.80
1-1/4	3/4	120709	189.19	120722	189.19	120735	189.19
1-1/2	3/4	120710	260.08	120723	257.45	120736	260.08
1-3/4	1	120711	268.19	-	-	120737	336.34
2	1	120712	401.98	120725	401.98	120738	407.23