

Taper Bridge Reamers HSS

- Straight flute
- Spiral flute

**QUALITY
IMPORT**



Full Dia.	Approx. Point Dia.	Flute Length	Overall Length	Taper No.	Spiral Flute Code No.	Price \$	Straight Flute Code No.	Price \$
5/16	11/64	4-3/8	8-1/4	2	109303	112.36	109431	99.67
13/32	7/32	4-3/8	8-1/4	2	109304	90.86	109432	69.31
7/16	17/64	4-3/8	8-1/4	2	109305	112.36	109433	117.39
15/32	9/32	5-1/8	9	2	109307	104.83	109434	77.45
1/2	5/16	5-1/8	9	2	109310	96.41	109435	131.63
17/32	11/32	5-1/8	9	2	109312	140.03	109436	143.25
9/16	3/8	5-1/8	9	2	109315	104.63	109437	143.25
5/8	25/64	6-1/8	10	2	109320	118.42	109438	165.34
11/16	13/32	7-1/8	11-3/4	3	109325	174.85	109439	198.46
3/4	15/32	7-3/8	12	3	109330	260.48	109440	213.67
13/16	35/64	7-3/8	12	3	109335	235.80	109441	232.36
7/8	39/64	7-3/8	12	3	109340	294.60	109442	259.01
15/16	43/64	7-3/8	12	3	109345	390.68	109443	265.15
1	47/64	7-3/8	12	3	109350	370.33	109444	293.91
1-1/16	13/16	7-3/8	12	3	109355	407.60	109445	323.71
1-1/8	55/64	7-3/8	12	3	109360	569.44	109446	360.17
1-3/16	59/64	7-3/8	12	3	109365	485.42	109447	400.56
1-1/4	63/64	7-3/8	13	4	109370	699.98	109448	422.60
1-5/16	1-1/16	7-3/8	13	4	109375	817.73	109449	485.24
1-3/8	1-1/8	7-3/8	13	4	109380	904.45	109450	525.50
1-7/16	1-1/8	7-3/8	13	4	109385	1,019.82	-	-
1-1/2	1-1/4	7-3/8	13	4	109390	847.73	109452	639.13
1-9/16	1-1/4	7-3/8	13	4	109395	1,198.85	-	-
1-5/8	1-1/4	7-3/8	13	4	109400	1,159.15	109454	888.86
1-11/16	1-3/8	7-3/8	13	4	109405	950.94	-	-
1-3/4	1-7/16	7-3/8	13	4	109410	1,079.94	-	-
1-13/16	1-7/16	7-3/8	13	4	109415	1,356.09	-	-
1-7/8	1-1/2	7-3/8	13	4	109420	1,452.56	-	-
1-15/16	1-1/2	7-3/8	13	4	109425	1,268.48	-	-
2	1-3/4	7-3/8	13	4	109430	1,790.23	-	-

Taper Pin Reamers HSS — Hand

Used to ream holes into which standard taper pins will fit.

- Taper 1/4" per foot
- Ideally used in the attachment of gears, pulleys to shafts
- Straight and left hand spiral flutes are intended for hand reaming

- Recommended that the drilled hole be a few thousandths smaller than the small diameter of the finished reamed hole
- Straight flutes
- Straight shank
- Left hand spiral
- Right hand cut



STM
PREMIUM

HSS

Size No.	Small End Dia.	Large End Dia.	Flute Length	Overall Length	Shank Dia.	No. of Flutes	Straight Flute Code No.	Price \$	L.H. Spiral Flute Code No.	Price \$
7/0	0.0497	0.0666	13/16	1-13/16	5/64	4	129560	121.20	129577	125.10
6/0	0.0611	0.0806	15/16	1-15/16	3/32	4	129561	121.20	129578	125.10
5/0	0.0719	0.0966	1-3/16	2-3/16	7/64	4	129562	114.16	129579	122.66
4/0	0.0869	0.1142	1-5/16	2-5/16	1/8	4	129563	114.16	129580	122.66
3/0	0.1029	0.1302	1-5/16	2-5/16	9/64	4	129564	114.16	129581	122.66
2/0	0.1137	0.1462	1-9/16	2-9/16	5/32	4	129565	114.16	129582	122.66
0	0.1287	0.1638	1-11/16	2-15/16	11/64	6	129566	92.88	129583	98.88
1	0.1447	0.1798	1-11/16	2-15/16	3/16	6	129567	88.42	129584	98.88
2	0.1605	0.2008	1-15/16	3-3/16	13/64	6	129568	88.42	129585	98.88
3	0.1813	0.2294	2-5/16	3-11/16	15/64	6	129569	93.04	129586	98.88
4	0.2071	0.2604	2-9/16	4-1/16	17/64	6	129570	98.12	129587	106.83
5	0.2409	0.2994	2-13/16	4-5/16	5/16	6	129571	108.13	129588	120.67
6	0.2773	0.3540	3-11/16	5-7/16	23/64	6	129572	127.38	129589	141.33
7	0.3297	0.4220	4-7/16	6-5/16	13/32	6	129573	175.65	129590	179.59
8	0.3971	0.5050	5-3/16	7-3/16	7/16	6	129574	215.74	129591	248.65
9	0.4805	0.6066	6-1/16	8-5/16	9/16	8	129575	261.01	129592	275.47
10	0.5799	0.7216	6-13/16	9-5/16	5/8	8	129576	274.20	129593	307.16