

## Taper Pin Reamers HSS — Helical Flute



Designed for machine reaming of taper pin holes, helical flutes reduce chip packing thereby reducing breakage.

- Taper 1/4" per foot
- Straight shank



Size No.	Small End Dia.	Large End Dia.	Flute Length	Overall Length	Shank Dia.	No. of Flutes	Code No.	Price \$
7/0	0.0497	0.0666	13/16	1-13/16	5/64	2	129597	127.68
6/0	0.0611	0.0806	15/16	1-15/16	3/32	2	129598	127.68
5/0	0.0719	0.0966	1-3/16	2-3/16	7/64	3	129599	127.68
4/0	0.0869	0.1142	1-5/16	2-5/16	1/8	3	129600	127.68
3/0	0.1029	0.1302	1-5/16	2-5/16	9/64	3	129601	127.68
2/0	0.1137	0.1462	1-9/16	2-9/16	5/32	3	129602	127.68
0	0.1287	0.1638	1-11/16	2-15/16	11/64	3	129603	102.75
1	0.1447	0.1798	1-11/16	2-15/16	3/16	3	129604	102.75
2	0.1605	0.2008	1-15/16	3-3/16	13/64	3	129605	109.14
3	0.1813	0.2294	2-5/16	3-11/16	15/64	3	129606	119.29
4	0.2071	0.2604	2-9/16	4-1/16	17/64	3	129607	139.26
5	0.2409	0.2994	2-13/16	4-5/16	5/16	3	129608	143.83
6	0.2773	0.3540	3-11/16	5-7/16	23/64	3	129609	174.84
7	0.3297	0.4220	4-7/16	6-5/16	13/32	3	129610	213.70
8	0.3971	0.5050	5-3/16	7-3/16	7/16	3	129611	248.61
9	0.4805	0.6066	6-1/16	8-5/16	9/16	4	129612	268.20
10	0.5799	0.7216	6-13/16	9-5/16	5/8	4	129613	336.36

## Taper Shank Jobber Reamers HSS



Dia.	Decimal Equiv.	Flute Length	Overall Length	Morse Taper No.	No. of Flutes	Code No.	Price \$
1/4	0.2500	2	5-3/16	1	6	129530	163.69
9/32	0.2812	2	5-3/16	1	6	129531	163.69
5/16	0.3125	2-1/4	5-1/2	1	6	129532	164.66
11/32	0.3438	2-1/4	5-1/2	1	6	129533	187.29
3/8	0.3750	2-1/2	5-13/16	1	6	129534	200.34
13/32	0.4062	2-1/2	5-13/16	1	6	129535	212.31
7/16	0.4375	2-3/4	6-1/8	1	6	129536	217.49
15/32	0.4688	2-3/4	6-1/8	1	6	129537	228.17
1/2	0.5000	3	6-7/16	1	6	129538	234.68
17/32	0.5312	3	6-7/16	1	6	129539	245.93
9/16	0.5625	3-1/4	6-3/4	1	8	129540	264.55
19/32	0.5938	3-1/4	6-3/4	1	8	129541	270.72
5/8	0.6250	3-1/2	7-9/16	2	8	129542	280.87
21/32	0.6562	3-1/2	7-9/16	2	8	129543	288.00
11/16	0.6875	3-7/8	8	2	8	129544	299.50
23/32	0.7188	3-7/8	8	2	8	129545	311.92
3/4	0.7500	4-3/16	8-3/8	2	8	129546	328.32
13/16	0.8125	4-9/16	8-13/16	2	10	129547	358.80
7/8	0.8750	4-7/8	9-3/16	2	10	129548	395.34
15/16	0.9375	5-1/8	10	3	10	129549	439.83
1	1.0000	5-7/16	10-3/8	3	10	129550	452.73
1-1/16	1.0625	5-5/8	10-5/8	3	12	129551	547.15
1-1/8	1.1250	5-13/16	10-7/8	3	12	129552	581.54
1-3/16	1.1875	6	11-1/8	3	12	129553	615.61
1-1/4	1.2500	6-1/8	12-9/16	4	12	129554	678.23
1-5/16	1.3125	6-1/4	12-11/16	4	12	129555	895.92
1-3/8	1.3750	6-5/16	12-13/16	4	12	129556	1,100.12
1-7/16	1.4375	6-7/16	13	4	12	129557	1,288.43
1-1/2	1.5000	6-1/2	13-1/8	4	12	129558	1,508.60

## Jobber Reamers HSS



- Taper Shank
- Straight Flute



Flute Dia.	Decimal Equiv.	Flute Length	Overall Length	Morse Taper	Code No.	Price \$
1/4	0.2500	2	5-3/16	1	110580	78.05
9/32	0.2812	2	5-3/16	1	110582	84.44
5/16	0.3125	2-1/4	5-1/2	1	110584	81.37
11/32	0.3438	2-1/4	5-1/2	1	110586	84.44
3/8	0.3750	2-1/2	5-13/16	1	110588	147.03
13/32	0.4062	2-1/2	5-13/16	1	110590	101.35
15/32	0.4688	2-3/4	6-1/8	1	110605	101.35
1/2	0.5000	3	6-7/16	1	110610	110.74
17/32	0.5313	3	6-7/16	1	110615	95.67
9/16	0.5625	3-1/4	6-3/4	1	110620	160.27
19/32	0.5938	3-1/4	6-3/4	1	110625	124.62
5/8	0.6250	3-1/2	7-9/16	2	110630	167.02
21/32	0.6562	3-1/2	7-9/16	2	110635	194.67
11/16	0.6875	3-7/8	8	2	110640	205.67
23/32	0.7188	3-7/8	8	2	110645	205.67
3/4	0.7500	4-3/16	8-3/8	2	110650	194.63
13/16	0.8125	4-9/16	8-13/16	2	110655	165.70
7/8	0.8750	4-7/8	9-3/16	2	110660	244.64
15/16	0.9375	5-1/8	10	3	110665	290.23
1	1.0005	5-7/16	10-3/8	3	110670	279.77
1-1/8	1.1250	5-13/16	10-7/8	3	110680	253.75
1-3/16	1.1875	6	11-1/8	3	110685	406.56
1-5/16	1.3125	6-1/4	12-11/16	4	110695	488.02
1-3/8	1.3750	6-5/16	12-13/16	4	110700	527.21
1-7/16	1.4375	6-7/16	13	4	110705	392.27
1-1/2	1.5000	6-1/2	13-1/8	4	110710	426.05

## Taper Pipe Reamers HSS



- 3/4 in/ft, right-hand cut
- Straight flute
- Spiral flute



Size	Large End Dia.	Small End Dia.	Flute Length	Overall Length	Straight Flute Code No.	Price \$	Spiral Flute Code No.	Price \$
1/16	0.291	0.245	3/4	2	109666	46.03	109678	58.35
1/8	0.362	0.316	3/4	2-1/8	109667	49.10	109679	58.35
1/4	0.472	0.406	1-1/16	2-7/16	109668	70.71	109680	82.90
3/8	0.606	0.540	1-1/16	2-9/16	109669	98.29	109681	119.62
1/2	0.751	0.665	1-3/8	3-1/8	109670	128.82	109682	156.21
3/4	0.962	0.876	1-3/8	3-1/4	109671	183.80	109683	100.24
1	1.212	1.103	1-3/4	3-3/4	109672	223.31	109684	266.10
1-1/4	1.553	1.444	1-3/4	4	109673	363.81	109685	428.15
1-1/2	1.793	1.684	1-3/4	4-1/4	109674	547.29	109686	610.44
2	1.268	2.159	1-3/4	4-1/2	109675	739.08	109687	805.76

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