

HSS Chucking Reamers

This high quality tool is designed for most standard reaming needs. Available in straight or spiral flutes.

Spiral Flute



Straight Flute



Dia.	Decimal Equiv. (in.)	No. of Flutes	Flute Length (in.)	Overall Length ASA	Shank Dia. (in.)	Straight Flute Code No.	Price \$	R.H. Spiral Code No.	Price \$	L.H. Spiral Code No.	Price \$
1/8	0.1250	4	7/8	3-1/2	0.1190	111107	40.97	111105	41.74	128680	47.49
0.1260	0.1260	4	7/8	3-1/2	0.1190	111402	40.97	128682	46.86	128683	51.22
#30	0.1285	4	7/8	3-1/2	0.1190	128684	40.97	128685	46.86	128686	51.22
#29	0.1360	4	1	4	0.1275	128687	48.13	128688	55.10	128689	63.19
#28	0.1405	4	1	4	0.1350	128690	48.13	128691	55.10	128692	63.19
9/64	0.1406	4	1	4	0.1350	111112	48.13	111110	55.10	-	-
#27	0.1440	4	1	4	0.1350	128693	48.13	128694	55.10	128695	63.19
#26	0.1470	4	1	4	0.1430	128696	48.13	128697	55.10	128698	63.19
#25	0.1495	4	1	4	0.1430	128699	48.13	128700	55.10	128702	63.19
#24	0.1520	4	1	4	0.1460	128701	48.13	128703	55.10	128704	63.19
#23	0.1540	4	1	4	0.1460	128705	48.13	128706	55.10	128707	63.19
5/32	0.1562	4	1	4	0.1510	111117	48.13	111115	55.10	128708	63.19
#22	0.1570	6	1	4	0.1510	128709	48.13	128710	55.10	128711	63.19
#21	0.1590	6	1-1/8	4-1/2	0.1530	128712	51.63	128713	59.25	128714	67.97
#20	0.1610	6	1-1/8	4-1/2	0.1530	128715	51.63	128716	59.25	128717	67.97
#19	0.1660	6	1-1/8	4-1/2	0.1595	128718	51.63	128719	59.25	128720	67.97
#18	0.1695	6	1-1/8	4-1/2	0.1595	128721	51.63	128722	59.25	128723	67.97
11/64	0.1719	6	1-1/8	4-1/2	0.1645	111122	51.63	111120	59.25	128724	67.97
#17	0.1730	6	1-1/8	4-1/2	0.1645	128725	51.63	128726	59.25	128727	67.97
#16	0.1770	6	1-1/8	4-1/2	0.1704	128728	51.63	128729	59.25	128730	67.97
#15	0.1800	6	1-1/8	4-1/2	0.1755	128731	51.63	128732	59.25	128733	67.97
#14	0.1820	6	1-1/8	4-1/2	0.1755	128734	51.63	128735	59.25	128736	67.97
#13	0.1850	6	1-1/8	4-1/2	0.1805	128737	51.63	128738	59.25	128739	67.97
0.1855	0.1855	6	1-1/8	4-1/2	0.1805	128740	81.15	128741	93.04	-	-
0.1865	0.1865	6	1-1/8	4-1/2	0.1805	111404	51.63	128744	59.25	128745	67.97
0.1870	0.1870	6	1-1/8	4-1/2	0.1805	128746	81.15	128747	93.04	-	-
3/16	0.1875	6	1-1/8	4-1/2	0.1805	111127	51.63	111125	59.25	128749	67.97
0.1885	0.1885	6	1-1/8	4-1/2	0.1805	111406	51.63	128751	59.25	128752	67.97
#12	0.1890	6	1-1/8	4-1/2	0.1805	128753	51.63	128754	59.25	128755	67.97
#11	0.1910	6	1-1/4	5	0.1860	128756	58.08	128757	66.18	128758	75.59
#10	0.1935	6	1-1/4	5	0.1860	128759	58.08	128760	66.18	128761	75.59
#9	0.1960	6	1-1/4	5	0.1895	128762	58.08	128763	66.18	128764	75.59
#8	0.1990	6	1-1/4	5	0.1895	128765	58.08	128766	66.18	128767	75.59
#7	0.2010	6	1-1/4	5	0.1945	128768	58.08	128769	66.18	128770	75.59
13/64	0.2031	6	1-1/4	5	0.1945	111132	58.08	111130	66.18	128771	75.59
#6	0.2040	6	1-1/4	5	0.1945	128772	58.08	128773	66.18	128774	75.59
#5	0.2055	6	1-1/4	5	0.2016	128775	58.08	128776	66.18	128777	75.59
#4	0.2090	6	1-1/4	5	0.2016	128778	58.08	128779	66.18	128780	75.59
#3	0.2130	6	1-1/4	5	0.2075	128781	58.08	128782	66.18	128783	75.59
7/32	0.2188	6	1-1/4	5	0.2075	111137	58.08	111135	66.18	128784	75.59
#2	0.2210	6	1-1/2	6	0.2173	128785	59.57	128786	68.44	128787	78.16
#1	0.2280	6	1-1/2	6	0.2173	128788	59.57	128789	68.44	128790	78.16
A	0.2340	6	1-1/2	6	0.2265	128791	59.57	128792	68.44	128793	78.16
15/64	0.2344	6	1-1/2	6	0.2265	111142	59.57	111140	68.44	128794	78.16
B	0.2380	6	1-1/2	6	0.2329	128795	62.62	128796	68.44	128797	78.16
C	0.2420	6	1-1/2	6	0.2329	128798	62.62	128799	68.44	128800	78.16
D	0.2460	6	1-1/2	6	0.2329	128801	62.62	128802	68.44	128803	78.16
0.2480	0.2480	6	1-1/2	6	0.2405	128804	81.15	128805	93.04	-	-
0.2490	0.2490	6	1-1/2	6	0.2405	111408	55.88	128808	65.04	128809	77.90
0.2495	0.2495	6	1-1/2	6	0.2405	128810	81.15	128811	93.04	-	-
1/4 E	0.2500	6	1-1/2	6	0.2405	111147	51.46	111145	68.44	128813	66.18
0.2510	0.2510	6	1-1/2	6	0.2405	111410	55.88	128815	68.44	128816	81.96
F	0.2570	6	1-1/2	6	0.2485	128817	62.62	128818	68.44	128819	81.96
G	0.2610	6	1-1/2	6	0.2485	128820	62.62	128821	68.44	128822	81.96
17/64	0.2656	6	1-1/2	6	0.2485	111152	69.17	111150	77.01	128823	85.11
H	0.2660	6	1-1/2	6	0.2485	128824	69.17	128825	77.01	128826	85.11
I	0.2720	6	1-1/2	6	0.2485	128827	69.17	128828	77.01	128829	85.11
J	0.2770	6	1-1/2	6	0.2485	128830	69.17	128831	77.01	128832	85.11
K	0.2810	6	1-1/2	6	0.2485	128833	69.17	128834	77.01	128835	80.90
9/32	0.2812	6	1-1/2	6	0.2485	111157	69.17	111155	77.01	128836	85.11
L	0.2900	6	1-1/2	6	0.2792	128837	69.97	128838	77.01	128839	85.11
M	0.2950	6	1-1/2	6	0.2792	128840	69.97	128841	115.25	128842	112.51
19/64	0.2969	6	1-1/2	6	0.2792	111162	69.97	111160	77.01	128843	85.11
N	0.3020	6	1-1/2	6	0.2792	128844	69.97	128845	77.01	128846	85.11
0.3105	0.3105	6	1-1/2	6	0.2792	128847	101.39	128848	115.25	-	-
0.3115	0.3115	6	1-1/2	6	0.2792	111412	66.18	128851	183.74	128852	85.11
0.3120	0.3120	6	1-1/2	6	0.2792	128853	101.39	128854	115.25	-	-