

Brown & Sharpe Taper Reamers HSS



Finishing

For final finishing of Brown and Sharpe standard taper holes. Used for removing nicks or burrs in machine spindles.

- Straight shank
- Straight flute



Size	Small End Dia.	Large End Dia.	Shank Dia.	Flute Length	Overall Length	Code No.	Price \$
1	0.1974	0.3176	9/32	2-7/8	4-3/4	129637	221.73
2	0.2474	0.3781	11/32	3-1/8	5-1/8	129638	261.01
3	0.3099	0.4510	13/32	3-3/8	5-1/2	129639	266.68
4	0.3474	0.5017	7/16	3-11/16	5-7/8	129640	277.33
5	0.4474	0.6145	9/16	4	6-3/8	129641	292.74
6	0.4974	0.6808	5/8	4-3/8	6-7/8	129642	314.00
7	0.5974	0.8011	3/4	4-7/8	7-1/2	129643	330.51
8	0.7474	0.9770	13/16	5-1/2	8-1/8	129644	448.67
9	0.8974	1.1530	1	6-1/8	8-7/8	129645	584.30
10	1.0420	1.3376	1-1/8	6-7/8	9-3/4	129646	734.11

Taper Pipe Reamers HSS



Used prior to tapping with American Standard taper pipe taps.

- Straight shank
- Left hand spiral
- Right hand cut
- Taper 3/4" per foot



Size	Large End Dia.	Small End Dia.	Flute Length	Shank Dia.	Square Size	Overall Length	Code No.	Price \$
1/8	0.362	0.316	3/4	0.4375	0.328	2-1/8	129647	163.69
1/4	0.472	0.406	1-1/16	0.5625	0.421	2-7/16	129648	182.62
3/8	0.606	0.540	1-1/16	0.7000	0.531	2-9/16	129649	201.32
1/2	0.751	0.665	1-3/8	0.6875	0.515	3-1/8	129650	248.65
3/4	0.962	0.876	1-3/8	0.9063	0.679	3-1/4	129651	352.14
1	1.212	1.103	1-3/4	1.1250	0.843	3-3/4	129652	528.06
1-1/4	1.553	1.444	1-3/4	1.3125	0.984	4	129653	647.93
1-1/2	1.793	1.684	1-3/4	1.5000	1.125	4-1/4	129654	818.55
2	2.268	2.159	1-3/4	1.8750	1.406	4-1/2	129655	1,363.36

Morse Taper Reamers HSS



Finishing

Straight shank, straight flute reamers. Used for final finishing or for removing burrs and nicks in machine spindles, reaming morse taper sockets.

- Straight or taper shank
- Straight flute



Flute/Shank Taper	End Dia.	Small End Dia.	Large Shank Dia.	Flute Length	O.A.L.	Straight Shank Code No.	Price \$	Taper Shank Code No.	Price \$
0	0.2503	0.3674	5/16	2-1/4	3-3/4	129656	173.79	129662	263.68
1	0.3674	0.5170	7/16	3	5	129657	221.73	129663	293.64
2	0.5696	0.7444	5/8	3-1/2	6	129658	266.68	129664	344.59
3	0.7748	0.9881	7/8	4-1/4	7-1/4	129659	386.54	129665	479.42
4	1.0167	1.2893	1-1/8	5-1/4	8-1/2	129660	391.17	129666	785.77
5	1.4717	1.8005	1-1/2	6-1/4	9-3/4	129661	1,018.78	129667	1,558.12

Expansion Chucking Reamers HSS



High Speed Steel

An economical high production reamer, expansion feature permits reamer to be resharpened many times to its original diameter, saving on replacement costs.



Dia.	Flute Length	O.A.L.	Shank Dia.	Morse Taper	Flutes	Straight Shank Code No.	Price \$	Taper Shank Code No.	Price \$
3/8	3/4	7	5/16	1	8	129336	238.81	129369	281.85
13/32	3/4	7	5/16	1	8	129337	247.51	129370	391.48
7/16	7/8	7	3/8	1	6	129338	265.45	129371	292.74
15/32	7/8	7	3/8	1	6	129339	261.98	129372	299.36
1/2	1	8	7/16	1	6	129340	266.96	129373	303.03
17/32	1	8	7/16	1	6	129341	276.11	129374	309.53
9/16	1-1/8	8	7/16	1	6	129342	282.03	129375	317.33
19/32	1-1/8	8	7/16	1	6	129343	288.84	129376	321.92
5/8	1-1/4	9	9/16	2	6	129344	309.87	129377	328.45
21/32	1-1/4	9	9/16	2	6	129345	304.16	129378	343.37
11/16	1-1/4	9	9/16	2	6	129346	309.53	129379	347.87
23/32	1-1/4	9	9/16	2	6	129347	324.11	129380	353.58
3/4	1-3/8	9-1/2	5/8	2	6	129348	337.83	129381	360.61
25/32	1-3/8	9-1/2	5/8	2	6	129349	360.13	129382	377.46
13/16	1-3/8	9-1/2	5/8	2	6	129350	370.54	129383	368.45
27/32	1-3/8	9-1/2	5/8	2	6	129351	388.96	129384	404.72
7/8	1-1/2	10	3/4	2	6	129352	418.48	129385	430.29
29/32	1-1/2	10	3/4	2	6	129353	426.09	129386	446.46
15/16	1-1/2	10	3/4	3	6	129354	246.59	129387	460.31
31/32	1-1/2	10	3/4	3	6	129355	458.90	129388	479.33
1	1-5/8	10-1/2	7/8	3	8	129356	478.66	129389	499.38
1-1/32	1-5/8	10-1/2	7/8	3	8	129357	524.69	129390	538.14
1-1/16	1-5/8	10-1/2	7/8	3	8	129358	541.78	129391	554.93
1-3/32	1-5/8	10-1/2	7/8	3	8	129359	569.91	129392	587.10
1-1/8	1-3/4	11	7/8	3	8	129360	603.95	129393	628.97
1-5/32	1-3/4	11	7/8	3	8	129361	611.86	129394	644.46
1-3/16	1-3/4	11	1	3	8	129362	629.52	129395	674.19
1-7/32	1-3/4	11	1	3	8	129363	660.99	129396	779.07
1-1/4	1-7/8	11-1/2	1	4	8	129364	674.96	129397	756.08
1-5/16	1-7/8	11-1/2	1	4	8	129365	691.69	129398	734.11
1-3/8	2	12	1	4	8	129366	721.51	129399	779.07
1-7/16	2	12	1-1/4	4	10	129367	750.23	129400	815.02
1-1/2	2-1/8	12-1/2	1-1/4	4	10	129368	781.86	129401	838.99

Adjustable Blade Reamers HSS



Size	Size Range	Overall Length	Code No.	Price \$
8/A	1/4-9/32	3-1/2	109900	60.77
7/A	9/32-5/16	3-3/4	109902	60.77
6/A	5/16-11/32	4	109904	60.77
5/A	11/32-3/8	4-1/4	109906	60.77
4/A	3/8-13/32	4-1/2	109908	81.03
3/A	13/32-7/16	4-3/4	109910	83.04
2/A	7/16-15/32	5	109912	81.03
A	15/32-17/32	5-1/4	109914	101.68
B	17/32-19/32	5-3/4	109916	93.20
C	19/32-21/32	6-1/4	109918	101.70
D	21/32-23/32	6-3/4	109920	97.03
E	23/32-25/32	7-1/4	109922	97.03
F	25/32-27/32	7-3/4	109924	97.03
G	27/32-15/16	8-1/4	109926	139.93
H	15/16-1.1/16	8-3/4	109928	133.39
I	1.1/16-1.3/16	10	109930	148.72
J	1.3/16-1.11/32	11	109932	165.11
K	1.11/32-1.1/2	12	109934	188.99
L	1.1/2-1.13/16	13	109936	340.92
M	1.13/16-2.7/32	15	109938	472.13
N	2.7/32-2.3/4	17	109940	914.75
O	2.3/4-3.11/32	19	109942	598.42