

HSS Hand Tap & Drill Sets

- High Speed Steel taps and drills
- Metal case



Description	Code No.	Price \$
NC hand taps #6-1/2 NC tap and drill set		
Set consists of the following taps and drills plus metal box		
Taps - 6-32, 8-32, 10-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13	113650	177.27
Drills - #36, #29, #7, F, 5/16, U, 27/64		
NF hand taps #6-1/2 NF tap and drill set		
Set consists of the following taps and drills plus metal box		
Taps - 6-40, 8-36, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20	113655	217.47
Drills - #33, #29, #21, #3, #1, Q, 25/64, 29/64		

Adjustable Tap Wrench



Tool No.	For DIN Tap Size	For ANSI Tap	Square	Sq. Max	Length (mm)	Code No.	Price \$
130/0	M1-8 1/16-1/4	M6 1/4	2.0-5.0	0.197	130	113717	31.29
130/1.5	M1-12 1/16-1/2 NPT-1/8	M10 3/8	2.1-8.0	0.315	176	113794	33.57
130/2	M4-12 5/32-1/2 NPT-1/8	M14 9/16	3.0-9.0	0.354	280	113725	48.59
130/3	M5-20 7/32-3/4 NPT-1/8-1/2	M18 3/4	4.9-12	0.472	380	113730	75.15
130/4	M11-27 7/16-1" NPT-1/4-3/4	M25 1"	5.5-16	0.630	505	113735	122.47
130/5L	M13-32 1/2-1-1/4 NPT-1/4-1	M30 1-1/4	7-20	0.787	700	113740	196.04

Adjustable Tap Wrench – 'T' Ratchet Type



Tool No.	For DIN Tap Size	For ANSI Tap	Length (mm)	Square	Sq. Max	Code No.	Price \$
100/1	M3-10 1/8 - 3/8	M6 1/4	85	2.4-5.5	0.217	113700	70.30
100/2	M5-12 7/32 - 1/2	M12 1/2	100	4.5-8.0	0.315	113705	86.59
100/10	M3-10 1/8 - 3/8	M6 1/4	250	2.4-5.5	0.217	113710	112.74
100/20	M5-12 7/32 - 1/2	M12 1/2	300	4.5-8.0	0.315	113715	130.46

93 Series Tap Wrenches

- For holding taps, drills, reamers and small tools to be turned by hand
- Body is centered for use on lathe centres or drilling machines to start tap straight
- Jaws conform to the tool being held and are heat treated
- Wrenches have sliding handle which is frictionally held
- Designed to hold square shanks



Cap. Tap Size	Cap. Square Shank	Body Length	Starrett No.	Sowa Code No.	Price \$
1/16-3/16"	1/16-5/32"	2"	93A	629100	65.00
7/32-7/16"	5/32-1/4"	2 1/2"	93B	629101	69.00
1/4-1/2"	3/16-5/16	3 1/2"	93C	629102	88.00



GS Tooling
Taper Tension/
Compression
Tap Holders

Quickly change your
tools in seconds.

See Pages G63-67